

## ***Portable Point Cloud Generation for 3D Scanning Using DLP® Technology***

---

### **About Test Results**

The DLP 3D Scanner Reference Design offers a complete software solution for 3D scanning and 3D point cloud generation. The point cloud data below was generated using the DLP 3D Scanner Reference Design with a DLP® LightCrafter™ 3000 and Point Grey Flea3 USB camera. The generated point cloud data was visualized using MeshLab.

### **Related Documentation from Texas Instruments**

- DLPC300 datasheet: *DLP Digital Controller for DLP3000, DLPS023*
- DLP3000 datasheet: *DLP 0.3WVGA DDR Series 220 DMD, DLPS022*
- *DLPC300 Software Programmer's Guide, DLPU004*
- *DLP LightCrafter DM365 Command Interface Guide, DLPU007*
- *DLP LightCrafter FPGA Overview, DLPA042*

### **If You Need Assistance**

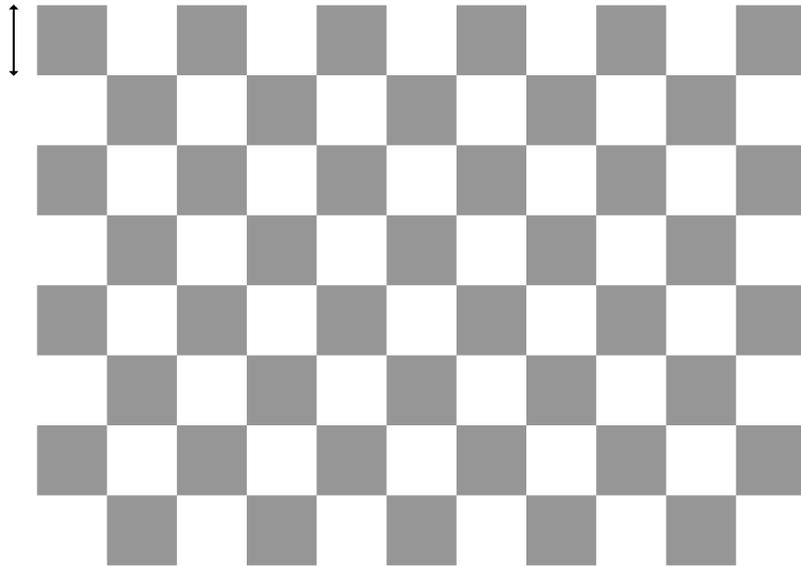
Please search the [DLP & MEMS TI E2E Community support forums](#)

### **Calibration Results**

This chapter provides test data from the DLP 3D Scanner Reference Design for camera and projector calibration. When the camera and projector calibration parameters are found, the output is used to generate the system optical rays which ultimately allow line intersections to be calculated for point cloud generation.

To calibrate the system, the following procedure is used:

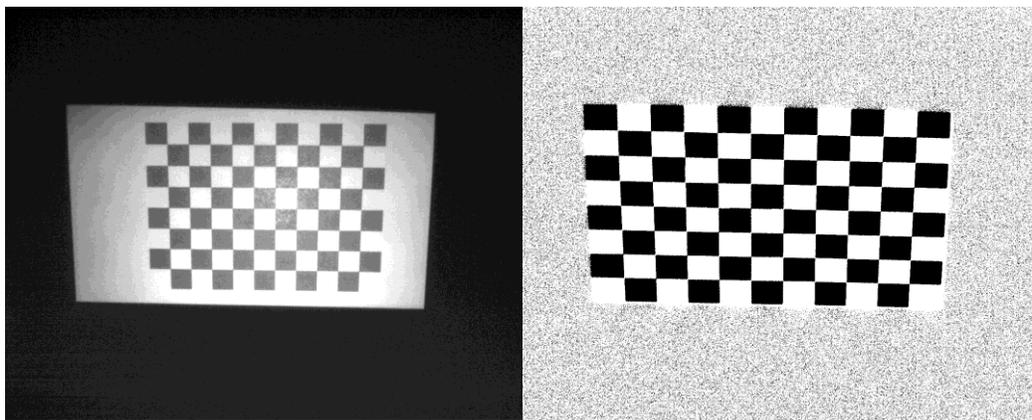
1. From main menu of software, select "1: Generate camera calibration board and enter feature measurements" and follow instructions
  - a. **Note:** Measure the height of a single square on the printed calibration board in the desired units of the point cloud (e.g. inches, millimeters)



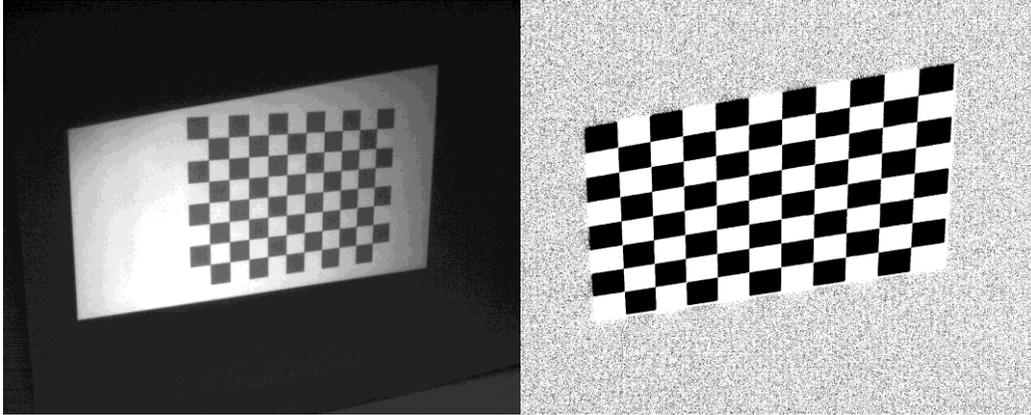
**Figure 1** Camera calibration board measurement

2. From main menu of software, select “4: Calibrate camera” and follow instructions
3. From main menu of software, select “5: Calibrate system”

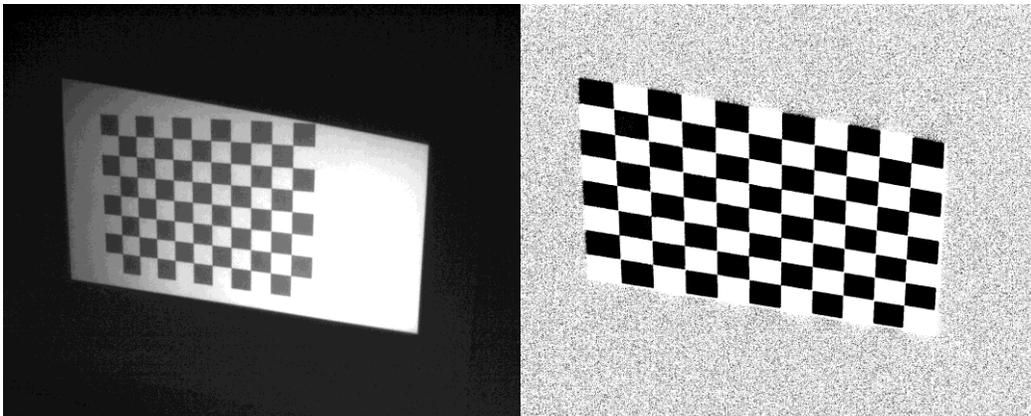
The following images shows camera captures of a printed calibration board and projected calibration board after removing the printed calibration board from the projection.



