











TPS54360B-Q1



JAJSCX5-FEBRUARY 2017

TPS54360B-Q1 60V入力、3.5A、Eco-mode™搭載、降圧型DC/DCコン バータ

特長

- 車載アプリケーションに対応
- 下記内容でAEC-Q100認定済み:
 - デバイス温度グレード1:動作時周囲温度範囲 -40°C~125°C
 - デバイスHBM ESD分類レベルH1C
 - デバイスCDM ESD分類レベルC3B
- 軽負荷で高い効率を実現するパルス・スキップ Eco-Mode™
- 92mΩのハイサイドMOSFET
- 146μAの動作時静止電流と2μAのシャットダウン 電流
- スイッチング周波数を100kHz~2.5MHzの範囲で 変更可能
- 外部クロックに同期
- 内蔵のブート再充電FETにより軽負荷時のドロッ プアウトを低減
- UVLO電圧およびヒステリシスを変更可能
- 0.8V、1%の内部基準電圧
- 8ピンHSOP: PowerPAD™パッケージ
- 動作温度範囲T」= -40℃~150℃

2 アプリケーション

- 車載アクセサリ: GPS (SLVA412を参照)、エン ターテイメント、ADAS、eCall
- USBの専用充電ポートとバッテリ充電器 (SLVA464を参照)
- 産業用オートメーションおよびモータ制御
- 12V、24V、48Vの産業用、車載用、通信用電源シ ステム

3 概要

TPS54360B-Q1デバイスは、ハイサイドMOSFETを内蔵 した60V、3.5Aの降圧型レギュレータです。ISO 7637 に準拠し、最大65Vの負荷ダンプ・パルスに耐えることが できます。電流モード制御により外部補償が単純化され、 柔軟な部品選択が可能になります。低リップルのパルス・ スキップ・モードを使用すると、無負荷時の消費電流を 146μAまで低減できます。イネーブル・ピンをLowにする と、シャットダウン時消費電流が2μAまで減少します。

低電圧誤動作防止は内部で4.3Vに設定されていますが、 イネーブル・ピンに分割抵抗を外付けしてさらに高い電圧 に設定することができます。起動時の出力電圧の上昇を 内部で制御することにより、オーバーシュートを防ぎます。

スイッチング周波数を広い範囲に設定できるため、効率ま たは外部部品のサイズを最適化できます。周波数フォー ルドバックと過熱シャットダウン機能によって、過負荷状態 時に内部部品および外部部品を保護します。

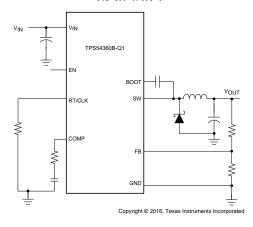
TPS54360B-Q1は、熱特性が強化された8ピンのHSOP PowerPADパッケージで供給されます。

製品情報(1)

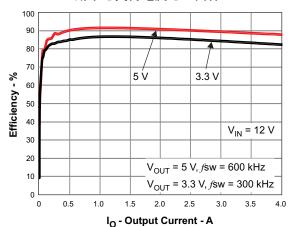
型番	パッケージ	本体サイズ(公称)
TPS54360B-Q1	HSOP (8)	4.89mm×3.90mm

(1) 利用可能なすべてのパッケージについては、このデータシートの末 尾にある注文情報を参照してください。

概略回路図



効率と負荷電流との関係







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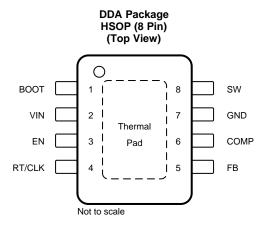
4 改訂履歴

日付	改訂内容	注
2017年2月	*	初版



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5 Pin Configuration and Functions



Pin Functions

Р	PIN				DECORPTION	
NAME	NO.	1/0	DESCRIPTION			
воот	1	0	A bootstrap capacitor is required between BOOT and SW. If the voltage on this capacitor is below the minimum required to operate the high-side MOSFET, the output is switched off until the capacitor is refreshed.			
VIN	2	I	Input supply voltage with 4.5-V to 60-V operating range.			
EN	3	I	Enable pin, with internal pullup current source. Pull below 1.2 V to disable. Float to enable. Adjust the input undervoltage lockout with two resistors. See the <i>Enable and Adjusting Undervoltage Lockout</i> section.			
RT/CLK	4	I	Resistor Timing and External Clock. An internal amplifier holds this pin at a fixed voltage when using an external resistor to ground to set the switching frequency. If the pin is pulled above the PLL upper threshold, a mode change occurs and the pin becomes a synchronization input. The internal amplifier is disabled and the pin is a high impedance clock input to the internal PLL. If clocking edges stop, the internal amplifier is re-enabled and the operating mode returns to resistor frequency programming.			
FB	5	I	nverting input of the transconductance (gm) error amplifier.			
COMP	6	0	Error amplifier output and input to the output switch current (PWM) comparator. Connect frequency compensation components to this pin.			
GND	7	-	Ground			
SW	8	I	The source of the internal high-side power MOSFET and switching node of the converter.			
Thermal Pad	_	_	GND pin must be electrically connected to the exposed pad on the printed circuit board for proper operation.			

TEXAS INSTRUMENTS

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)

		MIN	MAX	UNIT
	VIN	-0.3	65	
	EN	-0.3	8.4	
Input voltage	FB	-0.3	3	V
	COMP	-0.3	3	
	RT/CLK	-0.3	3.6	
	BOOT-SW	-0.3	8	
Output voltage	SW	-0.6	65	V
	SW, 10-ns Transient	-2	65	
Storage temperature range, T _{stg}		-65	150	°C
Operating junction tempe	rature, T _J	-40	150	°C

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM), per AEC Q100-002 ⁽¹⁾	±2000	.,
		Charged device model (CDM), per AEC Q100-011	±500	V

⁽¹⁾ AEC Q100-002 indicates HBM stressing is done in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

	MIN	MAX	UNIT
V _I Input voltage range ⁽¹⁾	$V_O + V_{do}$	60	V
T _J Operating junction temperature	-40	150	°C

⁽¹⁾ See Equation 1 in the Feature Description section

6.4 Thermal Information

		TPS54360B-Q1	
	THERMAL METRIC ⁽¹⁾	DDA (HSOP)	UNIT
		8 PINS	
θ_{JA}	Junction-to-ambient thermal resistance (standard board)	42	
ΨЈТ	Junction-to-top characterization parameter	5.9	
ΨЈВ	Junction-to-board characterization parameter	23.4	°C/W
$\theta_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	45.8	C/VV
$\theta_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	3.6	
θ_{JB}	Junction-to-board thermal resistance	23.4	

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.



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6.5 Electrical Characteristics

 $T_J = -40$ °C to 150°C, VIN = 4.5 to 60 V (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY VOLTAGE (VIN PIN)		<u>"</u>			
Operating input voltage		4.5		60	V
Internal undervoltage lockout threshold Rising		4.1	4.3	4.48	V
Internal undervoltage lockout threshold hysteresis			325		mV
Shutdown supply current	EN = 0 V, 25°C, 4.5 V ≤ VIN ≤ 60 V		2.25	4.5	
Operating: nonswitching supply current	FB = 0.9 V, T _A = 25°C		146	175	μΑ
ENABLE AND UVLO (EN PIN)					
Enable threshold voltage	No voltage hysteresis, rising and falling	1.1	1.2	1.3	V
	Enable threshold +50 mV		-4.6		•
Input current	Enable threshold –50 mV	-0.58	-1.2	-1.8	μΑ
Hysteresis current		-2.2	-3.4	-4.5	μА
Enable to COMP active	V _{IN} = 12 V, T _A = 25°C		346		μs
INTERNAL SOFT-START TIME		<u> </u>			
Soft-Start Time	f _{SW} = 500 kHz, 10% to 90%		2.1		ms
Soft-Start Time	f _{SW} = 2.5 MHz, 10% to 90%		0.42		ms
VOLTAGE REFERENCE		·		<u> </u>	
Voltage reference		0.792	0.8	0.808	V
HIGH-SIDE MOSFET				1	
On-resistance	VIN = 12 V, BOOT-SW = 6 V		92	190	mΩ
ERROR AMPLIFIER				1	
Input current			50		nA
Error amplifier transconductance (g _M)	-2 μA < I _{COMP} < 2 μA, V _{COMP} = 1 V		350		μS
Error amplifier transconductance (g _M) during soft-start	$-2 \mu A < I_{COMP} < 2 \mu A, V_{COMP} = 1 V, V_{FB} = 0.4 V$		77		μS
Error amplifier DC gain	V _{FB} = 0.8 V		10,000		V/V
Min unity gain bandwidth			2500		kHz
Error amplifier source/sink	V _(COMP) = 1 V, 100 mV overdrive		±30		μА
COMP to SW current transconductance			12		A/V
CURRENT LIMIT					
	All VIN and temperatures, Open-loop ⁽¹⁾	4.5	5.5	6.8	
Current limit threshold	All temperatures, VIN = 12 V, Open-loop ⁽¹⁾	4.5	5.5	6.25	Α
	VIN = 12 V, T _A = 25°C, Open-loop ⁽¹⁾	5.2	5.5	5.85	
Current limit threshold delay			60		ns
THERMAL SHUTDOWN		1			
Thermal shutdown			176		°C
Thermal shutdown hysteresis			12		°C

⁽¹⁾ Open-loop current limit measured directly at the SW pin and is independent of the inductor value and slope compensation.



TEXAS INSTRUMENTS

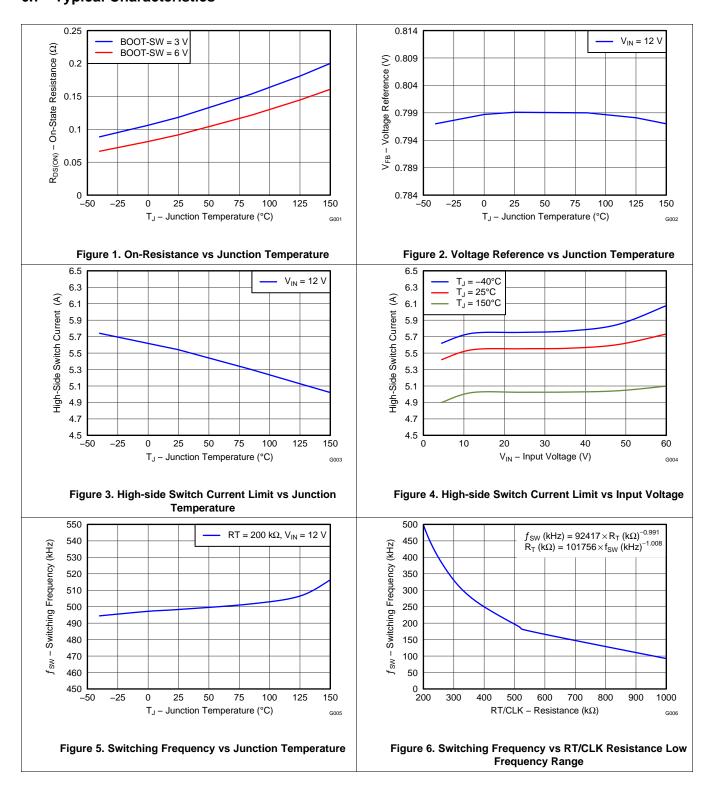
6.6 Timing Requirements

TIMING	RESISTOR AND EXTERNAL CLOCK (RT	MIN	TYP	MAX	UNIT	
	Switching frequency range using RT mod	de	100		2500	kHz
$f_{\sf SW}$	Switching frequency	$R_T = 200 \text{ k}\Omega$	450	500	550	kHz
	Switching frequency range using CLK me	ode	160		2300	kHz
	Minimum CLK input pulse width			15		ns
	RT/CLK high threshold			1.55	2	V
	RT/CLK low threshold		0.5	1.2		V
	RT/CLK falling edge to SW rising edge Measured at 500 kHz with RT resistor in series			55		ns
	PLL lock in time	Measured at 500 kHz		78		μS

