

DesignDRIVE Development Kit IDDK v2.2 Hardware

Reference Guide



Literature Number: SPRUI23

July 2015

Introduction

The DesignDRIVE kit (IDDK) is a single platform that facilitates development and evaluation of design solutions for many industrial drive and servo topologies. The IDDK offers support for a wide variety of motor types, sensing technologies, encoder standards, and communications networks. The IDDK also offers easy expansion to develop with real-time Ethernet communications and functional safety topologies that enable more comprehensive, integrated system solutions. Based on the real-time control architecture of TI's C2000™ microcontrollers (MCUs), the kit is ideal for the development of industrial inverter and servo drives used in robotics, computer numerical control (CNC) machinery, elevators, materials conveyance, and other industrial manufacturing applications.

The IDDK offers an integrated-drive design with a full-power stage to drive a 3-phase motor, easing evaluation of a diverse range of feedback sensing and control topologies. The kit includes a 180-pin HSEC controlCARD based on the TMS320F28377D C2000 Delfino™ MCU, which integrates dual C28x real-time processing cores and dual CLA real-time coprocessors that provide 800 MIPS of floating-point performance with integrated trigonometric and FFT acceleration.

The sophisticated sensing peripherals on the TMS320F28377D MCU include sigma-delta filter modules with up to eight input channels, four high-performance 16-bit ADCs, and eight windowed comparators. These peripherals enable the IDDK to support shunt, flux gate/HALL, and sigma-delta current sensing simultaneously. For position feedback, the IDDK leverages integrated MCU support for the resolver and incremental encoder interfaces. In addition, customers can also explore configuration options that place the MCU on either side of the high-voltage isolation barrier.

TI designed the kit to plug into 110-V/220-V AC mains, deliver up to 8 amps, and to drive motors to 1 horsepower.

This document covers the kit contents and hardware details and explains the functions and locations of various connector on the board. This document supersedes all the documents for the kit.

WARNING

TI intends this EVM to be operated in a lab environment only and does not consider it to be a finished product for general consumer use.

TI intends this EVM to be used only by qualified engineers and technicians familiar with risks associated with handling high-voltage electrical and mechanical components, systems, and subsystems.

This equipment operates at voltages and currents that can cause shock, fire, and/or injure you if not properly handled or applied. Use the equipment with necessary caution and appropriate safeguards to avoid injuring yourself or damaging property.

TI considers it the user's responsibility to confirm that the voltages and isolation requirements are identified and understood before energizing the board and or simulation. When energized, do not touch the EVM or components connected to the EVM.

Getting Familiar With the Kit

2.1 Contents of the Kit

The kit consists of the following items:

- An IDDK EVM
- A TMDXCNC28377D control processor
- A USB-B to A cable
- A PMSM motor for evaluation
 - The motor is not included with TMDXIDDK377D.
 - The motor is included with TMDXIDDKM377D bundle.
 - The motor is available stand-alone from the TI eStore. (The part number is HVPMSMMTR.)
- Items not included
 - An external, isolated power supply for developing code at low voltage

2.2 IDDK EVM Features

The EVM has the following features:

- Processor slots for control, real-time connectivity, and functional safety
- The Position Encoder Suite
- The Current Sensor Suite
- A high-voltage rectifier and inverter
- Power supplies
- Two digital-to-analog converters (DACs) to observe system variables on an oscilloscope for debugging
- The Hardware Developer's Package (including schematics and bill of materials) is available through controlSUITE™.

Hardware Overview

Figure 3-1 shows that the IDDK evaluation board is an open board without enclosures.