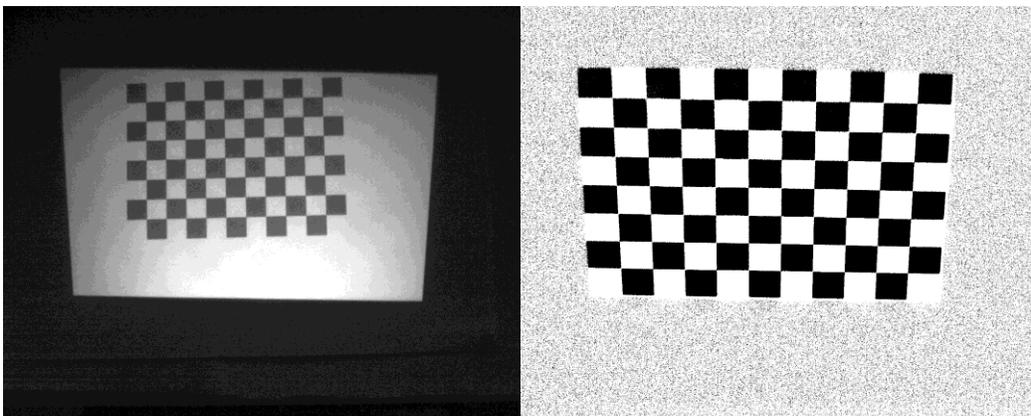
**Figure 2** Printed calibration board and projected calibration board position 1



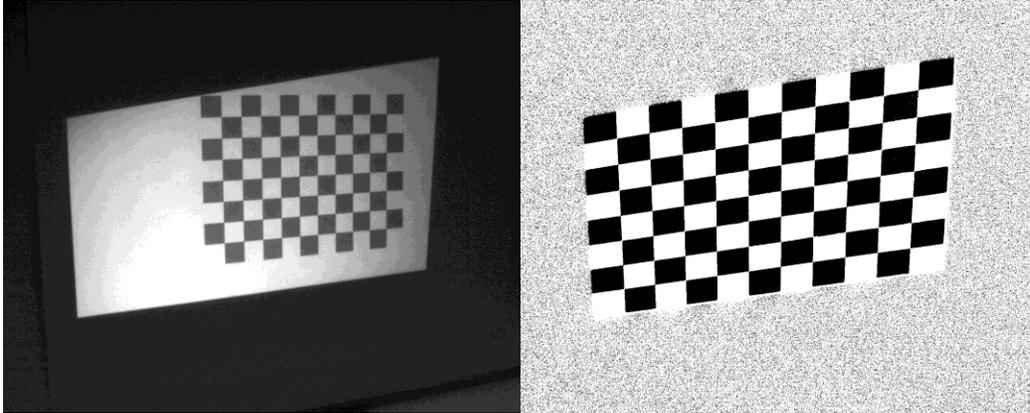
**Figure 3** Printed calibration board and projected calibration board position 2



**Figure 4** Printed calibration board and projected calibration board position 3



**Figure 5** Printed calibration board and projected calibration board position 4



**Figure 6** Printed calibration board and projected calibration board position 5

The following images show examples of the calibration XML files generated for the camera and projector.

```

<?xml version="1.0" ?>
- <opencv_storage>
  <DLP_CALIBRATION_DATA>1</DLP_CALIBRATION_DATA>
  <calibration_complete>1</calibration_complete>
  <calibration_of_camera>1</calibration_of_camera>
  <image_columns>1280</image_columns>
  <image_rows>1024</image_rows>
  <model_columns>1280</model_columns>
  <model_rows>1024</model_rows>
  <reprojection_error>2.5345121411948096e-001</reprojection_error>
- <intrinsic type_id="opencv-matrix">
  <rows>3</rows>
  <cols>3</cols>
  <dt>d</dt>
  <data>1.7432381012704493e+003 0. 6.2772697403268523e+002 0. 1.7450979041833305e+003 5.2023527052016891e+002 0. 0. 1.</data>
</intrinsic>
- <distortion type_id="opencv-matrix">
  <rows>5</rows>
  <cols>1</cols>
  <dt>d</dt>
  <data>-1.0681554530635126e-001 2.5658916320242892e-001 4.3931704866851496e-004 -2.9244403855087950e-004 -
    1.6631911335410055e-001</data>
</distortion>
- <extrinsic type_id="opencv-matrix">
  <rows>2</rows>
  <cols>3</cols>
  <dt>d</dt>
  <data>2.4853249267503308e-001 4.1538025011909660e-002 6.6865084742224606e-003 -4.1789882706998904e+000 -
    3.6800653254790525e+000 3.2319701215835927e+001</data>
</extrinsic>
</opencv_storage>

```

**Figure 12** Camera calibration XML output file

```

<?xml version="1.0" ?>
- <opencv_storage>
  <DLP_CALIBRATION_DATA>1</DLP_CALIBRATION_DATA>
  <calibration_complete>1</calibration_complete>
  <calibration_of_camera>0</calibration_of_camera>
  <image_columns>1280</image_columns>
  <image_rows>1024</image_rows>
  <model_columns>608</model_columns>
  <model_rows>684</model_rows>
  <reprojection_error>4.7976422164604354e-001</reprojection_error>
- <intrinsic type_id="opencv-matrix">
  <rows>3</rows>
  <cols>3</cols>
  <dt>d</dt>
  <data>1.0296852595706296e+003 0. 3.1102457621950163e+002 0. 1.0296852595706296e+003 3.7485814778612917e+002 0. 0. 1.</data>
</intrinsic>
- <distortion type_id="opencv-matrix">
  <rows>5</rows>
  <cols>1</cols>
  <dt>d</dt>
  <data>7.7290342796047143e-002 -7.3259778136199494e-001 -4.2725718326715525e-003 -1.0370613767148212e-003
  1.5824589404330223e+000</data>
</distortion>
- <extrinsic type_id="opencv-matrix">
  <rows>2</rows>
  <cols>3</cols>
  <dt>d</dt>
  <data>-7.5850879721983825e-003 4.3813455899180932e-002 -3.0196721816552934e-003 -4.0353432338902815e+000 -
  8.6576893791380893e+000 2.8770773925887408e+001</data>
</extrinsic>
</opencv_storage>

```

**Figure 13** Projector calibration XML output file

## Generated Point Cloud

This chapter provides test data from the DLP 3D Scanner Reference Design for structured light pattern decoding and point cloud generation. The patterns are generated to determine which projector rays are intersecting with the scanned object and the intersection between the projector and camera optical rays are calculated to generate a depth-map and point-cloud of 3D measurements.

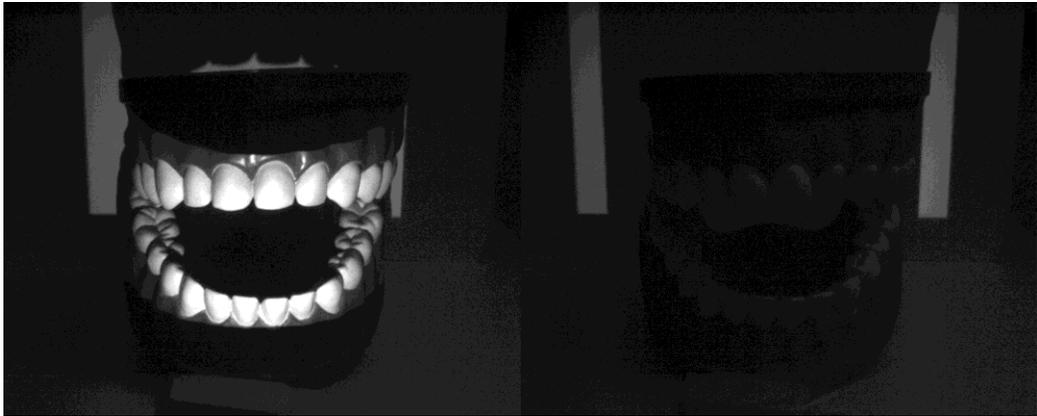
The following procedure is used, which assumes the system is calibrated:

1. From main menu of software, select “3: Prepare system for calibration and scanning”
2. From main menu of software, select “8: Perform scan (vertical and horizontal patterns)”