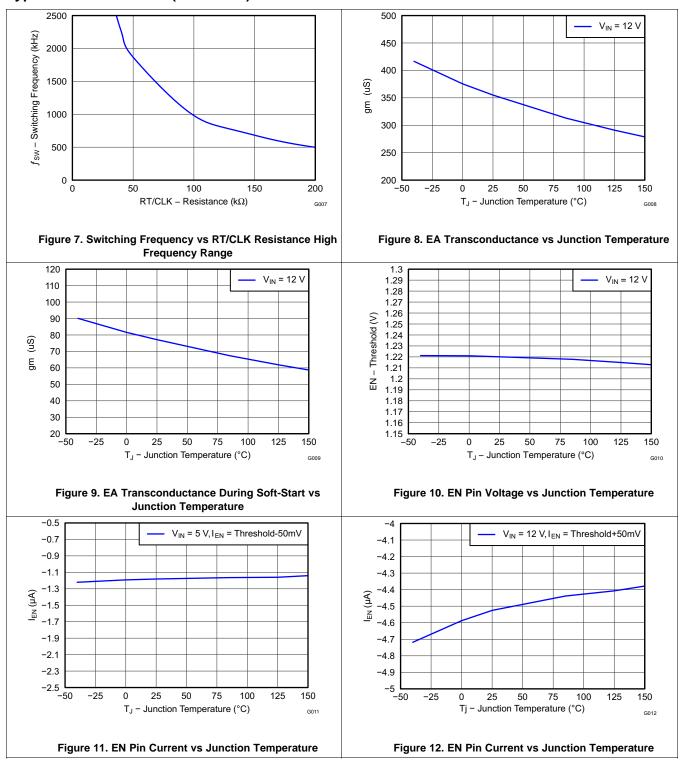


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6.7 Typical Characteristics

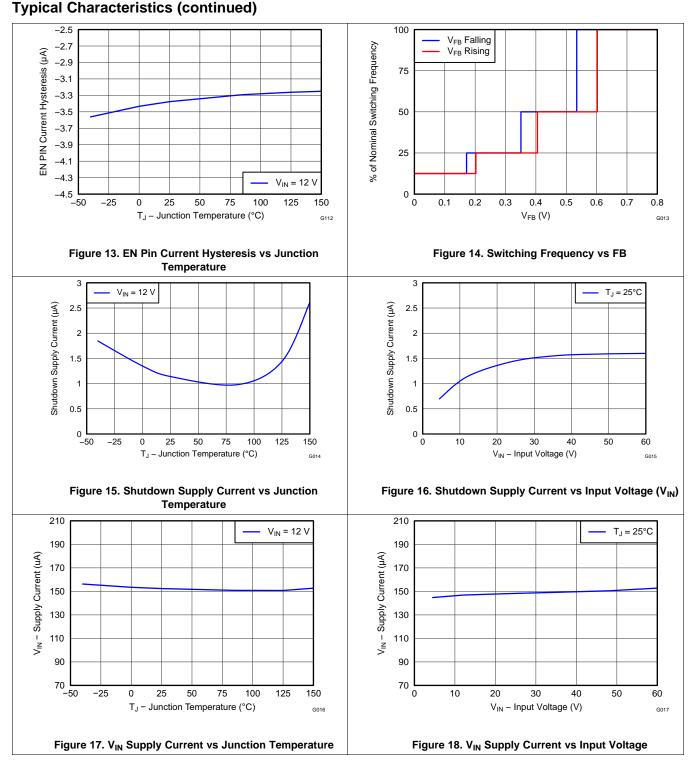


Typical Characteristics (continued)



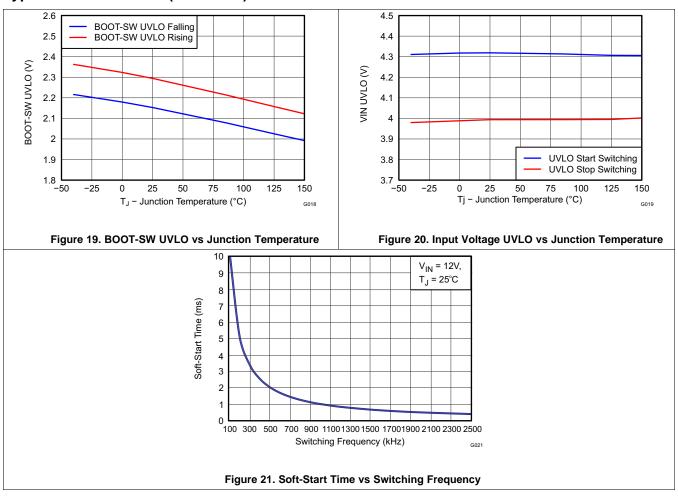


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Typical Characteristics (continued)





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7 Detailed Description

7.1 Overview

The TPS54360B-Q1 is a 60-V, 3.5-A, step-down (buck) regulator with an integrated high-side n-channel MOSFET. The device implements constant frequency, current mode control which reduces output capacitance and simplifies external frequency compensation. The wide switching frequency range of 100 kHz to 2500 kHz allows either efficiency or size optimization when selecting the output filter components. The switching frequency is adjusted using a resistor to ground connected to the RT/CLK pin. The device has an internal phase-locked loop (PLL) connected to the RT/CLK pin that synchronizes the power switch turn on to a falling edge of an external clock signal.

The TPS54360B-Q1 has a default input start-up voltage of approximately 4.3 V. The EN pin can be used to adjust the input voltage undervoltage lockout (UVLO) threshold with two external resistors. An internal pull up current source enables operation when the EN pin is floating. The operating current is 146 µA under no load condition (not switching). When the device is disabled, the supply current is 2 µA.

The integrated 92-m Ω high-side MOSFET supports high efficiency power supply designs capable of delivering 3.5 A of continuous current to a load. The gate drive bias voltage for the integrated high-side MOSFET is supplied by a bootstrap capacitor connected from the BOOT to SW pins. The TPS54360B-Q1 reduces the external component count by integrating the bootstrap recharge diode. The BOOT pin capacitor voltage is monitored by a UVLO circuit which turns off the high-side MOSFET when the BOOT to SW voltage falls below a preset threshold. An automatic BOOT capacitor recharge circuit allows the TPS54360B-Q1 to operate at high duty cycles approaching 100%. Therefore, the maximum output voltage is near the minimum input supply voltage of the application. The minimum output voltage is the internal 0.8 V feedback reference.

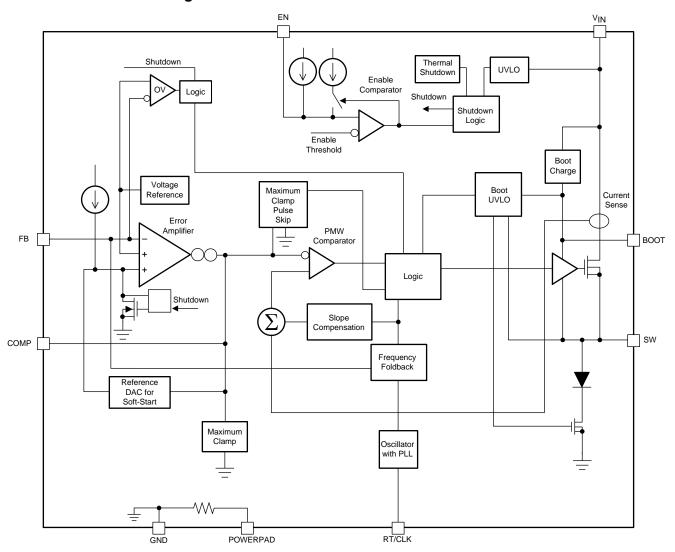
Output overvoltage transients are minimized by an Overvoltage Transient Protection (OVP) comparator. When the OVP comparator is activated, the high-side MOSFET is turned off and remains off until the output voltage is less than 106% of the desired output voltage.

The TPS54360B-Q1 includes an internal soft-start circuit that slows the output rise time during start-up to reduce in-rush current and output voltage overshoot. Output overload conditions reset the soft-start timer. When the overload condition is removed, the soft-start circuit controls the recovery from the fault output level to the nominal regulation voltage. A frequency foldback circuit reduces the switching frequency during start-up and overcurrent fault conditions to help maintain control of the inductor current.

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7.2 Functional Block Diagram



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7.3 Feature Description

7.3.1 Fixed Frequency PWM Control

The TPS54360B-Q1 uses fixed frequency, peak current mode control with adjustable switching frequency. The output voltage is compared through external resistors connected to the FB pin to an internal voltage reference by an error amplifier. An internal oscillator initiates the turn on of the high-side power switch. The error amplifier output at the COMP pin controls the high-side power switch current. When the high-side MOSFET switch current reaches the threshold level set by the COMP voltage, the power switch is turned off. The COMP-pin voltage increases and decreases as the output current increases and decreases. The device implements current limiting by clamping the COMP-pin voltage to a maximum level. The pulse skipping Eco-Mode is implemented with a minimum voltage clamp on the COMP pin.

7.3.2 Slope Compensation Output Current

The TPS54360B-Q1 adds a compensating ramp to the MOSFET switch current sense signal. This slope compensation prevents sub-harmonic oscillations at duty cycles greater than 50%. The peak current limit of the high-side switch is not affected by the slope compensation and remains constant over the full duty cycle range.



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Feature Description (continued)

7.3.3 Pulse Skip Eco-Mode™

The TPS54360B-Q1 operates in a pulse skipping Eco-mode at light load currents to improve efficiency by reducing switching and gate drive losses. If the output voltage is within regulation and the peak switch current at the end of any switching cycle is below the pulse skipping current threshold, the device enters Eco-Mode. The pulse skipping current threshold is the peak switch current level corresponding to a nominal COMP voltage of 600 mV.

When in Eco-Mode, the COMP-pin voltage is clamped at 600 mV and the high-side MOSFET is inhibited. Because the device is not switching, the output voltage begins to decay. The voltage control loop responds to the falling output voltage by increasing the COMP-pin voltage. The high-side MOSFET is enabled and switching resumes when the error amplifier lifts COMP above the pulse skipping threshold. The output voltage recovers to the regulated value, and COMP eventually falls below the Eco-Mode pulse skipping threshold at which time the device again enters Eco-Mode. The internal PLL remains operational when in Eco-Mode. When operating at light load currents in Eco-Mode, the switching transitions occur synchronously with the external clock signal.

During Eco-Mode operation, the TPS54360B-Q1 senses and controls peak switch current, not the average load current. Therefore the load current at which the device enters Eco-Mode is dependent on the output inductor value. The circuit in Figure 33 enters Eco-Mode at about 24 mA output current. As the load current approaches zero, the device enters a pulse skip mode during which it draws only 146 μA input quiescent current.