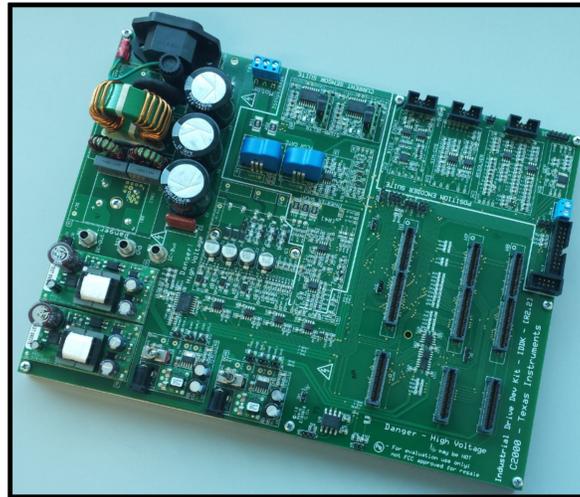


Figure 3-1. IDDK EVM Kit

The board can be divided into the following functional blocks:

- The processor (CPU) block for control, real-time connectivity, and functional safety
- The position encoder suite
- The current sensor suite
- The power inverter and rectifier
- Onboard power supplies

For experimentation, three GND planes are on the board: one plane is for safety and connectivity circuits, another plane is for control and interface, and a third plane is for high power circuits. Provisions are on the board to connect GND planes. If the GND control is tied to the power GND, ensure that position sensors and encoders connected to the board are properly grounded to earth.

NOTE: IDDK offers reconfigurable GND planes, an interprocessor interface, and power stage control. The GND plane configurations can change depending on the style of current sensing and position sensing in the drive solution. The default configuration of the GND planes is only intended for users to develop MCU software drivers to evaluate their topologies. TI does not recommend this configuration for any final drive design or solution. You can select and develop control strategies based on the GND plane reconfigurations and interprocessor interface.

The default configuration of the evaluation board is set so that all GND planes connect. This configuration makes them all high-voltage GND (HOT).

3.1 Functional Blocks

Figure 3-2 shows the functional block diagram of the IDDK. Dedicated processors provide the system with control, real-time connectivity, and safety functions. The control processor has a suite of position encoder interfaces and current sense interfaces. You can configure the controller to select the interfaces you want. Table 3-1 shows that each block is subdivided into macros representing a subfunction.

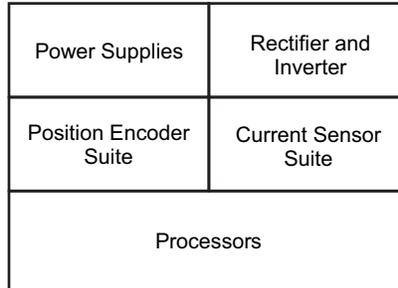


Figure 3-2. Functional Block Diagram of IDDK

Table 3-1. Hardware Macros in IDDK and Their Functions

Functional Block	Macro Reference	Macro Function
Power Supplies	M2	Isolated DC-DC converter – 400 V to 15 V
	M3	DC-Power Supply – Linear Reg 15 V – 5 V to 3.3 V
	M8	Isolated DC/DC Converter – 400 V to 15 V
	M9	DC-Power Supply – Linear Reg 15 V – 5 V to 3.3 V
Rectifier and Inverter	M1	AC Main Power Entry
	M4	3-Phase Inverter
Current Sensor Suite	M5	Flux Gate – Motor Current Sense Interface
	M6	Overcurrent Protection
	M7	Sigma-Delta – Motor Current Sense Interface
Position Encoder Suite	M10	QEP Interface
	M11	Resolver Interface
	M12	EnDat Encoder Interface
	M13	Sin-Cos Encoder Interface
Processors	Main board	All other functions

The following sections present each functional block and their macros. Figure 3-3 shows the layout of various macros in the board. Schematic details of the individual macros are available at *controlSUITE\development_kits\TMDSIDDK_v1.0\IDDK_HwDevPkg\IDDK_HwDevPkg_v2.2*.