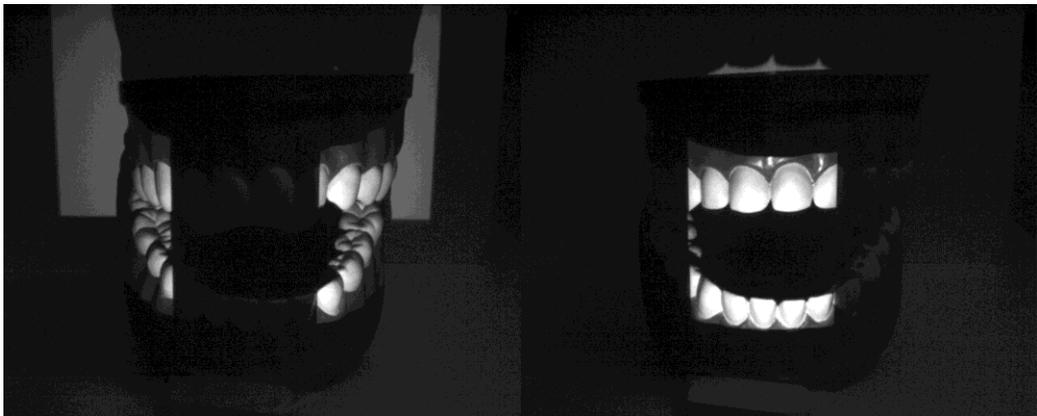
The following images show camera captures of projected structured light patterns:



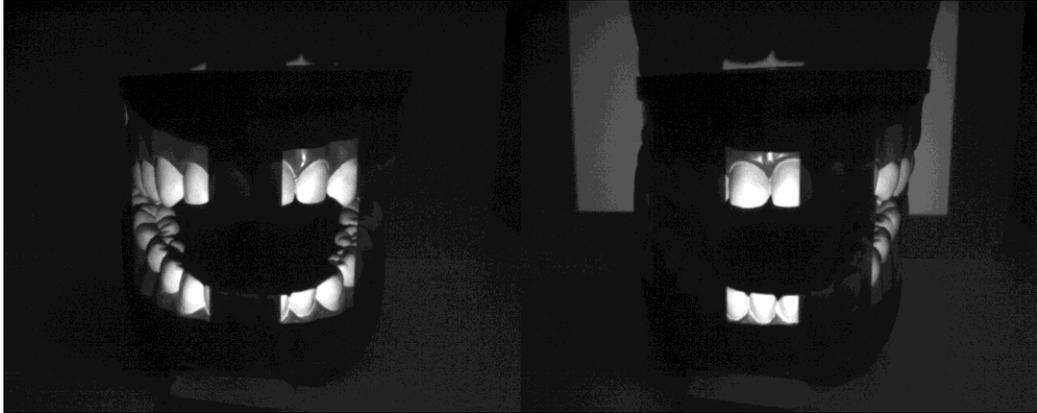
**Figure 14** Non-inverted and inverted vertical Gray code pattern 1 capture



**Figure 15** Non-inverted and inverted vertical Gray code pattern 2 capture



**Figure 16** Non-inverted and inverted vertical Gray code pattern 3 capture



**Figure 17** Non-inverted and inverted vertical Gray code pattern 4 capture



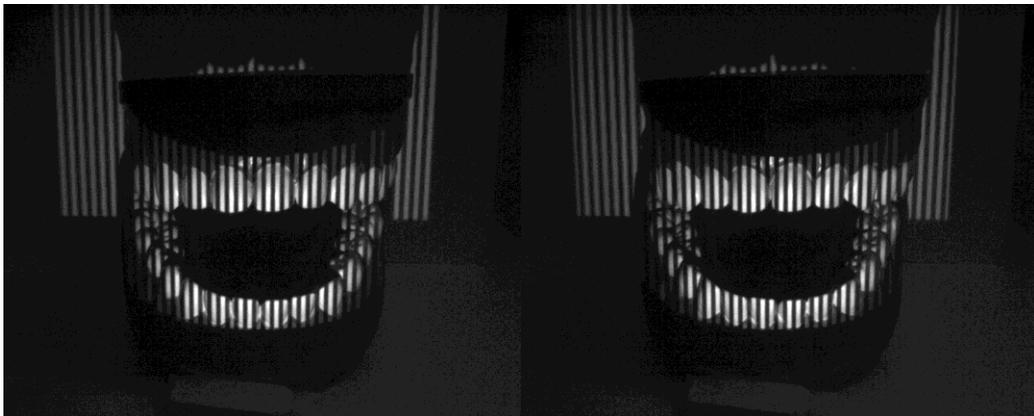
**Figure 18** Non-inverted and inverted vertical Gray code pattern 5 capture



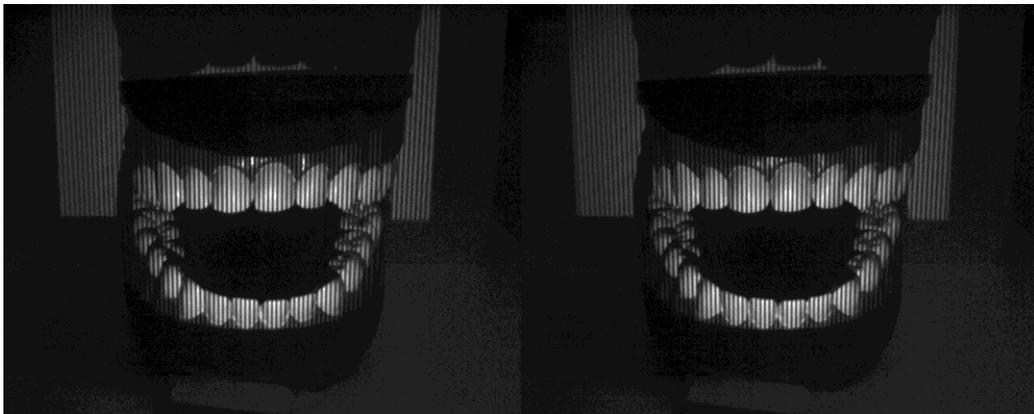
**Figure 19** Non-inverted and inverted vertical Gray code pattern 6 capture



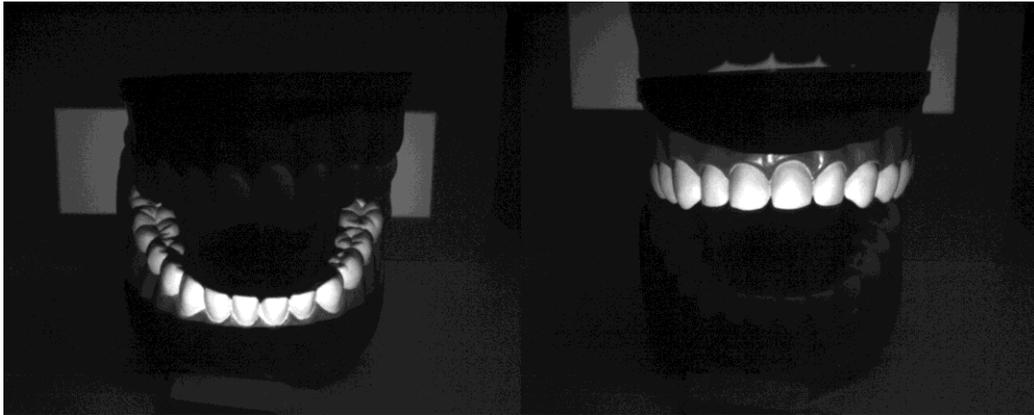
**Figure 20** Non-inverted and inverted vertical Gray code pattern 7 capture