7.3.4 Low Dropout Operation and Bootstrap Voltage (BOOT)

The TPS54360B-Q1 provides an integrated bootstrap voltage regulator. A small capacitor between the BOOT and SW pins provides the gate drive voltage for the high-side MOSFET. The BOOT capacitor is refreshed when the high-side MOSFET is off and the external low-side diode conducts. The recommended value of the BOOT capacitor is 0.1 μF. A ceramic capacitor with an X7R or X5R grade dielectric with a voltage rating of 10 V or higher is recommended for stable performance over temperature and voltage.

When operating with a low voltage difference from input to output, the high-side MOSFET of the TPS54360B-Q1 operates at 100% duty cycle as long as the BOOT to SW-pin voltage is greater than 2.1 V. When the voltage from BOOT to SW drops below 2.1V, the high-side MOSFET is turned off and an integrated low-side MOSFET pulls SW low to recharge the BOOT capacitor. To reduce the losses of the small low-side MOSFET at high output voltages, it is disabled at 24 V output and re-enabled when the output reaches 21.5 V.

Because the gate drive current sourced from the BOOT capacitor is small, the high-side MOSFET can remain on for many switching cycles before the MOSFET is turned off to refresh the capacitor. Thus the effective duty cycle of the switching regulator can be high, approaching 100%. The effective duty cycle of the converter during dropout is mainly influenced by the voltage drops across the power MOSFET, the inductor resistance, the lowside diode voltage and the printed circuit board resistance.

Equation 1 calculates the minimum input voltage required to regulate the output voltage and ensure proper operation of the device. This calculation must include tolerance of the component specifications and the variation of these specifications at their maximum operating temperature in the application.

$$V_{IN}\left(min\right) = \frac{V_{OUT} + V_F + R_{dc} \times I_{OUT}}{D} + R_{DS}\left(on\right) \times I_{OUT} - V_F$$

where

- V_F = Schottky diode forward voltage
- R_{DC} = DC resistance of inductor
- R_{DS(on)} = High-side MOSFET resistance
- D = Effective duty cycle of 99%.

(1) During high duty cycle (low dropout) conditions, inductor current ripple increases when the BOOT capacitor is

being recharged resulting in an increase in output voltage ripple. Increased ripple occurs when the off time required to recharge the BOOT capacitor is longer than the high-side off time associated with cycle by cycle PWM control.

TEXAS INSTRUMENTS

Feature Description (continued)

7.3.5 Error Amplifier

The TPS54360B-Q1 voltage regulation loop is controlled by a transconductance error amplifier. The error amplifier compares the FB-pin voltage to the lower of the internal soft-start voltage or the internal 0.8 V voltage reference. The transconductance (gm) of the error amplifier is 350 μ S during normal operation. During soft-start operation, the transconductance is reduced to 78 μ S and the error amplifier is referenced to the internal soft-start voltage.

The frequency compensation components (capacitor, series resistor and capacitor) are connected between the error amplifier output COMP pin and GND pin.

7.3.6 Adjusting the Output Voltage

The internal voltage reference produces a precise 0.8 V $\pm 1\%$ voltage reference over the operating temperature and voltage range by scaling the output of a bandgap reference circuit. The output voltage is set by a resistor divider from the output node to the FB pin. TI recommends to use 1% tolerance or better divider resistors. Select the low-side resistor R_{LS} for the desired divider current and use Equation 2 to calculate R_{HS}. To improve efficiency at light loads consider using larger value resistors. However, if the values are too high, the regulator is more susceptible to noise and voltage errors from the FB input current can become noticeable.

$$R_{HS} = R_{LS} \times \left(\frac{Vout - 0.8V}{0.8 V}\right)$$
 (2)

7.3.7 Enable and Adjusting Undervoltage Lockout

The TPS54360B-Q1 is enabled when the VIN-pin voltage rises above 4.3 V and the EN-pin voltage exceeds the enable threshold of 1.2 V. The TPS54360B-Q1 is disabled when the VIN-pin voltage falls below 4 V or when the EN-pin voltage is below 1.2 V. The EN pin has an internal pullup current source, I1, of 1.2 μ A that enables operation of the TPS54360B-Q1 when the EN pin floats.

If an application requires a higher undervoltage lockout (UVLO) threshold, use the circuit shown in Figure 22 to adjust the input voltage UVLO with two external resistors. When the EN-pin voltage exceeds 1.2 V, an additional 3.4 μ A of hysteresis current, Ihys, is sourced out of the EN pin. When the EN pin is pulled below 1.2 V, the 3.4 μ A lhys current is removed. This additional current facilitates adjustable input voltage UVLO hysteresis. Use Equation 3 to calculate R_{UVLO1} for the desired UVLO hysteresis voltage. Use Equation 4 to calculate R_{UVLO2} for the desired VIN start voltage.

In applications designed to start at relatively low input voltages (such as, from 4.5 V to 9 V) and withstand high input voltages (such as, from 40 V to 60 V), the EN pin experiences a voltage greater than the absolute maximum voltage of 8.4 V during the high input voltage condition. When using an external EN resistor divider the EN pin voltage is clamped internally with a 5.8 V zener diode. The zener diode will sink up to 150 µA.

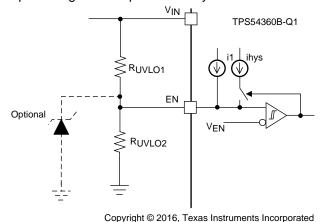
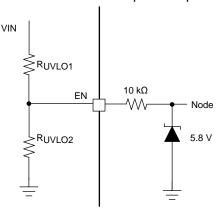


Figure 22. Adjustable Undervoltage Lockout (UVLO)



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Figure 23. Internal EN Clamp



$R_{UVLO1} = \frac{V_{START} - V_{STOP}}{I_{HYS}}$ $R_{UVLO2} = \frac{V_{ENA}}{\frac{V_{START} - V_{ENA}}{I_{1}} + I_{1}}$ (3)(4)

7.3.8 Internal Soft-Start

The TPS54360B-Q1 has an internal digital soft-start that ramps the reference voltage from 0 V to the final value in 1024 switching cycles. The internal soft-start time (10% to 90%) is calculated using Equation 5

$$t_{SS}(ms) = \frac{1024}{f_{SW}(kHz)}$$
 (5)

If the EN pin is pulled below the stop threshold of 1.2 V, switching stops and the internal soft-start resets. The soft-start also resets in thermal shutdown.

7.3.9 Constant Switching Frequency and Timing Resistor (RT/CLK) Pin)

The switching frequency of the TPS54360B-Q1 is adjustable over a wide range from 100 kHz to 2500 kHz by placing a resistor between the RT/CLK pin and GND pin. The RT/CLK-pin voltage is typically 0.5 V and must have a resistor to ground to set the switching frequency. To determine the timing resistance for a given switching frequency, use Equation 6 or Equation 7 or the curves in Figure 5 and Figure 6. To reduce the solution size one would typically set the switching frequency as high as possible, but tradeoffs of the conversion efficiency, maximum input voltage and minimum controllable on time must be considered. The minimum controllable on time is typically 135 ns which limits the maximum operating frequency in applications with high input to output step down ratios. The maximum switching frequency is also limited by the frequency foldback circuit. A more detailed discussion of the maximum switching frequency is provided in the next section.

$$R_{T} (k\Omega) = \frac{101756}{f \text{sw } (k\text{Hz})^{1.008}}$$

$$f \text{sw } (k\text{Hz}) = \frac{92417}{RT (k\Omega)^{0.991}}$$
(6)

$$f_{\text{SW (kHz)}} = \frac{32417}{\text{RT (k}\Omega)^{0.991}}$$
(7)

7.3.10 Accurate Current Limit Operation and Maximum Switching Frequency

The TPS54360B-Q1 implements peak current mode control in which the COMP-pin voltage controls the peak current of the high-side MOSFET. A signal proportional to the high-side switch current and the COMP-pin voltage are compared each cycle. When the peak switch current intersects the COMP control voltage, the high-side switch is turned off. During overcurrent conditions that pull the output voltage low, the error amplifier increases switch current by driving the COMP pin high. The error amplifier output is clamped internally at a level which sets the peak switch current limit. The TPS54360B-Q1 provides an accurate current limit threshold with a typical current limit delay of 60 ns. With smaller inductor values, the delay results in a higher peak inductor current. The relationship between the inductor value and the peak inductor current is shown in Figure 24.

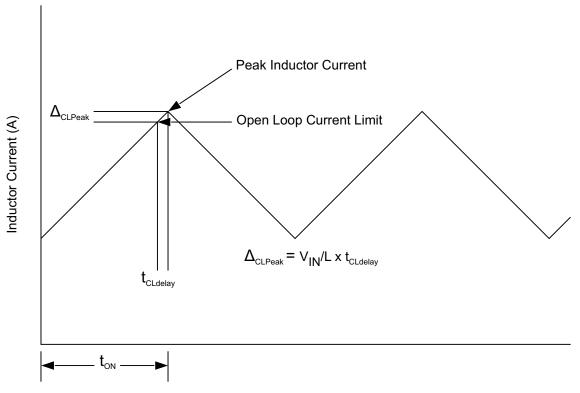


Figure 24. Current Limit Delay

To protect the converter in overload conditions at higher switching frequencies and input voltages, the TPS54360B-Q1 implements a frequency foldback. The oscillator frequency is divided by 1, 2, 4, and 8 as the FB-pin voltage falls from 0.8 V to 0 V. The TPS54360B-Q1 uses a digital frequency foldback to enable synchronization to an external clock during normal start-up and fault conditions. During short-circuit events, the inductor current can exceed the peak current limit because of the high input voltage and the minimum controllable on time. When the output voltage is forced low by the shorted load, the inductor current decreases slowly during the switch-off time. The frequency foldback effectively increases the off time by increasing the period of the switching cycle providing more time for the inductor current to ramp down.

With a maximum frequency foldback ratio of 8, there is a maximum frequency at which the inductor current is controlled by frequency foldback protection. Equation 9 calculates the maximum switching frequency at which the inductor current remains under control when V_{OUT} is forced to $V_{OUT(SC)}$. The selected operating frequency must not exceed the calculated value.