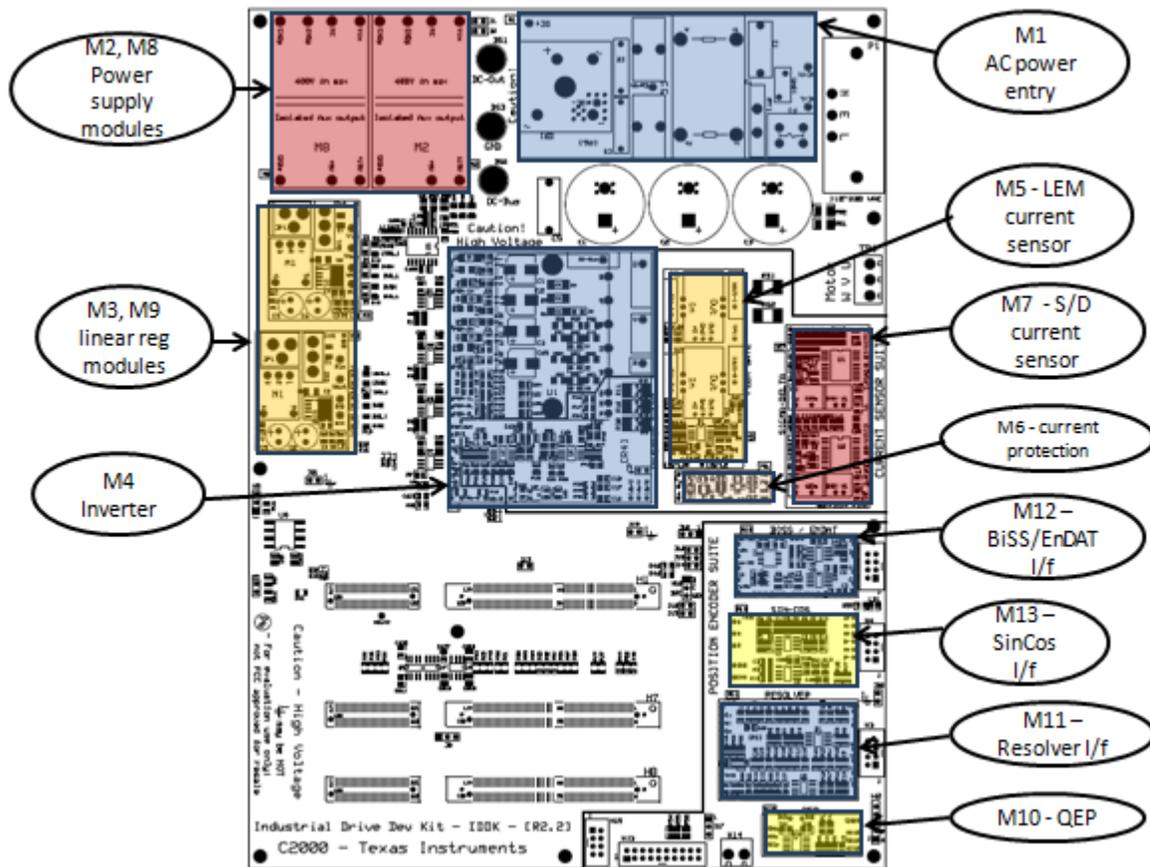


Figure 3-3. Layout of IDDK EVM With Functional Macros

3.2 Processor Section

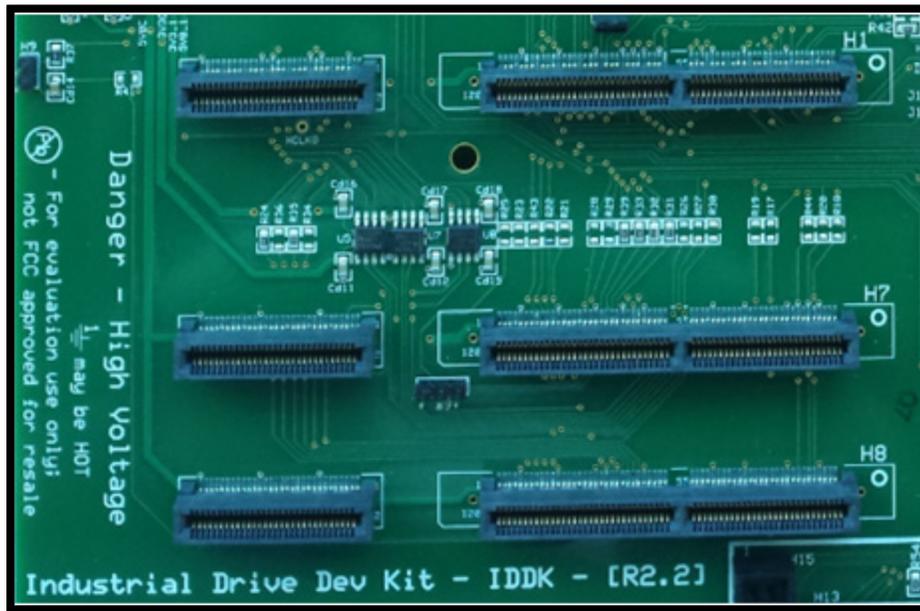


Figure 3-4. Processor Block

3.3 Control Processor Slot – H1

TI design the IDDK around the main control processor card in slot H1. TI design this slot for a C2000 Delfino (TMS320F28377D) MCU control card TMDXCNC28377D with an HSEC 180-pin edge connector. Digital and analog feedback sensors and the inverter driver connect to this card to evaluate various motor control topologies.

3.4 Expansion Processor Slots

The IDDK supports two expansion control cards slots (H7 and H8) and the control processor slot (H1) for experimenting with the additional capabilities using the main drive control processor. In this release of IDDK, the interface connections among these H1, H7, and H8 connectors are base-level functions achieve a minimum set of interactions. TI will improve or customize this capability in the later revisions of the IDDK. TI will include application solutions for these functions in a future release of the IDDK. Refer to the schematic at `controlSUITE\development_kits\TMDSIDDK_v1.0\IDDK_HwDevPkg\IDDK_HwDevPkg_v2.2` for further details about this interface.

3.4.1 Real-time Connectivity – H7

Real-time connectivity is a necessity in many industrial drives. The control processor (H1) extends the SPI and McBSP signals and the isolated and nonisolated interface to the H7 connector. This processor slot allows real-time connectivity solutions (for example, EtherCAT, Ethernet, Profinet, and so forth) to communicate through SPI or McBSP to the control processor. TI will include application solutions for these functions in a future release of the IDDK.

3.4.2 Functional Safety – H8

Functional safety is mandatory for drives to ensure safety to both the machine and its operator. To implement IEC61800-5-2 drive safety functions, the H8 processor slot allows interface to critical control and sensing signals to the safety processor and to disable the power stage. Many topologies help achieve functional safety to comply with various safety levels. The processor slot lets the external safety module design meet functional safety functions. The control processor (H1) extends SPI interface signals to H8 to communicate with the functional safety processor available on the H8 slot. TI will explore application solutions with functional safety capabilities further in a future release of the IDDK.