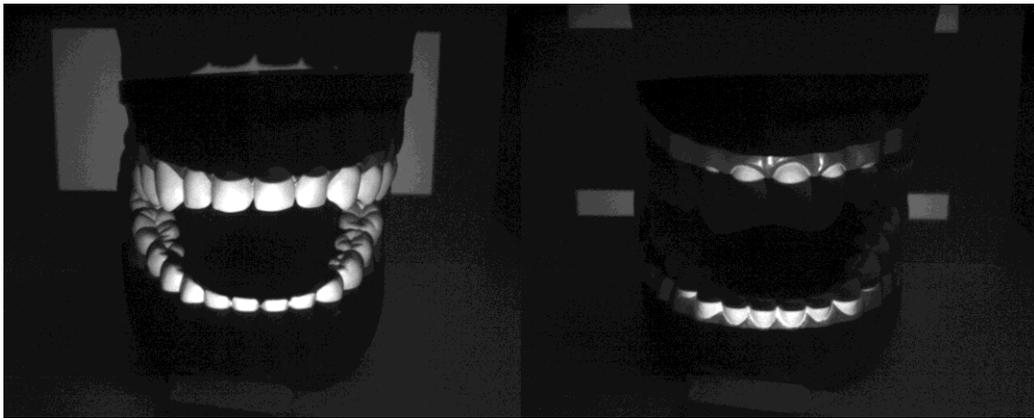
**Figure 21** Non-inverted and inverted vertical Gray code pattern 8 capture



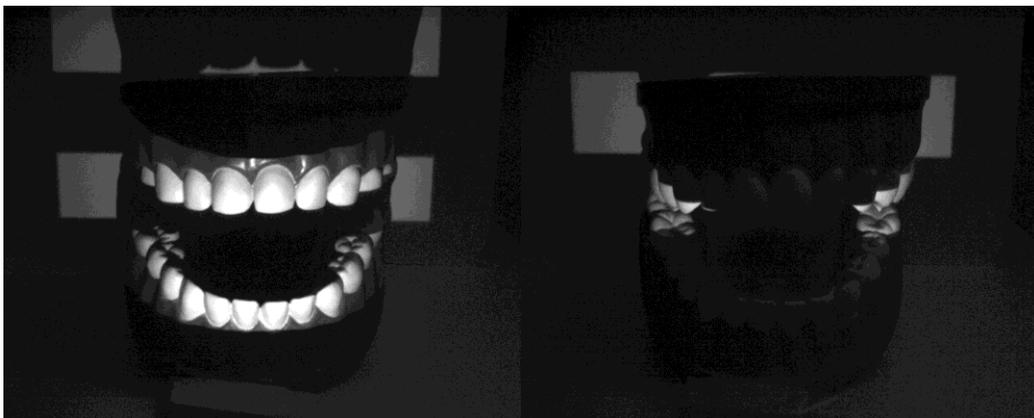
**Figure 22** Non-inverted and inverted vertical Gray code pattern 9 capture



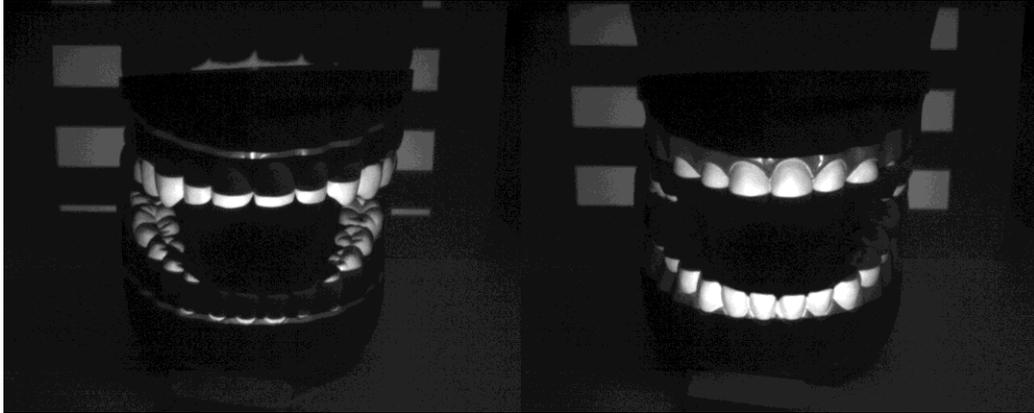
**Figure 23** Non-inverted and inverted horizontal Gray code pattern 1 capture



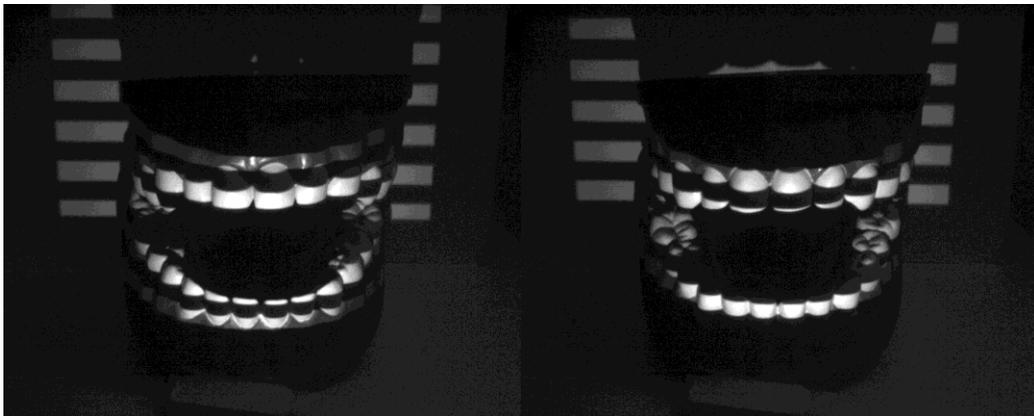
**Figure 24** Non-inverted and inverted horizontal Gray code pattern 2 capture



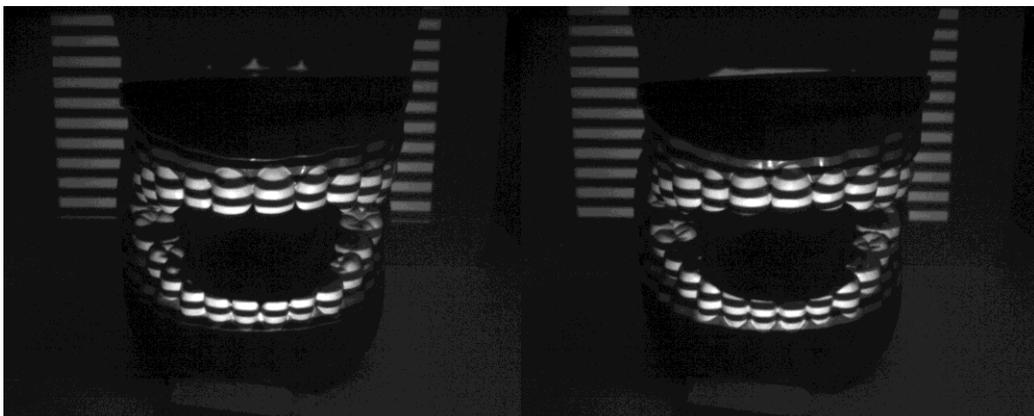
**Figure 25** Non-inverted and inverted horizontal Gray code pattern 3 capture



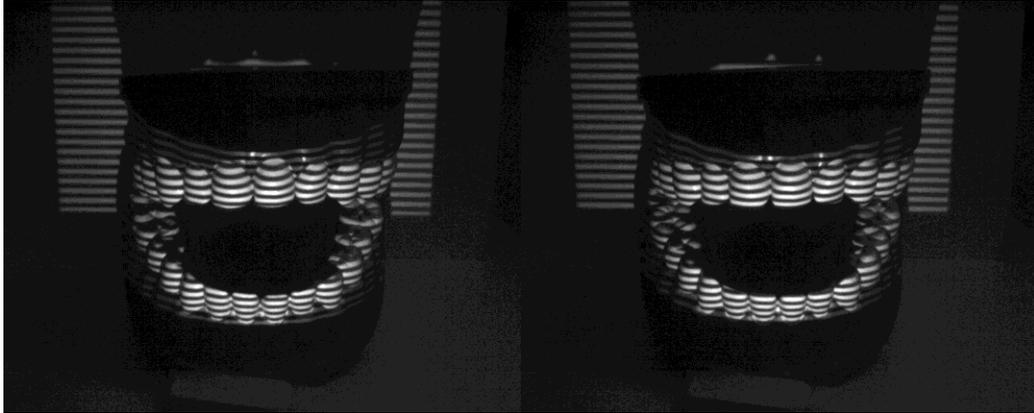
**Figure 26** Non-inverted and inverted horizontal Gray code pattern 4 capture