Equation 8 calculates the maximum switching frequency limitation set by the minimum controllable on time and the input to output step down ratio. Setting the switching frequency above this value causes the regulator to skip switching pulses to achieve the low duty cycle required at maximum input voltage.



$$f_{SW(max\,skip)} = \frac{1}{t_{ON}} \times \left(\frac{I_{O} \times R_{dc} + V_{OUT} + V_{d}}{V_{IN} - I_{O} \times R_{DS(on)} + V_{d}} \right)$$

$$f_{SW(shift)} = \frac{f_{DIV}}{t_{ON}} \times \left(\frac{I_{CL} \times R_{dc} + V_{OUT(sc)} + V_{d}}{V_{IN} - I_{CL} \times R_{DS(on)} + V_{d}} \right)$$
(8)

where

- I_O is Output current
- I_{CI} is Current limit
- R_{dc} is inductor resistance
- V_{IN} is maximum input voltage
- V_{OUT} is output voltage
- V_{OUTSC} is output voltage during short
- · Vd is diode voltage drop
- R_{DS(on)} is switch on resistance
- t_{ON} is minimum controllable on time
- f_{DIV} is frequency divide equals (1, 2, 4, or 8)

7.3.11 Synchronization to RT/CLK Pin

The RT/CLK pin can receive a frequency synchronization signal from an external system clock. To implement this synchronization feature connect a square wave to the RT/CLK pin through either circuit network shown in Figure 25. The square wave applied to the RT/CLK pin must switch lower than 0.5 V and higher than 1.7 V and have a pulse-width greater than 15 ns. The synchronization frequency range is 160 kHz to 2300 kHz. The rising edge of the SW synchronizes to the falling edge of RT/CLK pin signal. The external synchronization circuit must be designed such that the default frequency set resistor is connected from the RT/CLK pin to ground when the synchronization signal is off. When using a low impedance signal source, the frequency set resistor is connected in parallel with an AC-coupling capacitor to a termination resistor (for example: 50Ω) as shown in Figure 25. The two resistors in series provide the default frequency setting resistance when the signal source is turned off. The sum of the resistance should set the switching frequency close to the external CLK frequency. TI recommends to AC couple the synchronization signal through a 10 pF ceramic capacitor to RT/CLK pin.

The first time the RT/CLK is pulled above the PLL threshold the TPS54360B-Q1 switches from the RT resistor free-running frequency mode to the PLL synchronized mode. The internal 0.5~V voltage source is removed and the RT/CLK pin becomes high impedance as the PLL starts to lock onto the external signal. The switching frequency can be higher or lower than the frequency set with the RT/CLK resistor. The device transitions from the resistor mode to the PLL mode and locks onto the external clock frequency within 78 μ s. During the transition from the PLL mode to the resistor programmed mode, the switching frequency falls to 150 kHz and then increases or decreases to the resistor programmed frequency when the 0.5-V bias voltage is reapplied to the RT/CLK resistor.

The switching frequency is divided by 8, 4, 2, and 1 as the FB-pin voltage ramps from 0 to 0.8 V. The device implements a digital frequency foldback to enable synchronizing to an external clock during normal start-up and fault conditions. Figure 26, Figure 27 and Figure 28 show the device synchronized to an external system clock in continuous conduction mode (CCM), discontinuous conduction (DCM), and pulse skip mode (Eco-Mode).

(9)

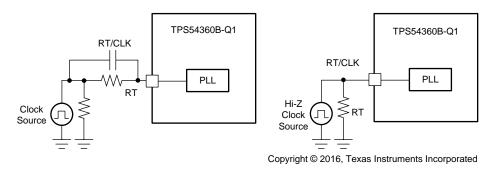
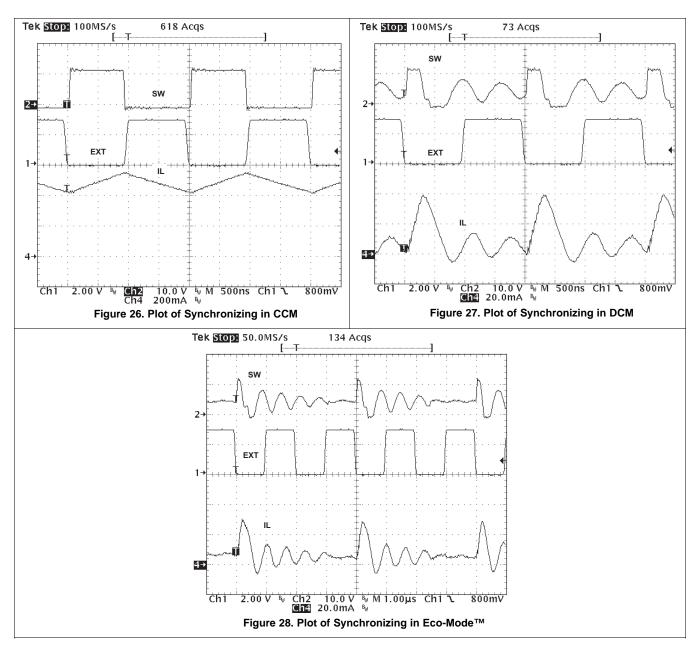


Figure 25. Synchronizing to a System Clock





7.3.12 Overvoltage Protection

The TPS54360B-Q1 incorporates an output overvoltage protection (OVP) circuit to minimize voltage overshoot when recovering from output fault conditions or strong unload transients in designs with low output capacitance. For example, when the power supply output is overloaded the error amplifier compares the actual output voltage to the internal reference voltage. If the FB-pin voltage is lower than the internal reference voltage for a considerable time, the output of the error amplifier increases to a maximum voltage corresponding to the peak current limit threshold. When the overload condition is removed, the regulator output rises and the error amplifier output transitions to the normal operating level. In some applications, the power supply output voltage increases faster than the response of the error amplifier output resulting in an output overshoot.

The OVP feature minimizes output overshoot when using a low value output capacitor by comparing the FB-pin voltage to the rising OVP threshold which is nominally 109% of the internal voltage reference. If the FB-pin voltage is greater than the rising OVP threshold, the high-side MOSFET is immediately disabled to minimize output overshoot. When the FB voltage drops below the falling OVP threshold which is nominally 106% of the internal voltage reference, the high-side MOSFET resumes normal operation.

7.3.13 Thermal Shutdown

The TPS54360B-Q1 provides an internal thermal shutdown to protect the device when the junction temperature exceeds 176°C. The high-side MOSFET stops switching when the junction temperature exceeds the thermal trip threshold. Once the die temperature falls below 164°C, the device reinitiates the power up sequence controlled by the internal soft-start circuitry.

7.3.14 Small Signal Model for Loop Response

Figure 29 shows an equivalent model for the TPS54360B-Q1 control loop which can be simulated to check the frequency response and dynamic load response. The error amplifier is a transconductance amplifier with a gm_{EA} of 350 μ S. The error amplifier can be modeled using an ideal voltage controlled current source. The resistor R_o and capacitor C_o model, the open-loop gain, and frequency response of the amplifier. The 1-mV AC voltage source between the nodes a and b effectively breaks the control loop for the frequency response measurements. Plotting c/a provides the small signal response of the frequency compensation. Plotting a/b provides the small signal response of the overall loop. The dynamic loop response can be evaluated by replacing R_L with a current source with the appropriate load step amplitude and step rate in a time domain analysis. This equivalent model is only valid for continuous conduction mode (CCM) operation.

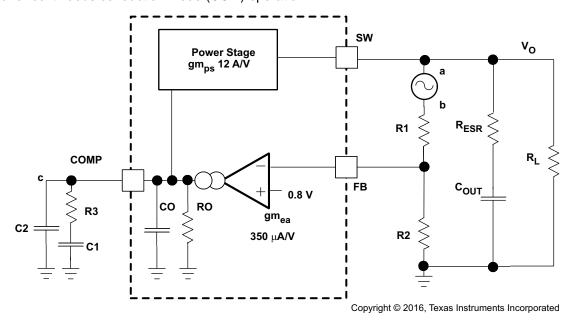


Figure 29. Small Signal Model For Loop Response

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Feature Description (continued)

7.3.15 Simple Small Signal Model for Peak Current Mode Control

Figure 30 describes a simple small signal model that can be used to design the frequency compensation. The TPS54360B-Q1 power stage can be approximated by a voltage-controlled current source (duty cycle modulator) supplying current to the output capacitor and load resistor. The control to output transfer function is shown in Equation 10 and consists of a DC gain, one dominant pole, and one ESR zero. The quotient of the change in switch current and the change in COMP-pin voltage (node c in Figure 29) is the power stage transconductance, gm_{PS}. The gm_{PS} for the TPS54360B-Q1 is 12 A/V. The low-frequency gain of the power stage is the product of the transconductance and the load resistance as shown in Equation 11.

As the load current increases and decreases, the low-frequency gain decreases and increases, respectively. This variation with the load is problematic at first glance, but fortunately the dominant pole moves with the load current (see Equation 12). The combined effect is highlighted by the dashed line in the right half of Figure 30. As the load current decreases, the gain increases and the pole frequency lowers, keeping the 0-dB crossover frequency the same with varying load conditions. The type of output capacitor chosen determines whether the ESR zero has a profound effect on the frequency compensation design. Using high-ESR aluminum-electrolytic capacitors can reduce the number frequency compensation components required to stabilize the overall loop because the phase margin is increased by the ESR zero of the output capacitor (see Equation 13).

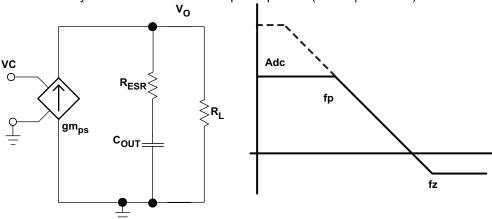


Figure 30. Simple Small Signal Model and Frequency Response for Peak Current Mode Control

$$\frac{V_{OUT}}{V_{C}} = Adc \times \frac{\left(1 + \frac{s}{2\pi \times f_{Z}}\right)}{\left(1 + \frac{s}{2\pi \times f_{P}}\right)}$$
(10)

$$Adc = gm_{ps} \times R_L$$
 (11)

$$f_{P} = \frac{1}{C_{OUT} \times R_{L} \times 2\pi}$$
(12)

$$f_{Z} = \frac{1}{C_{\text{OUT}} \times R_{\text{ESR}} \times 2\pi}$$
(13)

7.3.16 Small Signal Model for Frequency Compensation

The TPS54360B-Q1 uses a transconductance amplifier for the error amplifier and supports three of the commonly-used frequency compensation circuits. Compensation circuits Type 2A, Type 2B, and Type 1 are shown in Figure 31. Type 2 circuits are typically implemented in high bandwidth power-supply designs using low-ESR output capacitors. The Type 1 circuit is used with power-supply designs with high-ESR aluminum-electrolytic or tantalum capacitors. Equation 14 and Equation 15 relate the frequency response of the amplifier to the small signal model in Figure 31. The open-loop gain and bandwidth are modeled using the $R_{\rm O}$ and $C_{\rm O}$ shown in Figure 31. See the application section for a design example using a Type 2A network with a low ESR output capacitor.



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Feature Description (continued)

Equation 14 through Equation 23 are provided as a reference. An alternative is to use WEBENCH software tools to create a design based on the power supply requirements.