3.5 Position Encoder Suite

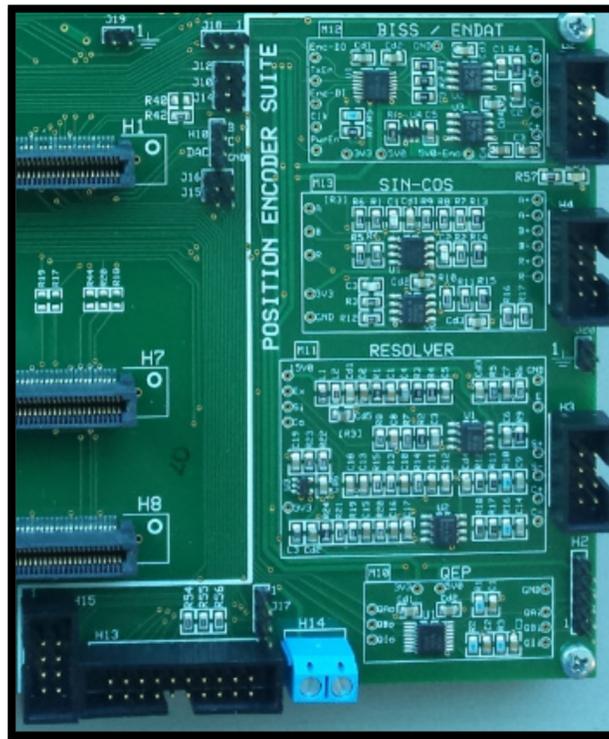


Figure 3-5. Position Sensor Suite

The Position Encoder Suite provides a range of position encoder and sensing interfaces such as the following:

- QEP
- Resolver
- Sin-Cos
- EnDat / BiSS

Ti designed each interface separately. All interfaces can be used simultaneously, except EnDat / BiSS. EnDat / BiSS cannot be used simultaneously without other interfaces because they share resources.

NOTE: Software support for BiSS, EnDat, and Sin-Cos encoders will be provided in a future release of controlSUITE.

3.5.1 QEP

QEP is a macro (M10). The external interface to QEP is provided by header H2. [Figure 3-6](#) shows the pinouts of the QEP interface.

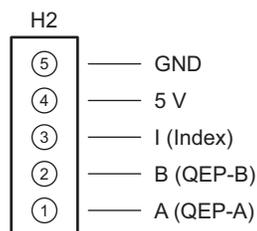


Figure 3-6. QEP Interface Header

3.5.2 Resolver

Resolver is a macro (M11). Refer to the schematic at *controlSUITE\development_kits\TMSIDDK_v1.0\IDDK_HwDevPkg\IDDK_HwDevPkg_v2.2* for the interface amplifier configuration and gain settings. You can tweak these by modifying the appropriate resistors. The exciter winding amplifier can source and sink 45 mA. For a resolver needing a greater current, use an external buffer. Figure 3-7 shows the External Interface Header (H3) and its pinouts.

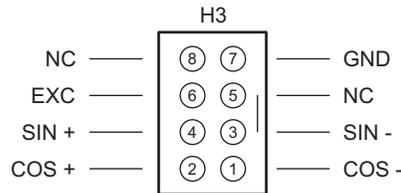


Figure 3-7. Resolver Interface Header

3.5.3 Sin-Cos Encoder

The Sin-Cos Encoder is a macro (M13). This interface is similar to resolver interface because it processes the sine and cosine feedback signals from the encoder. Figure 3-8 shows the External Interface Header (H4) and its pinouts.

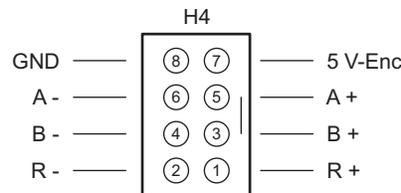


Figure 3-8. Sin-Cos Interface Header

3.5.4 BiSS / EnDat Encoder

The BiSS / EnDat Encoder is a macro (M12). This header is a common interface for both EnDat and BiSS encoders. Figure 3-9 shows the External Interface Header (H6) and how it interfaces with only digital signals. If the BiSS / EnDat encoder have Sin-Cos analog signals, connect them to the Sin-Cos Encoder Interface Header (H4).

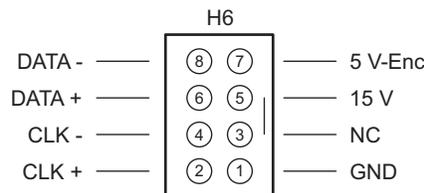


Figure 3-9. EnDat / BiSS Interface Header

3.5.5 TI Design Interface Connector

The encoder signals are brought out on the H13 and H15 connectors and compatible for evaluation with position encoder TI designs such as *Interface to an EnDat 2.2 Position Encoder* ([TIDU368](#)).