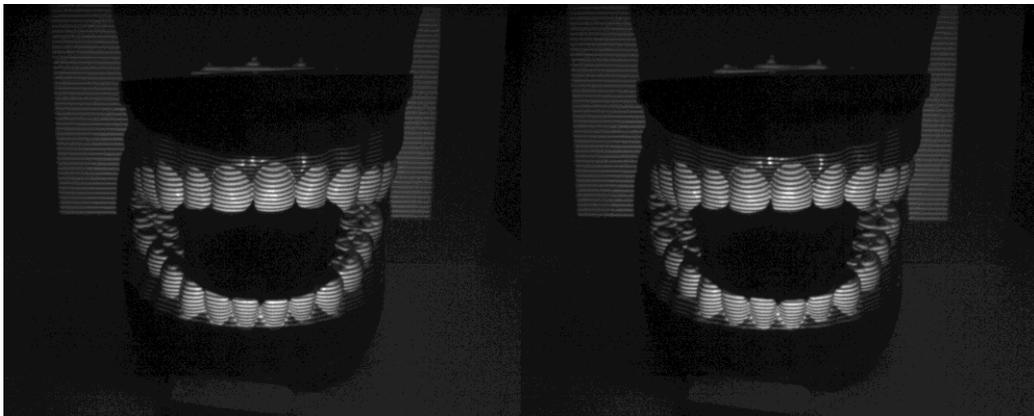
**Figure 27** Non-inverted and inverted horizontal Gray code pattern 5 capture



**Figure 28** Non-inverted and inverted horizontal Gray code pattern 6 capture



**Figure 29** Non-inverted and inverted horizontal Gray code pattern 7 capture



**Figure 30** Non-inverted and inverted horizontal Gray code pattern 8 capture

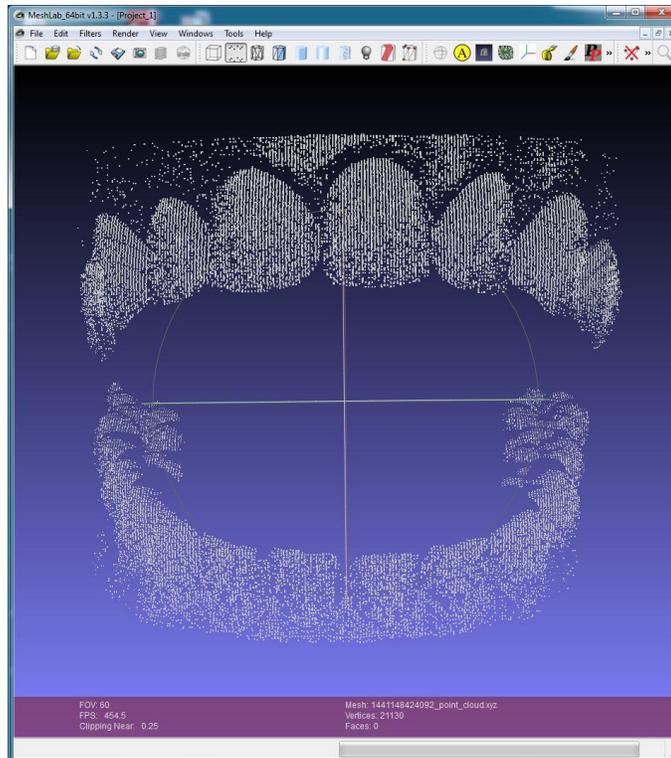


**Figure 31** Non-inverted and inverted horizontal Gray code pattern 9 capture

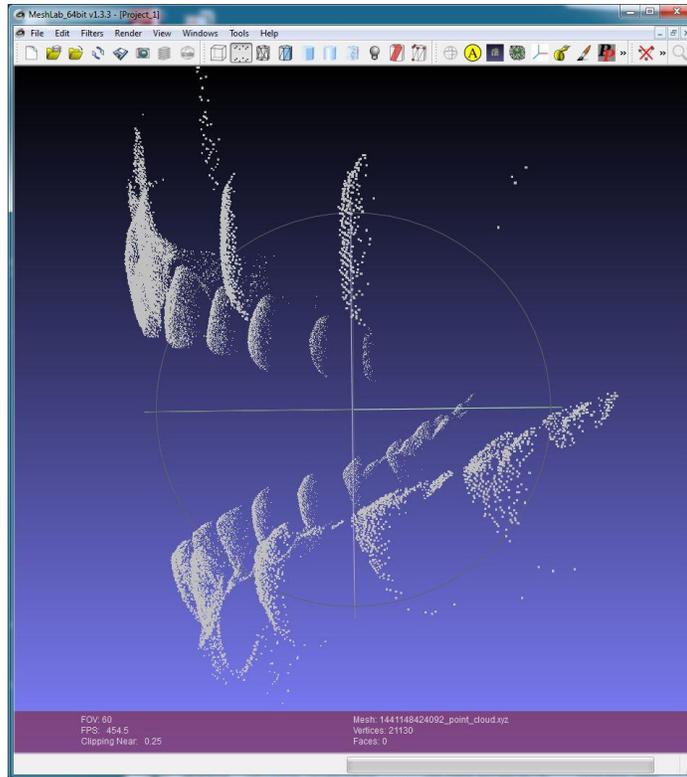
The following images show the depth-map and various views of the generated point cloud:



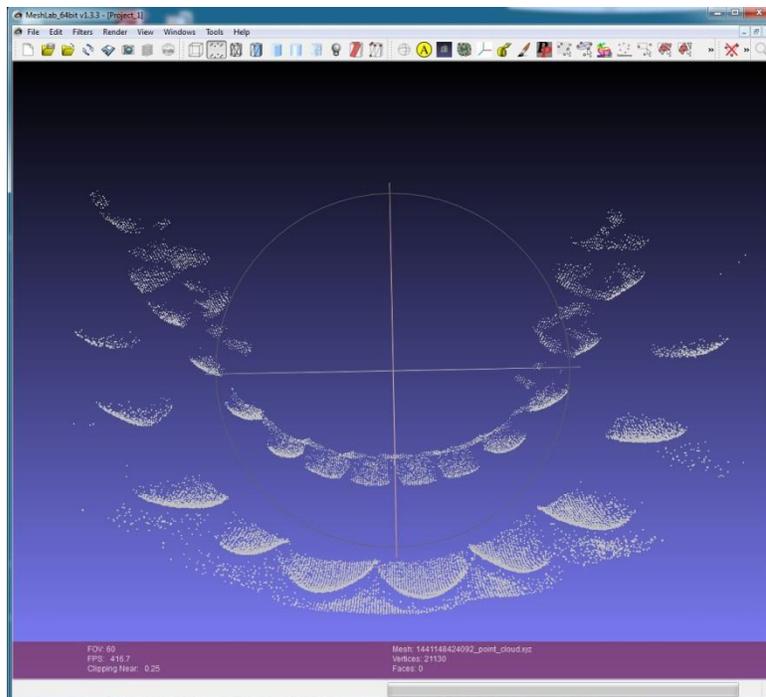
**Figure 32** Depth-map of object from 3D scan