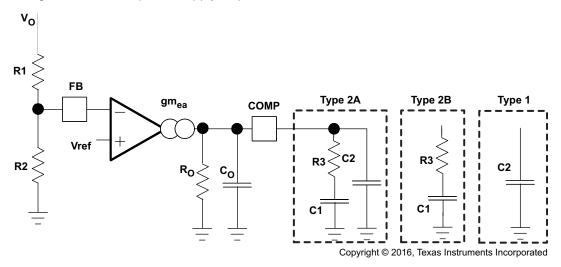


Figure 31. Types of Frequency Compensation

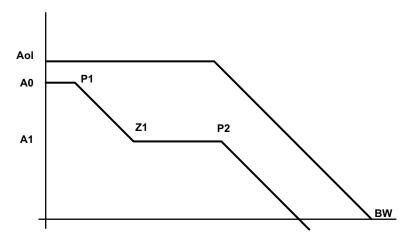


Figure 32. Frequency Response of the Type 2A and Type 2B Frequency Compensation

$$Ro = \frac{Aol(V/V)}{gm_{ea}}$$
 (14)

$$C_{O} = \frac{gm_{ea}}{2\pi \times BW (Hz)}$$
 (15)

$$EA = A0 \times \frac{\left(1 + \frac{s}{2\pi \times f_{Z1}}\right)}{\left(1 + \frac{s}{2\pi \times f_{P1}}\right) \times \left(1 + \frac{s}{2\pi \times f_{P2}}\right)}$$
(16)

$$A0 = gm_{ea} \times Ro \times \frac{R2}{R1 + R2}$$
(17)

A1 = gm_{ea} × Ro| | R3 ×
$$\frac{R2}{R1 + R2}$$
 (18)

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Feature Description (continued)

$$P1 = \frac{1}{2\pi \times Ro \times C1} \tag{19}$$

$$Z1 = \frac{1}{2\pi \times R3 \times C1} \tag{20}$$

P2 =
$$\frac{1}{2\pi \times R3 \mid \mid R_{O} \times (C2 + C_{O})}$$
 type 2a (21)

$$P2 = \frac{1}{2\pi \times R3 \mid \mid R_O \times C_O} \text{ type 2b}$$
 (22)

$$P2 = \frac{1}{2\pi \times R_{O} \times (C2 + C_{O})} \text{ type 1}$$
 (23)

7.4 Device Functional Modes

7.4.1 Operation near Minimum VIN $(V_{VIN} = < 4.5 \text{ V})$

The TPS54360B-Q1 is designed to operate with input voltage above 4.5 V. The typical VIN UVLO threshold is 4.3 V and the device may operate at input voltages down to the UVLO voltage. At input voltages below the UVLO voltage the device does not switch. If an external resistor divider pulls the EN pin up to VIN or the EN pin is floating, when VIN passes the UVLO threshold the device becomes active. When the device is active switching begins and the soft-start sequence initiates. The TPS54360B-Q1 ramps up the output voltage at a rate based on the internal digital soft-start.

7.4.2 Operation with EN Control

The enabled threshold voltage is 1.2 V typical. With EN held below the threshold voltage the device is shut down and switching is inhibited even if the VIN voltage is above its UVLO threshold. The IC quiescent current decreases to a minimum in this state. If the EN pin voltage is increased above its threshold while the VIN voltage is also above its UVLO threshold, the device becomes active. When the device is active switching begins and the soft-start sequence initiates. The TPS54360B-Q1 ramps up the output voltage at a rate based on the internal digital soft-start

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Application and Implementation

NOTE

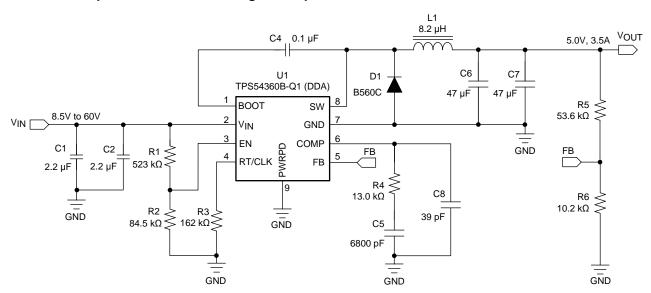
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The TPS54360B-Q1 device is a 60-V, 3.5-A, step down regulator with an integrated high side MOSFET. This device is typically used to convert a higher DC voltage to a lower DC voltage with a maximum available output current of 3.5 A. Example applications are: 12 V, 24 V and 48 V Industrial, Automotive and Communications Power Systems. Use the following design procedure to select component values for the TPS54360B-Q1 device. This procedure illustrates the design of a high frequency switching regulator using ceramic output capacitors. Calculations can be done with the excel spreadsheet (SLVC452) located on the product page. Alternately, use the WEBENCH software to generate a complete design. The WEBENCH software uses an iterative design procedure and accesses a comprehensive database of components when generating a design.

8.2 Typical Application

8.2.1 5-V Output TPS54360B-Q1 Design Example



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Figure 33. 5 V Output TPS54360B-Q1 Design Example

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Typical Application (continued)

8.2.1.1 Design Requirements

A few parameters must be known in order to start the design process. These requirements are typically determined at the system level. This example is designed to the following known parameters:

DESIGN PARAMETER	EXAMPLE VALUE
Output Voltage	5 V
Transient Response 0.875 A to 2.625 A load step	$\Delta V_{OUT} = 4 \%$
Maximum Output Current	3.5 A
Input Voltage	12 V nom. 8.5 V to 60 V
Output Voltage Ripple	0.5% of V _{OUT}
Start Input Voltage (rising VIN)	8 V
Stop Input Voltage (falling VIN)	6.25 V

8.2.1.2 Detailed Design Procedure

8.2.1.2.1 Selecting the Switching Frequency

The first step is to choose a switching frequency for the regulator. Typically, the designer uses the highest switching frequency possible because this produces the smallest solution size. High switching frequency allows for lower value inductors and smaller output capacitors compared to a power supply that switches at a lower frequency. The switching frequency that can be selected is limited by the minimum on-time of the internal power switch, the input voltage, the output voltage and the frequency foldback protection.

Equation 8 and Equation 9 must be used to calculate the upper limit of the switching frequency for the regulator. Choose the lower value result from the two equations. Switching frequencies higher than these values results in pulse skipping or the lack of overcurrent protection during a short circuit.

The typical minimum on time, t_{onmin} , is 135 ns for the TPS54360B-Q1. For this example, the output voltage is 5 V and the maximum input voltage is 60 V, which allows for a maximum switch frequency up to 710 kHz to avoid pulse skipping from Equation 8. To ensure overcurrent runaway is not a concern during short circuits use Equation 9 to determine the maximum switching frequency for frequency foldback protection. With a maximum input voltage of 60 V, assuming a diode voltage of 0.7 V, inductor resistance of 25 m Ω , switch resistance of 92 m Ω , a current limit value of 4.7 A and short circuit output voltage of 0.1 V, the maximum switching frequency is 902 kHz.

For this design, a lower switching frequency of 600 kHz is chosen to operate comfortably below the calculated maximums. To determine the timing resistance for a given switching frequency, use Equation 6 or the curve in Figure 6. The switching frequency is set by resistor R_3 shown in Figure 33. For 600 kHz operation, the closest standard value resistor is 162 k Ω .

$$f_{\text{SW(maxskip)}} = \frac{1}{135 \text{ns}} \times \left(\frac{3.5 \text{ A x } 25 \text{ m}\Omega + 5 \text{ V} + 0.7 \text{ V}}{60 \text{ V} - 3.5 \text{ A x } 92 \text{ m}\Omega + 0.7 \text{ V}} \right) = 710 \text{ kHz}$$
 (24)

$$f_{\text{SW(shift)}} = \frac{8}{135 \text{ ns}} \times \left(\frac{4.7 \text{ A x } 25 \text{ m}\Omega + 0.1 \text{ V} + 0.7 \text{ V}}{60 \text{ V} - 4.7 \text{ A x } 92 \text{ m}\Omega + 0.7 \text{ V}} \right) = 902 \text{ kHz}$$
(25)

RT
$$(k\Omega) = \frac{101756}{600 (kHz)^{1.008}} = 161 k\Omega$$
 (26)

8.2.1.2.2 Output Inductor Selection (L_O)

To calculate the minimum value of the output inductor, use Equation 27.

K_{IND} is a ratio that represents the amount of inductor ripple current relative to the maximum output current. The inductor ripple current is filtered by the output capacitor. Therefore, choosing high inductor ripple currents impacts the selection of the output capacitor because the output capacitor must have a ripple current rating equal to or greater than the inductor ripple current. In general, the inductor ripple value is at the discretion of the designer, however, the following guidelines are used.

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For designs using low-ESR output capacitors such as ceramics, a value as high as $K_{IND} = 0.3$ is desirable. When using higher ESR output capacitors, $K_{IND} = 0.2$ yields better results. Because the inductor ripple current is part of the current mode PWM control system, the inductor ripple current must always be greater than 150 mA for stable PWM operation. In a wide input voltage regulator, it is best to choose relatively large inductor ripple current. This provides sufficienct ripple current with the input voltage at the minimum.

For this design example, K_{IND} = 0.3 and the minimum inductor value is calculated to be 7.3 μH . The nearest standard value is 8.2 µH. It is important that the RMS current and saturation current ratings of the inductor not be exceeded. The RMS and peak inductor current can be found from Equation 29 and Equation 30. For this design, the RMS inductor current is 3.5 A and the peak inductor current is 3.97 A. The chosen inductor is a WE 7447797820, which has a saturation current rating of 5.8 A and an RMS current rating of 5.05 A.

As the equation set demonstrates, lower ripple currents reduce the output voltage ripple of the regulator but require a larger value of inductance. Selecting higher ripple currents increases the output voltage ripple of the regulator but allow for a lower inductance value.

The current flowing through the inductor is the inductor ripple current plus the output current. During power up. faults or transient load conditions, the inductor current can increase above the peak inductor current level calculated above. In transient conditions, the inductor current can increase up to the switch current limit of the device. For this reason, the most conservative design approach is to choose an inductor with a saturation current rating equal to or greater than the switch current limit of the TPS54360B-Q1 which is nominally 5.5 A.

$$L_{O(min)} = \frac{V_{IN(max)} - V_{OUT}}{I_{OUT} \times K_{IND}} \times \frac{V_{OUT}}{V_{IN(max)} \times f_{SW}} = \frac{60 \text{ V} - 5 \text{ V}}{3.5 \text{ A} \times 0.3} \times \frac{5 \text{ V}}{60 \text{ V} \times 600 \text{ kHz}} = 7.3 \text{ }\mu\text{H}$$
(27)

$$I_{RIPPLE} = \frac{V_{OUT} \times (V_{IN(max)} - V_{OUT})}{V_{IN(max)} \times L_{O} \times f_{SW}} = \frac{5 \text{ V x } (60 \text{ V - 5 V})}{60 \text{ V x } 8.2 \text{ } \mu\text{H x } 600 \text{ kHz}} = 0.932 \text{ A}$$
(28)

$$I_{L(ms)} = \sqrt{(I_{OUT})^2 + \frac{1}{12} \times \left(\frac{V_{OUT} \times (V_{IN(max)} - V_{OUT})}{V_{IN(max)} \times L_O \times f_{SW}}\right)^2} = \sqrt{(3.5 \text{ A})^2 + \frac{1}{12} \times \left(\frac{5 \text{ V} \times (60 \text{ V} - 5 \text{ V})}{60 \text{ V} \times 8.2 \text{ } \mu\text{H} \times 600 \text{ kHz}}\right)^2} = 3.5 \text{ A}}$$
(29)

$$I_{L(peak)} = I_{OUT} + \frac{I_{RIPPLE}}{2} = 3.5 \text{ A} + \frac{0.932 \text{ A}}{2} = 3.97 \text{ A}$$
 (30)

8.2.1.2.3 Output Capacitor

There are three primary considerations for selecting the value of the output capacitor. The output capacitor determines the modulator pole, the output voltage ripple, and how the regulator responds to a large change in load current. The output capacitance must be selected based on the most stringent of these three criteria.