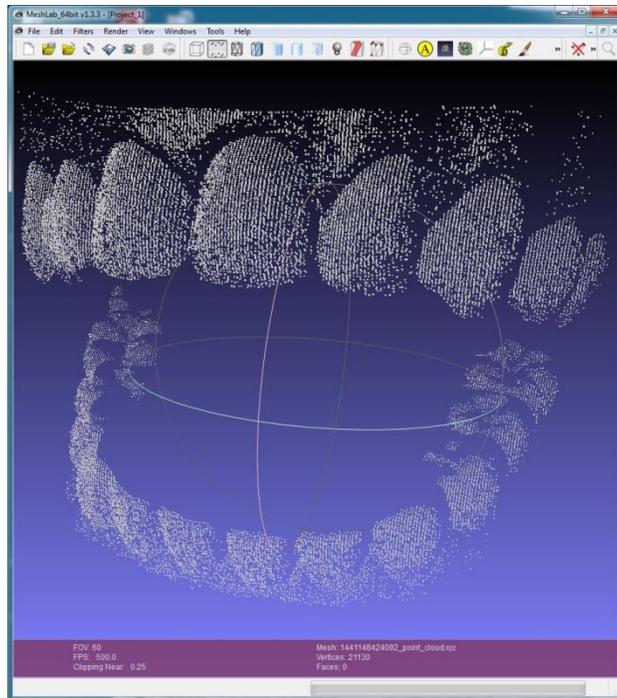
**Figure 33** Front view of point-cloud from 3D scan



**Figure 34** Side view of point-cloud from 3D scan



**Figure 35** Top view of point-cloud from 3D scan



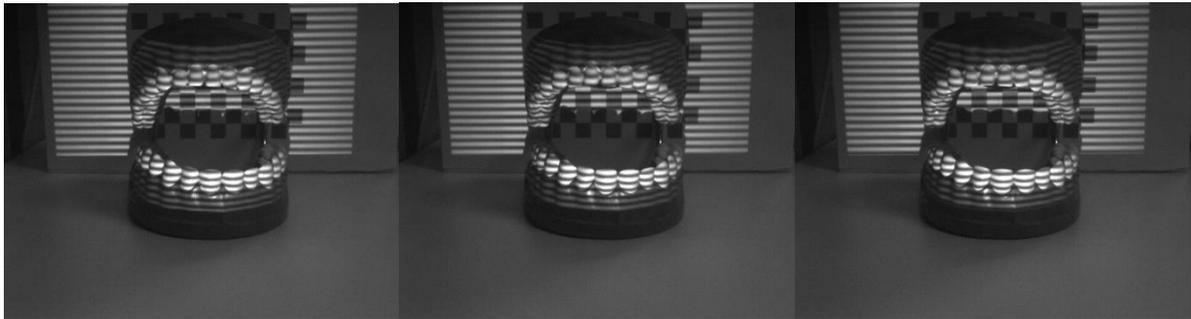
**Figure 36** Isometric view of point-cloud from 3D scan

## Generated Point Cloud from Hybrid 3-Phase Scanning

The following procedure is used, which assumes the system is calibrated:

1. From main menu of software, select “3: Prepare system for calibration and scanning”
2. From main menu of software, select “7: Perform scan (horizontal patterns)”

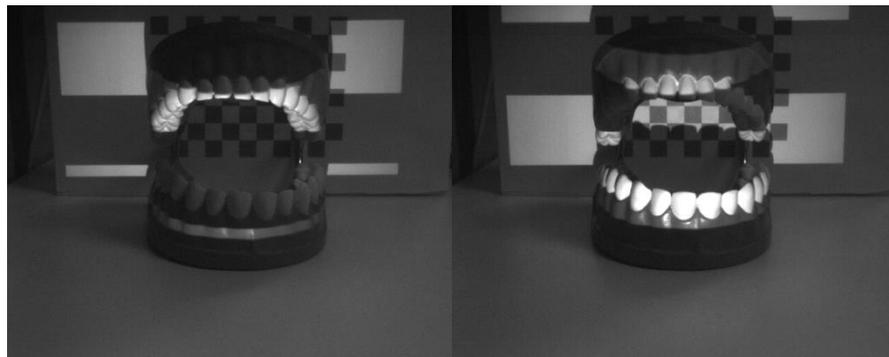
The following images show camera captures of projected structured light patterns:



**Figure 37** Three phase hybrid scan captures



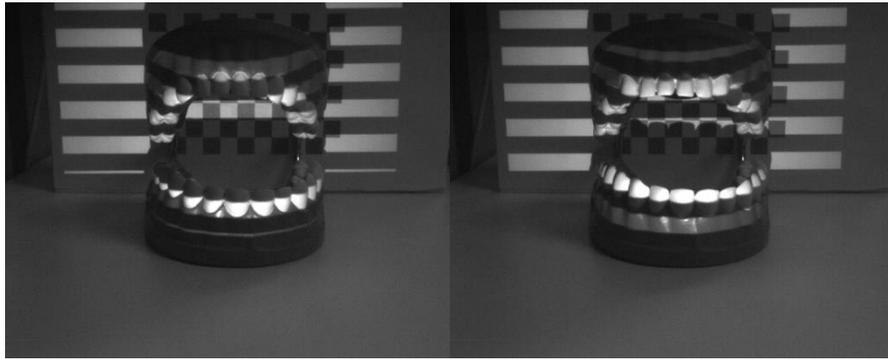
**Figure 38** Non-inverted and inverted horizontal Gray code pattern 1 capture



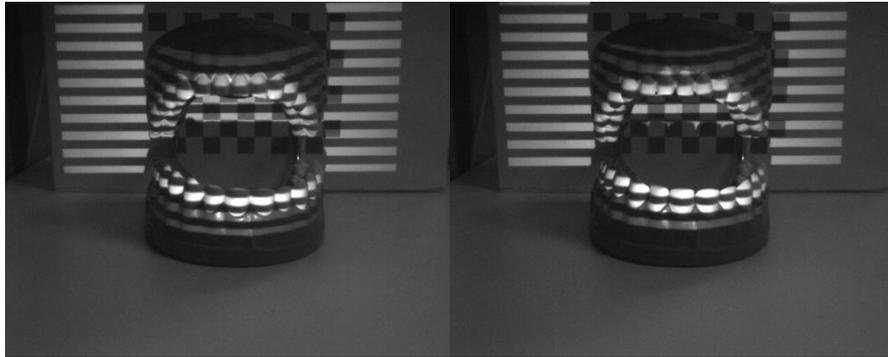
**Figure 39** Non-inverted and inverted horizontal Gray code pattern 2 capture



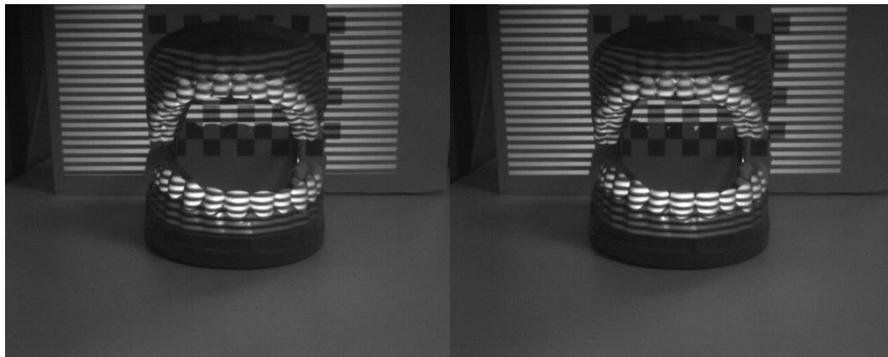
**Figure 40** Non-inverted and inverted horizontal Gray code pattern 3 capture



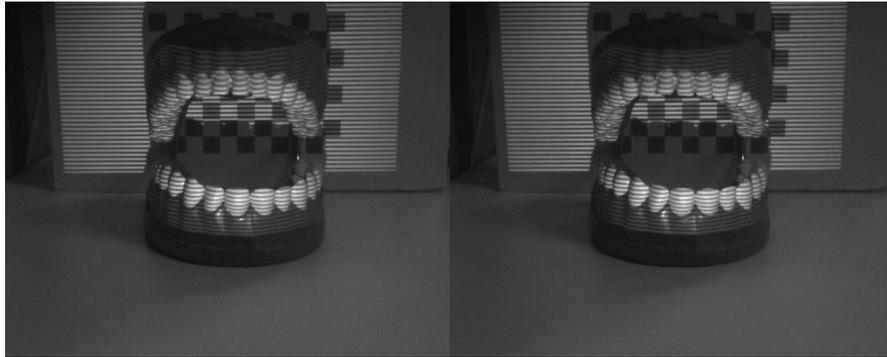
**Figure 41** Non-inverted and inverted horizontal Gray code pattern 4 capture