The desired response to a large change in the load current is the first criteria. The output capacitor must supply the increased load current until the regulator responds to the load step. The regulator does not respond immediately to a large, fast increase in the load current such as transitioning from no load to a full load. The regulator usually requires two or more clock cycles for the control loop to sense the change in output voltage and adjust the peak switch current in response to the higher load. The output capacitance must be large enough to supply the difference in current for 2 clock cycles to maintain the output voltage within the specified range. Equation 31 shows the minimum output capacitance necessary, where ΔI_{OUT} is the change in output current, f_{SW} is the regulators switching frequency and ΔV_{OUT} is the allowable change in the output voltage. For this example, the transient load response is specified as a 4% change in V_{OUT} for a load step from 0.875 A to 2.625 A. Therefore, ΔI_{OUT} is 2.625 A - 0.875 A = 1.75 A and $\Delta V_{OUT} = 0.04 \times 5 = 0.2$ V. Using these numbers gives a minimum appositance of 20.2. F. This restriction of the contraction of the contracti minimum capacitance of 29.2 μF. This value does not take the ESR of the output capacitor into account in the output voltage change. For ceramic capacitors, the ESR is usually small enough to be ignored. Aluminum electrolytic and tantalum capacitors have higher ESR that must be included in load step calculations.

The output capacitor must also be sized to absorb energy stored in the inductor when transitioning from a high to low load current. The catch diode of the regulator can not sink current so energy stored in the inductor can produce an output voltage overshoot when the load current rapidly decreases. A typical load step response is shown in Figure 34. The excess energy absorbed in the output capacitor increases the voltage on the capacitor. The capacitor must be sized to maintain the desired output voltage during these transient periods. Equation 32 calculates the minimum capacitance required to keep the output voltage overshoot to a desired value, where $L_{\rm O}$ is the value of the inductor, $I_{\rm OH}$ is the output current under heavy load, $I_{\rm OL}$ is the output under light load, $V_{\rm f}$ is the peak output voltage, and Vi is the initial voltage. For this example, the worst case load step is from 2.625 A to 0.875 A. The output voltage increases during this load transition and the stated maximum in our specification is 4 % of the output voltage. This makes $V_{\rm f} = 1.04 \times 5 = 5.2$. Vi is the initial capacitor voltage which is the nominal output voltage of 5 V. Using these numbers in Equation 32 yields a minimum capacitance of 24.6 uF.

Equation 33 calculates the minimum output capacitance required to meet the output voltage ripple specification, where f_{SW} is the switching frequency, V_{ORIPPLE} is the maximum allowable output voltage ripple, and I_{RIPPLE} is the inductor ripple current. Equation 33 yields 7.8 μF .

Equation 34 calculates the maximum ESR an output capacitor can have to meet the output voltage ripple specification. Equation 34 indicates the ESR must be less than 27 m Ω .

The most stringent criteria for the output capacitor is 29.2 μ F required to maintain the output voltage within regulation tolerance during a load transient.

Capacitance de-ratings for aging, temperature and DC bias increases this minimum value. For this example, two 47- μ F 10-V ceramic capacitors with 5 m Ω of ESR are used. The derated capacitance is 58.3 μ F, well above the minimum required capacitance of 29.2 μ F.

Capacitors are generally rated for a maximum ripple current that can be filtered without degrading capacitor reliability. Some capacitor data sheets specify the Root Mean Square (RMS) value of the maximum ripple current. Equation 35 can be used to calculate the RMS ripple current that the output capacitor must support. For this example, Equation 35 yields 269 mA.

$$C_{OUT} > \frac{2 \times \Delta I_{OUT}}{f_{SW} \times \Delta V_{OUT}} = \frac{2 \times 1.75 \text{ A}}{600 \text{ kHz x } 0.2 \text{ V}} = 29.2 \text{ }\mu\text{F}$$
(31)

$$C_{OUT} > L_{O} \times \frac{\left(\left(l_{OH} \right)^{2} - \left(l_{OL} \right)^{2} \right)}{\left(\left(V_{f} \right)^{2} - \left(V_{I} \right)^{2} \right)} = 8.2 \ \mu H \times \frac{\left(2.625 \ A^{2} - 0.875 \ A^{2} \right)}{\left(5.2 \ V^{2} - 5 \ V^{2} \right)} = 24.6 \ \mu F$$
(32)

$$C_{OUT} > \frac{1}{8 \times f_{SW}} \times \frac{1}{\left(\frac{V_{ORIPPLE}}{I_{RIPPLE}}\right)} = \frac{1}{8 \times 600 \text{ kHz}} \times \frac{1}{\left(\frac{25 \text{ mV}}{0.932 \text{ A}}\right)} = 7.8 \text{ }\mu\text{F}$$
(32)

$$R_{ESR} < \frac{V_{ORIPPLE}}{I_{RIPPLE}} = \frac{25 \text{ mV}}{0.932 \text{ A}} = 27 \text{ m}\Omega$$
(34)

$$I_{COUT(rms)} = \frac{V_{OUT} \times \left(V_{IN(max)} - V_{OUT}\right)}{\sqrt{12} \times V_{IN(max)} \times L_{O} \times f_{SW}} = \frac{5 \text{ V} \times \left(60 \text{ V} - 5 \text{ V}\right)}{\sqrt{12} \times 60 \text{ V} \times 8.2 \text{ } \mu\text{H} \times 600 \text{ kHz}} = 269 \text{ mA}$$
(35)

8.2.1.2.4 Catch Diode

The TPS54360B-Q1 requires an external catch diode between the SW pin and GND. The selected diode must have a reverse voltage rating equal to or greater than $V_{IN(max)}$. The peak current rating of the diode must be greater than the maximum inductor current. Schottky diodes are typically a good choice for the catch diode due to their low forward voltage. The lower the forward voltage of the diode, the higher the efficiency of the regulator.

Typically, diodes with higher voltage and current ratings have higher forward voltages. A diode with a minimum of 60 V reverse voltage is preferred to allow input voltage transients up to the rated voltage of the TPS54360B-Q1.

For the example design, the B560C-13-F Schottky diode is selected for its lower forward voltage and good thermal characteristics compared to smaller devices. The typical forward voltage of the B560C-13-F is 0.70 V at 5 A.



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The diode must also be selected with an appropriate power rating. The diode conducts the output current during the off-time of the internal power switch. The off-time of the internal switch is a function of the maximum input voltage, the output voltage, and the switching frequency. The output current during the off-time is multiplied by the forward voltage of the diode to calculate the instantaneous conduction losses of the diode. At higher switching frequencies, the AC losses of the diode must be taken into account. The AC losses of the diode are due to the charging and discharging of the junction capacitance and reverse recovery charge. Equation 36 is used to calculate the total power dissipation, including conduction losses and AC losses of the diode.

The B560C-13-F diode has a junction capacitance of 300 pF. Using Equation 36, the worst case total loss in the diode using the maximum input voltage is 2.58 Watts.

If the power supply spends a significant amount of time at light load currents or in sleep mode, consider using a diode which has a low leakage current and slightly higher forward voltage drop.

$$P_{D} = \frac{\left(V_{IN(max)} - V_{OUT}\right) \times I_{OUT} \times Vfd}{V_{IN(max)}} + \frac{C_{j} \times f_{SW} \times \left(V_{IN} + Vfd\right)^{2}}{2} = \frac{\left(60 \text{ V} - 5 \text{ V}\right) \times 3.5 \text{ A x } 0.7 \text{ V}}{60 \text{ V}} + \frac{300 \text{ pF x } 600 \text{ kHz x } (60 \text{ V} + 0.7 \text{ V})^{2}}{2} = 2.58 \text{ W}$$
(36)

8.2.1.2.5 Input Capacitor

The TPS54360B-Q1 requires a high quality ceramic type X5R or X7R input decoupling capacitor with at least 3 μF of effective capacitance. Some applications benefit from additional bulk capacitance. The effective capacitance includes any loss of capacitance due to DC bias effects. The voltage rating of the input capacitor must be greater than the maximum input voltage. The capacitor must also have a ripple current rating greater than the maximum input current ripple of the TPS54360B-Q1. The input ripple current can be calculated using Equation 37.

The value of a ceramic capacitor varies significantly with temperature and the DC bias applied to the capacitor. The capacitance variations due to temperature can be minimized by selecting a dielectric material that is more stable over temperature. X5R and X7R ceramic dielectrics are usually selected for switching regulator capacitors because they have a high capacitance to volume ratio and are fairly stable over temperature. The input capacitor must also be selected with consideration for the DC bias. The effective value of a capacitor decreases as the DC bias across a capacitor increases.

For this example design, a ceramic capacitor with at least a 60-V voltage rating is required to support the maximum input voltage. Common standard ceramic capacitor voltage ratings include 4 V, 6.3 V, 10 V, 16 V, 25 V, 50 V or 100 V. For this example, two 2.2-μF 100-V capacitors in parallel are used. Table 1 shows several choices of high voltage capacitors.

The input capacitance value determines the input ripple voltage of the regulator. The input voltage ripple can be calculated using Equation 38. Using the design example values, $I_{OUT} = 3.5$ A, $C_{IN} = 4.4$ μF , fsw = 600 kHz, yields an input voltage ripple of 331 mV and a RMS input ripple current of 1.72 A.

$$I_{CI(rms)} = I_{OUT} \times \sqrt{\frac{V_{OUT}}{V_{IN(min)}}} \times \frac{\left(V_{IN(min)} - V_{OUT}\right)}{V_{IN(min)}} = 3.5 \text{ A} \sqrt{\frac{5 \text{ V}}{8.5 \text{ V}} \times \frac{\left(8.5 \text{ V} - 5 \text{ V}\right)}{8.5 \text{ V}}} = 1.72 \text{ A}$$
(37)

$$\Delta V_{IN} = \frac{I_{OUT} \times 0.25}{C_{IN} \times f_{SW}} = \frac{3.5 \text{ A} \times 0.25}{4.4 \text{ } \mu\text{F} \times 600 \text{ kHz}} = 331 \text{ mV}$$
(38)

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Table 1. Ca	pacitor	Types
-------------	---------	-------

VENDOR	VALUE (μF)	EIA Size	VOLTAGE (V)	DIALECTRIC	COMMENTS	
Murata	1 to 2.2	1210	100		GRM32 series	
	1 to 4.7	1210	50		GRIVI32 Series	
	1	1206	100	1	GRM31 series	
	1 to 2.2	1206	50		GRIVIST Series	
Vishay	1 to 1.8	2220	50	- X7R	VJ X7R series	
	1 to 1.2	2220	100			
	1 to 3.9	2225	50			
	1 to 1.8	2225	100			
TDK	1 to 2.2	1812	100		C C4522	
	1.5 to 6.8	1012	50		C series C4532	
	1 to 2.2	1210	100		C series C3225	
	1 to 3.3	1210	50		C selles C3223	
AVX	1 to 4.7	1210	50			
	1	1210	100		X7R dielectric series	
	1 to 4.7	1010	50			
	1 to 2.2	1812	100			

8.2.1.2.6 Bootstrap Capacitor Selection

A 0.1- μ F ceramic capacitor must be connected between the BOOT and SW pins for proper operation. A ceramic capacitor with X5R or better grade dielectric is recommended. The capacitor should have a 10 V or higher voltage rating.

8.2.1.2.7 Undervoltage Lockout Set Point

The Undervoltage Lockout (UVLO) is adjusted using an external voltage divider on the EN pin of the TPS54360B-Q1. The UVLO has two thresholds, one for power up when the input voltage is rising and one for power down or brown outs when the input voltage is falling. For the example design, the supply should turn on and start switching once the input voltage increases above 8 V (UVLO start). After the regulator starts switching, it should continue to do so until the input voltage falls below 6.25 V (UVLO stop).

Programmable UVLO threshold voltages are set using the resistor divider of R_{UVLO1} and R_{UVLO2} between Vin and ground connected to the EN pin. Equation 3 and Equation 4 calculate the resistance values necessary. For the example application, a 523 k Ω between Vin and EN (R_{UVLO1}) and a 84.5 k Ω between EN and ground (R_{UVLO2}) are required to produce the 8 V and 6.25 V start and stop voltages.

$$R_{UVLO1} = \frac{V_{START} - V_{STOP}}{I_{HYS}} = \frac{8 \text{ V} - 6.25 \text{ V}}{3.4 \text{ }\mu\text{A}} = 515 \text{ k}\Omega$$

$$R_{UVLO2} = \frac{V_{ENA}}{\frac{V_{START} - V_{ENA}}{R_{UVLO1}} + I_1} = \frac{1.2 \text{ V}}{\frac{8 \text{ V} - 1.2 \text{ V}}{523 \text{ k}\Omega} + 1.2 \text{ }\mu\text{A}} = 84.5 \text{ k}\Omega$$
(40)

8.2.1.2.8 Output Voltage and Feedback Resistors Selection

The voltage divider of R5 and R6 sets the output voltage. For the example design, $10.2~k\Omega$ was selected for R6. Using Equation 2, R5 is calculated as $53.5~k\Omega$. The nearest standard 1% resistor is $53.6~k\Omega$. Due to the input current of the FB pin, the current flowing through the feedback network must be greater than $1~\mu$ A to maintain the output voltage accuracy. This requirement is satisfied if the value of R6 is less than $800~k\Omega$. Choosing higher resistor values decreases quiescent current and improves efficiency at low output currents but can also introduce noise immunity problems.

$$R_{HS} = R_{LS} x \frac{V_{OUT} - 0.8 V}{0.8 V} = 10.2 k\Omega x \left(\frac{5 V - 0.8 V}{0.8 V}\right) = 53.5 k\Omega$$
(41)

8.2.1.2.9 Minimum V_{IN}

To ensure proper operation of the device and to keep the output voltage in regulation, the input voltage at the device must be above the value calculated with . Using the typical values for the $R_{DS(on)}$, R_{DC} and V_F in this application example, the minimum input voltage is 5.56 V. The BOOT-SW = 3 V curve in Figure 1 was used for $R_{DS(on)}$ = 0.12 Ω because the device will be operating with low drop out. When operating with low dropout, the BOOT-SW voltage is regulated at a lower voltage because the BOOT-SW capacitor is not refreshed every switching cycle. In the final application, the values of $R_{DS(on)}$, R_{DC} and V_F used in this equation must include tolerance of the component specifications and the variation of these specifications at their maximum operating temperature in the application.

$$V_{IN} (min) = \frac{V_{OUT} + V_F + R_{dc} \times I_{OUT}}{0.99} + R_{DS} (on) \times I_{OUT} - V_F$$

$$V_{IN} (min) = \frac{5V + 0.5V + 0.0253\Omega \times 3.5A}{0.99} + 0.12\Omega \times 3.5A - 0.5V = 5.56V$$
(42)

8.2.1.2.10 Compensation

There are several methods to design compensation for DC-DC regulators. The method presented here is easy to calculate and ignores the effects of the slope compensation that is internal to the device. Because the slope compensation is ignored, the actual crossover frequency is lower than the crossover frequency used in the calculations. This method assumes the crossover frequency is between the modulator pole and the ESR zero and the ESR zero is at least 10 times greater the modulator pole.

To get started, the modulator pole, $f_{p(mod)}$, and the ESR zero, f_{z1} must be calculated using Equation 43 and Equation 44. For C_{OUT} , use a derated value of 58.3 μ F. Use equations Equation 45 and Equation 46 to estimate a starting point for the crossover frequency, f_{c0} . For the example design, $f_{p(mod)}$ is 1912 Hz and $f_{z(mod)}$ is 1092 kHz. Equation 44 is the geometric mean of the modulator pole and the ESR zero and Equation 46 is the mean of modulator pole and the switching frequency. Equation 45 yields 45.7 kHz and Equation 46 gives 23.9 kHz. Use the lower value of Equation 45 or Equation 46 for an initial crossover frequency. For this example, the target f_{c0} is 23.9 kHz.

Next, the compensation components are calculated. A resistor in series with a capacitor is used to create a compensating zero. A capacitor in parallel to these two components forms the compensating pole.

$$f_{P(\text{mod})} = \frac{I_{OUT(\text{max})}}{2 \times \pi \times V_{OUT} \times C_{OUT}} = \frac{3.5 \text{ A}}{2 \times \pi \times 5 \text{ V} \times 58.3 \text{ } \mu\text{F}} = 1912 \text{ Hz}$$
 (43)

$$f_{\text{Z(mod)}} = \frac{1}{2 \times \pi \times R_{\text{ESR}} \times C_{\text{OUT}}} = \frac{1}{2 \times \pi \times 2.5 \text{ m}\Omega \times 58.3 \text{ }\mu\text{F}} = 1092 \text{ kHz}$$
(44)

$$f_{co} = \sqrt{f_{p(mod)} \times f_{z(mod)}} = \sqrt{1912 \text{ Hz} \times 1092 \text{ kHz}} = 45.7 \text{ kHz}$$
 (45)

$$f_{co} = \sqrt{f_{p(mod) x} \frac{f_{SW}}{2}} = \sqrt{1912 \text{ Hz x } \frac{600 \text{ kHz}}{2}} = 23.9 \text{ kHz}$$
 (46)

To determine the compensation resistor, R4, use Equation 47. Assume the power stage transconductance, gmps, is 12 A/V. The output voltage, V_O , reference voltage, V_{REF} , and amplifier transconductance, gmea, are 5 V, 0.8 V and 350 μ A/V, respectively. R4 is calculated to be 13 $k\Omega$ which is a standard value. Use Equation 48 to set the compensation zero to the modulator pole frequency. Equation 48 yields 6404 pF for compensating capacitor C5. 6800 pF is used for this design.

$$R4 = \left(\frac{2 \times \pi \times f_{co} \times C_{OUT}}{gmps}\right) \times \left(\frac{V_{OUT}}{V_{REF} \times gmea}\right) = \left(\frac{2 \times \pi \times 23.9 \text{ kHz} \times 58.3 \text{ } \mu F}{12 \text{ A/V}}\right) \times \left(\frac{5 \text{V}}{0.8 \text{ V} \times 350 \text{ } \mu \text{A/V}}\right) = 13 \text{ k}\Omega$$
(47)

C5 =
$$\frac{1}{2 \times \pi \times \text{R4 x } f_{\text{p(mod)}}} = \frac{1}{2 \times \pi \times 13 \text{ k}\Omega \text{ x } 1912 \text{ Hz}} = 6404 \text{ pF}$$
(48)

A compensation pole can be implemented if desired by adding capacitor C8 in parallel with the series combination of R4 and C5. Use the larger value calculated from Equation 49 and Equation 50 for C8 to set the compensation pole. The selected value of C8 is 39 pF for this design example.

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$$C8 = \frac{C_{OUT} \times R_{ESR}}{R4} = \frac{58.3 \ \mu F \times 2.5 \ m\Omega}{13 \ k\Omega} = 11.2 \ pF \tag{49}$$

$$C8 = \frac{1}{R4 \times f \text{sw} \times \pi} = \frac{1}{13 \text{ k}\Omega \times 600 \text{ kHz} \times \pi} = 40.8 \text{ pF}$$
 (50)

8.2.1.2.11 Discontinuous Conduction Mode and Eco-Mode™ Boundary

With an input voltage of 12 V, the power supply enters discontinuous conduction mode when the output current is less than 300 mA. The power supply enters Eco-Mode when the output current is lower than 24 mA. The input current draw is $270 \,\mu\text{A}$ with no load.

8.2.1.2.12 Power Dissipation Estimate

The following formulas show how to estimate the TPS54360B-Q1 power dissipation under continuous conduction mode (CCM) operation. These equations should not be used if the device is operating in discontinuous conduction mode (DCM).

The power dissipation of the IC includes conduction loss (P_{COND}), switching loss (P_{SW}), gate drive loss (P_{GD}) and supply current (P_{Q}). Example calculations are shown with the 12 V typical input voltage of the design example.

$$P_{COND} = (I_{OUT})^2 \times R_{DS(on)} \times \left(\frac{V_{OUT}}{V_{IN}}\right) = 3.5 \text{ A}^2 \times 92 \text{ m}\Omega \times \frac{5 \text{ V}}{12 \text{ V}} = 0.47 \text{ W}$$
 (51)

$$P_{SW} = V_{IN} \times f_{SW} \times I_{OUT} \times t_{rise} = 12 \text{ V} \times 600 \text{ kHz} \times 3.5 \text{ A} \times 4.9 \text{ ns} = 0.123 \text{ W}$$
(52)

$$P_{GD} = V_{IN} \times Q_G \times f_{SW} = 12 \text{ V} \times 3\text{nC} \times 600 \text{ kHz} = 0.022 \text{ W}$$
 (53)

$$P_Q = V_{IN} \times I_Q = 12 \text{ V} \times 146 \text{ } \mu\text{A} = 0.0018 \text{ W}$$
 (54)

Where:

- I_{OUT} is the output current (A)
- R_{DS(on)} is the on-resistance of the high-side MOSFET (Ω)
- V_{OUT} is the output voltage (V)
- V_{IN} is the input voltage (V)
- f_{SW} is the switching frequency (Hz)
- t_{rise} is the SW-pin voltage rise time and is estimated by t_{rise} = V_{IN} × 0.16 ns/V + 3 ns
- Q_G is the total gate charge of the internal MOSFET
- I_O is the operating nonswitching supply current

Therefore

$$P_{TOT} = P_{COND} + P_{SW} + P_{GD} + P_{Q} = 0.47 \text{ W} + 0.123 \text{ W} + 0.022 \text{ W} + 0.0018 \text{ W} = 0.616 \text{ W}$$
(55)

For given T_A,

$$T_{J} = T_{A} + R_{TH} \times P_{TOT} \tag{56}$$

For given $T_{JMAX} = 150$ °C

$$T_{A(max)} = T_{J(max)} - R_{TH} \times P_{TOT}$$
(57)