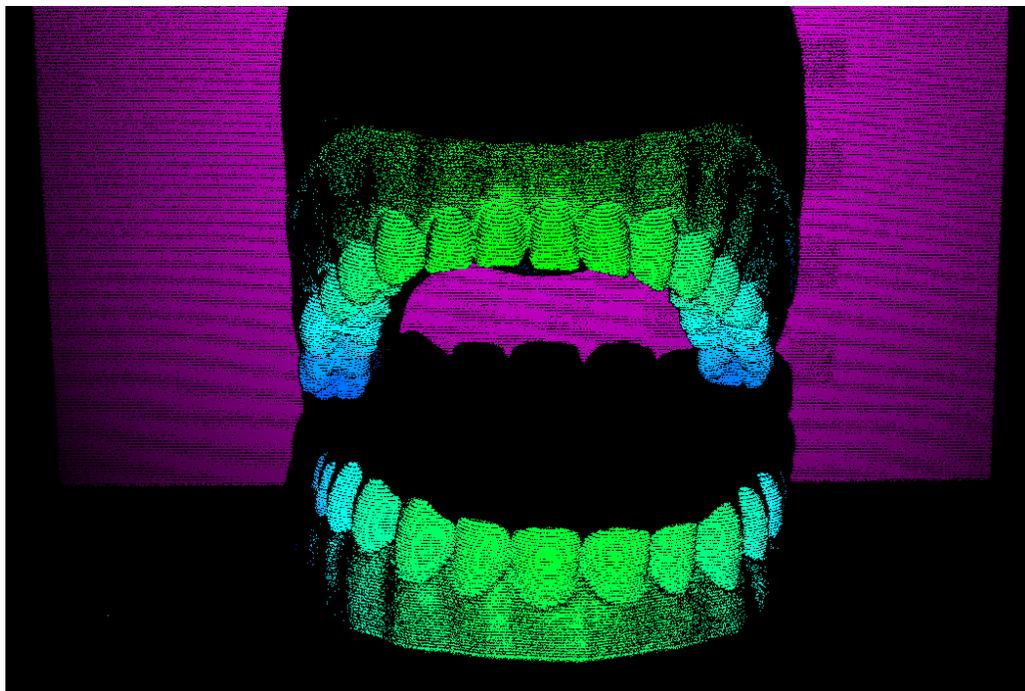
**Figure 42** Non-inverted and inverted horizontal Gray code pattern 5 capture



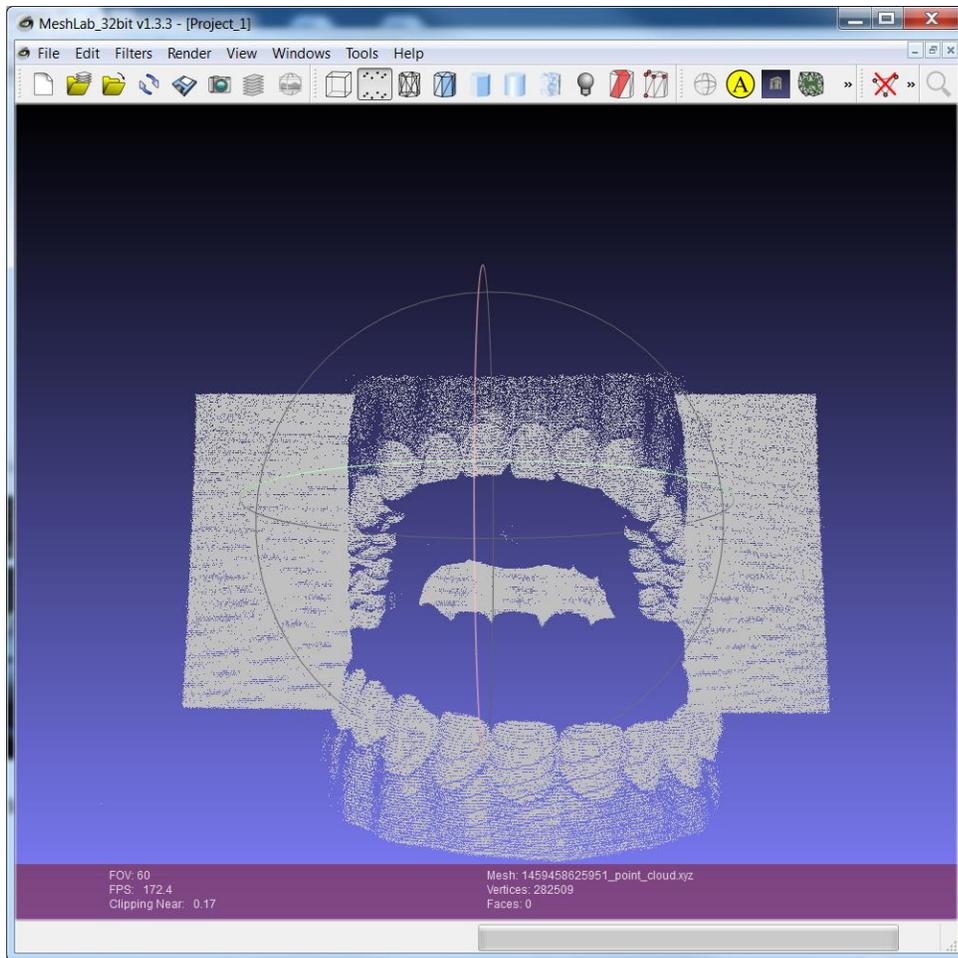
**Figure 43** Non-inverted and inverted horizontal Gray code pattern 6 capture



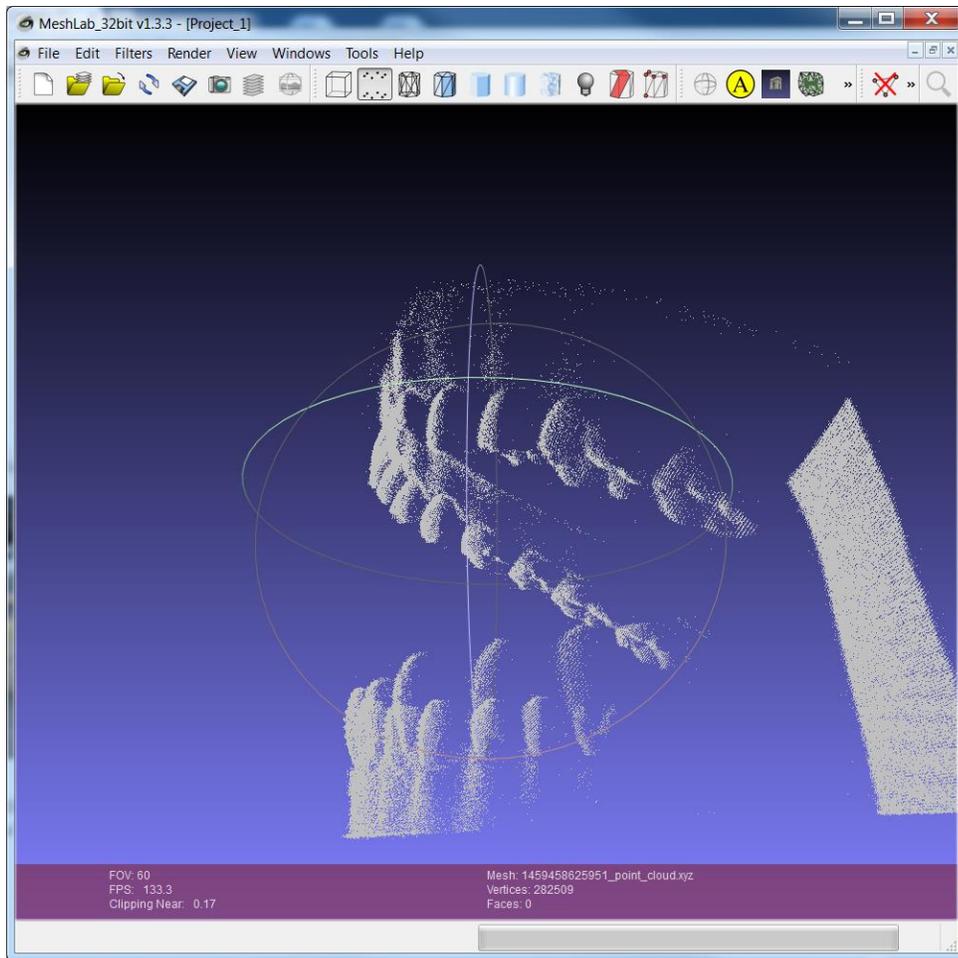
**Figure 43** Non-inverted and inverted horizontal Gray code pattern 7 capture



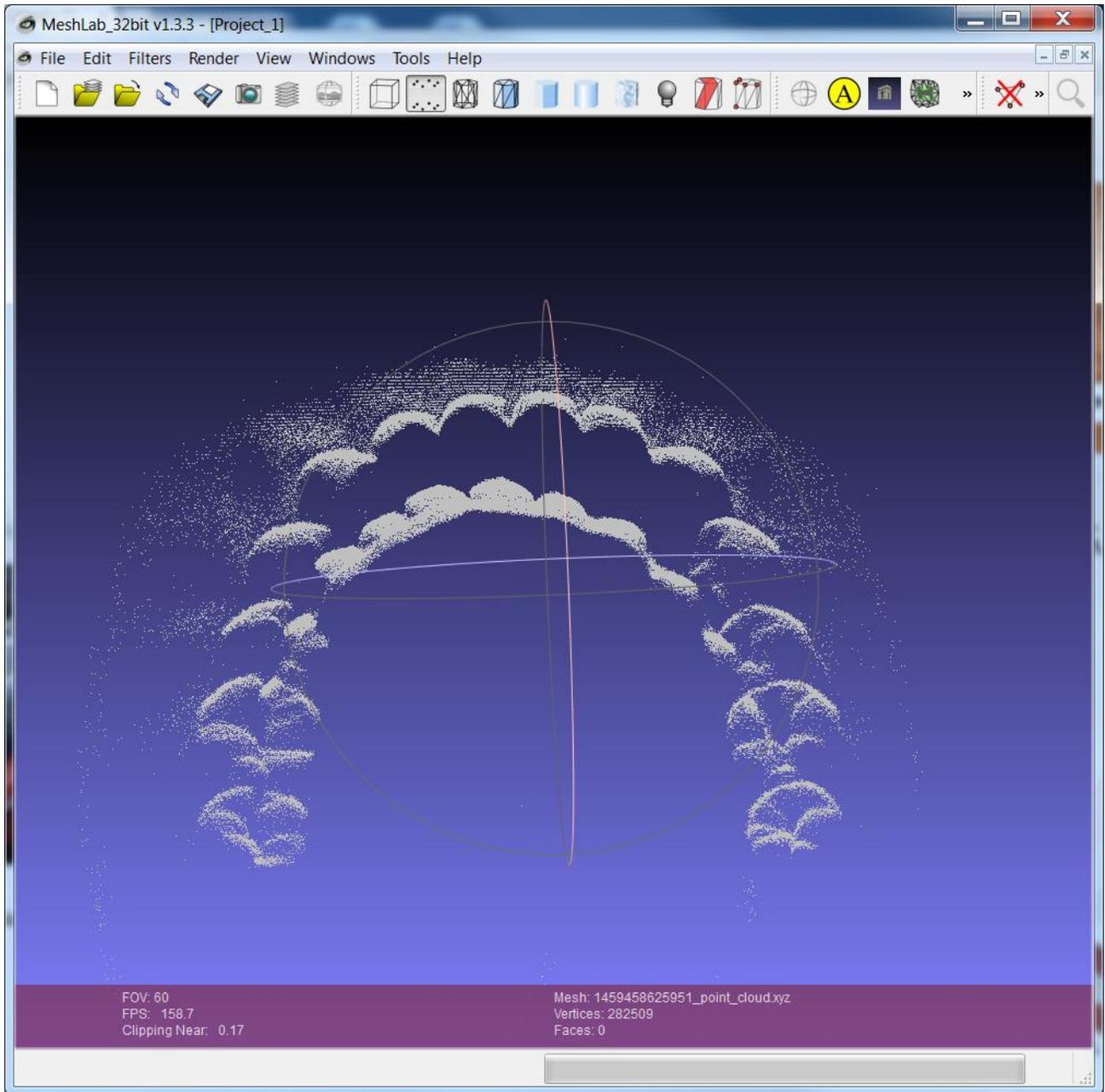
**Figure 44** Depth map from the three phase hybrid scan



**Figure 45** Front view of the point cloud



**Figure 46** Side view of the point cloud



**Figure 47** Top view of the point cloud

## IMPORTANT NOTICE FOR TI REFERENCE DESIGNS

Texas Instruments Incorporated ("TI") reference designs are solely intended to assist designers ("Buyers") who are developing systems that incorporate TI semiconductor products (also referred to herein as "components"). Buyer understands and agrees that Buyer remains responsible for using its independent analysis, evaluation and judgment in designing Buyer's systems and products.

TI reference designs have been created using standard laboratory conditions and engineering practices. **TI has not conducted any testing other than that specifically described in the published documentation for a particular reference design.** TI may make corrections, enhancements, improvements and other changes to its reference designs.

Buyers are authorized to use TI reference designs with the TI component(s) identified in each particular reference design and to modify the reference design in the development of their end products. HOWEVER, NO OTHER LICENSE, EXPRESS OR IMPLIED, BY ESTOPPEL OR OTHERWISE TO ANY OTHER TI INTELLECTUAL PROPERTY RIGHT, AND NO LICENSE TO ANY THIRD PARTY TECHNOLOGY OR INTELLECTUAL PROPERTY RIGHT, IS GRANTED HEREIN, including but not limited to any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services, or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

TI REFERENCE DESIGNS ARE PROVIDED "AS IS". TI MAKES NO WARRANTIES OR REPRESENTATIONS WITH REGARD TO THE REFERENCE DESIGNS OR USE OF THE REFERENCE DESIGNS, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ACCURACY OR COMPLETENESS. TI DISCLAIMS ANY WARRANTY OF TITLE AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, QUIET ENJOYMENT, QUIET POSSESSION, AND NON-INFRINGEMENT OF ANY THIRD PARTY INTELLECTUAL PROPERTY RIGHTS WITH REGARD TO TI REFERENCE DESIGNS OR USE THEREOF. TI SHALL NOT BE LIABLE FOR AND SHALL NOT DEFEND OR INDEMNIFY BUYERS AGAINST ANY THIRD PARTY INFRINGEMENT CLAIM THAT RELATES TO OR IS BASED ON A COMBINATION OF COMPONENTS PROVIDED IN A TI REFERENCE DESIGN. IN NO EVENT SHALL TI BE LIABLE FOR ANY ACTUAL, SPECIAL, INCIDENTAL, CONSEQUENTIAL OR INDIRECT DAMAGES, HOWEVER CAUSED, ON ANY THEORY OF LIABILITY AND WHETHER OR NOT TI HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, ARISING IN ANY WAY OUT OF TI REFERENCE DESIGNS OR BUYER'S USE OF TI REFERENCE DESIGNS.

TI reserves the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46, latest issue, and to discontinue any product or service per JESD48, latest issue. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques for TI components are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

Reproduction of significant portions of TI information in TI data books, data sheets or reference designs is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards that anticipate dangerous failures, monitor failures and their consequences, lessen the likelihood of dangerous failures and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in Buyer's safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed an agreement specifically governing such use.

Only those TI components that TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components that have **not** been so designated is solely at Buyer's risk, and Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.