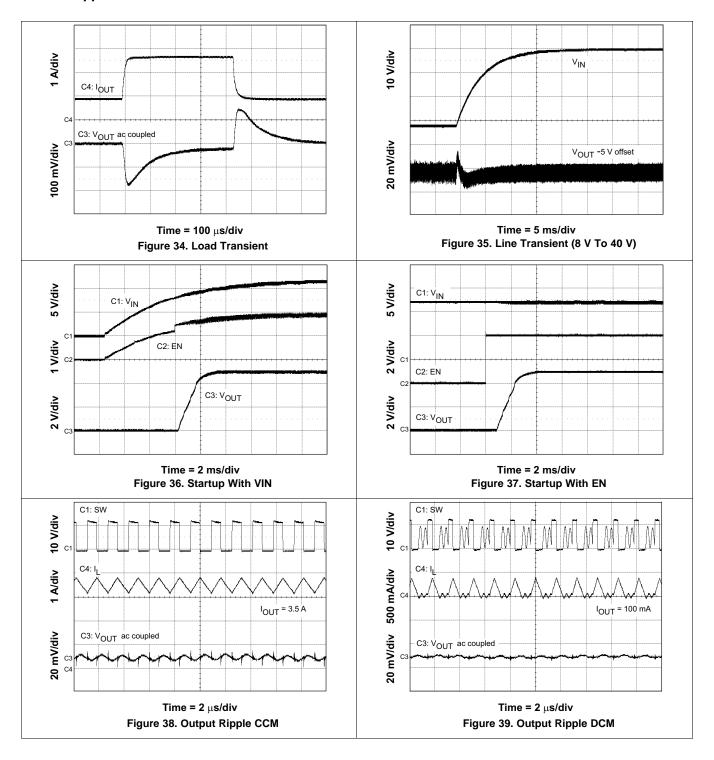
Where:

- P_{TOT} is the total device power dissipation (W)
- T_A is the ambient temperature (°C)
- T_{.1} is the junction temperature (°C)
- R_{TH} is the thermal resistance of the package (°C/W)
- T_{J(max)} is maximum junction temperature (°C)
- T_{A(max)} is maximum ambient temperature (°C)

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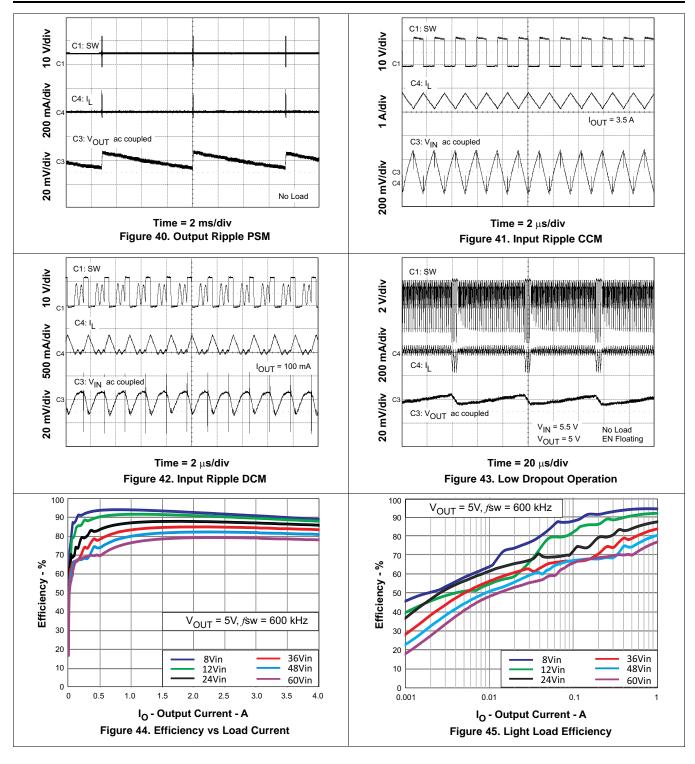
There are additional power losses in the regulator circuit due to the inductor AC and DC losses, the catch diode and PCB trace resistance impacting the overall efficiency of the regulator.

8.2.1.3 Application Curves

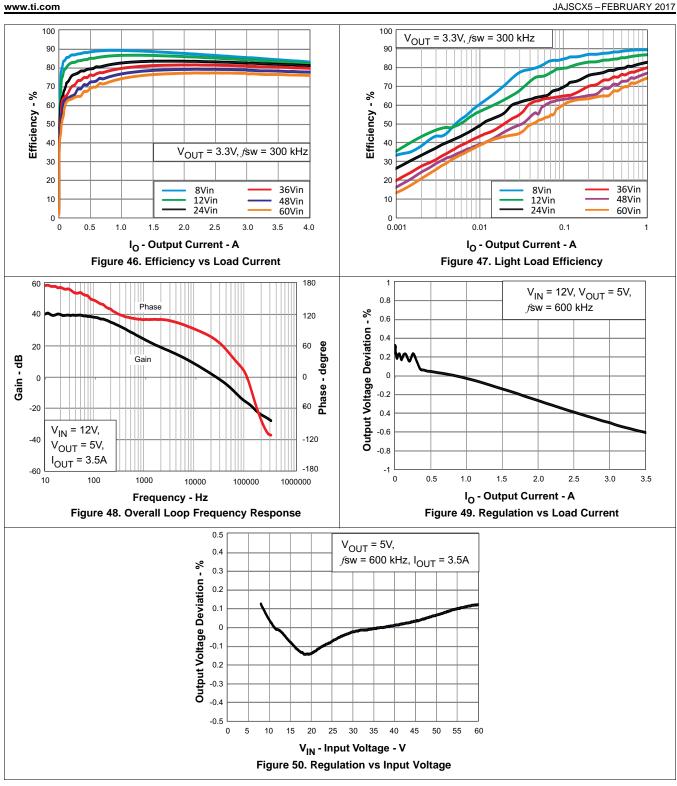












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TEXAS INSTRUMENTS

8.2.2 TPS54360B-Q1 Inverting Power Supply

The TPS54360B-Q1 can be used to convert a positive input voltage to a negative output voltage. Example applications are amplifiers requiring a negative power supply.

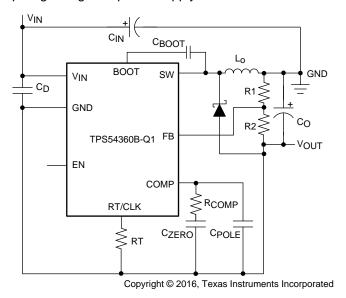


Figure 51. TPS54360B-Q1 Inverting Power Supply

8.2.3 TPS54360B-Q1 Split Rail Power Supply

The TPS54360B-Q1 device can be used to convert a positive input voltage to a split rail positive and negative output voltage by using a coupled inductor. Example applications are amplifiers requiring a split rail positive and negative voltage power supply.

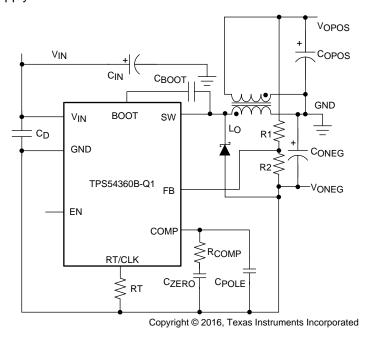


Figure 52. TPS54360B-Q1 Split Rail Power Supply

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9 Power Supply Recommendations

The TPS54360B-Q1 is designed to operate from an input voltage supply range between 4.5 V and 60 V. This input supply should be well regulated. If the input supply is located more than a few inches from the TPS54360B-Q1 converter, in addition to the ceramic bypass capacitors, bulk capacitance may be required. An electrolytic capacitor with a value of 100 µF is a typical choice.

10 Layout

10.1 Layout Guidelines

Layout is a critical portion of good power supply design. There are several signal paths that conduct fast changing currents or voltages that can interact with stray inductance or parasitic capacitance to generate noise or degrade performance. To reduce parasitic effects, the VIN pin must be bypassed to ground with a low ESR ceramic bypass capacitor with X5R or X7R dielectric. Care must be taken to minimize the loop area formed by the bypass capacitor connections, the VIN pin, and the anode of the catch diode. See Figure 53 for a PCB layout example. The GND pin must be tied directly to the power pad under the IC and the power pad.

The power pad must be connected to internal PCB ground planes using multiple vias directly under the IC. The SW pin must be routed to the cathode of the catch diode and to the output inductor. Because the SW connection is the switching node, the catch diode and output inductor must be located close to the SW pins, and the area of the PCB conductor minimized to prevent excessive capacitive coupling. For operation at full rated load, the top side ground area must provide adequate heat dissipating area. The RT/CLK pin is sensitive to noise so the RT resistor must be located as close as possible to the IC and routed with minimal lengths of trace. The additional external components can be placed approximately as shown. Obtaining acceptable performance with alternate PCB layouts is possible, however this layout has been shown to produce good results and is meant as a guideline.

10.2 Layout Example

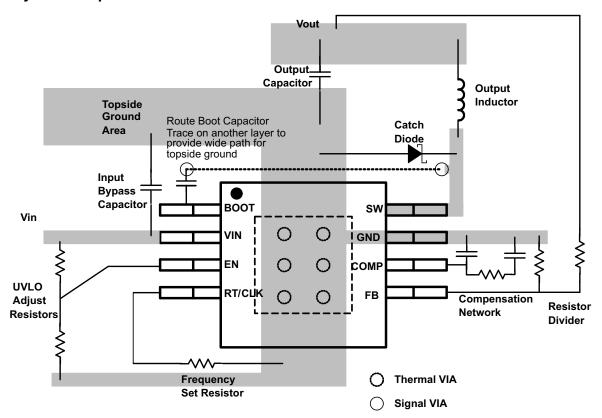


Figure 53. PCB Layout Example

TEXAS INSTRUMENTS

10.3 Estimated Circuit Area

Boxing in the components in the design of Figure 33 the estimated printed circuit board area is 1.025 in² (661 mm²). This area does not include test points or connectors.

11 デバイスおよびドキュメントのサポート

11.1 デバイス・サポート

11.1.1 開発サポート

11.1.1.1 デベロッパー・ネットワークの製品に関する免責事項

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11.2 ドキュメントのサポート

11.2.1 関連資料

関連資料については、以下を参照してください。

- 『降圧型レギュレータから反転電源を作成する』、SLVA317
- 『広入力電圧の降圧型レギュレータによる分割レール電源の作成』、SLVA369

11.3 ドキュメントの更新通知を受け取る方法

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設計サポート *TIの設計サポート* 役に立つE2Eフォーラムや、設計サポート・ツールをすばやく見つけることができます。技術サポート用の連絡先情報も参照できます。

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11.7 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.



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12 メカニカル、パッケージ、および注文情報

以降のページには、メカニカル、パッケージ、および注文に関する情報が記載されています。この情報は、そのデバイスについて利用可能な最新のデータです。このデータは予告なく変更されることがあり、ドキュメントが改訂される場合もあります。本データシートのブラウザ版を使用されている場合は、画面左側の説明をご覧ください。



PACKAGE OPTION ADDENDUM

10-Dec-2020

PACKAGING INFORMATION

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Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPS54360BQDDAQ1	ACTIVE	SO PowerPAD	DDA	8	75	RoHS & Green	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	54360B	Samples
TPS54360BQDDARQ1	ACTIVE	SO PowerPAD	DDA	8	2500	RoHS & Green	NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	54360B	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

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- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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10-Dec-2020



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4202561/G



DDA (R-PDSO-G8)

PowerPAD ™ PLASTIC SMALL-OUTLINE



NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5-1994.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- F. This package complies to JEDEC MS-012 variation BA

PowerPAD is a trademark of Texas Instruments.



DDA (R-PDSO-G8)

PowerPAD™ PLASTIC SMALL OUTLINE

THERMAL INFORMATION

This PowerPAD package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Exposed Thermal Pad Dimensions

4206322-6/L 05/12

NOTE: A. All linear dimensions are in millimeters



DDA (R-PDSO-G8)

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NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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