3.6 Current Sensor Suite

This block provides a range of current sensor interfaces including the following:

- Shunt current sensing within an inverter block
- LEM flux gate or HALL current sensing
- Sigma-delta current sensing

This block also includes circuits to protect against overcurrent. See [Figure 3-10](#) for further information.

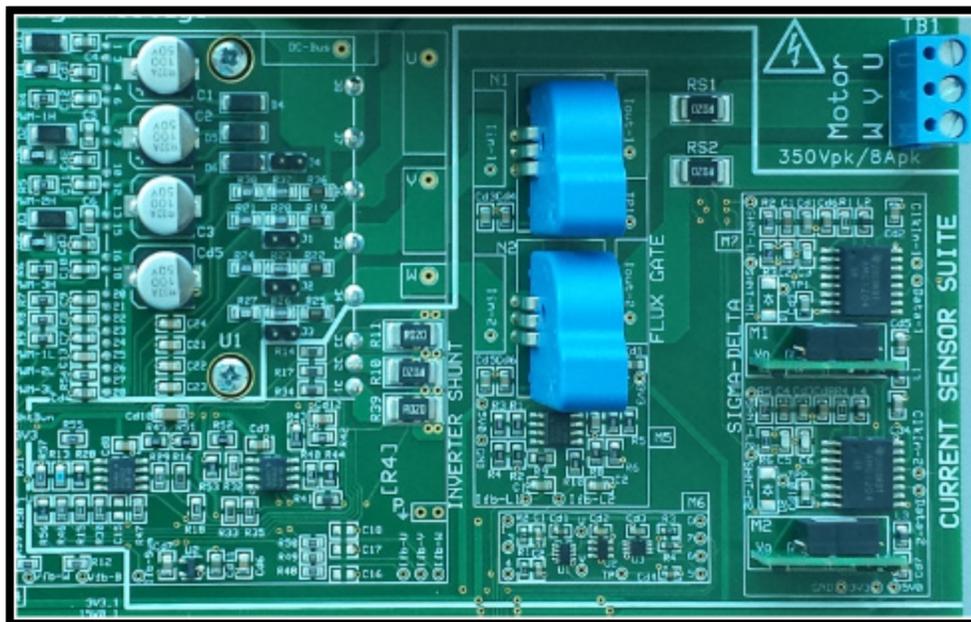


Figure 3-10. Current Sensor Suite

3.6.1 Shunt Current Sensing

Shunt current sensing is a macro (M4). Motor currents are measured by using an on-chip ADC to sense the voltage across shunt resistors connected to the bottom of each half-bridge of the inverter.

NOTE: Shunt current sensing requires the CPU GND and GND inverter be tied together. This sensing method makes the GND control HOT. For applications requiring a COLD control GND, you cannot use this sensing method. Refer to [Section 3.7](#) to disable this sensing method for setting up the COLD control GND.

3.6.2 LEM Current Sensing

LEM current sensing is a macro (M5). LEM sensors are connected to the motor phases in series. Proportional to its input current, use the on-chip ADC to measure the output voltage.

3.6.3 Sigma-Delta Current Sensing

Sigma-delta current sensing is a macro (M7). Connected in series to the motor phases, voltage across a shunt resistor is measured digitally using isolated delta-sigma converters.

All current sensing topologies are designed to give 1.0 per unit value for a current of approximately 10 A. You can sense the currents using all three of them at the same time. You can choose the current feedback to close the current loop using the software.

3.6.4 Overcurrent Protection

Overcurrent protection is a macro (M6). The current sensor suite also includes an overcurrent protection block [M6]. This macro monitors the outputs of both LEM current sensors and generates a TRIP signal to shut down the inverter if the current exceeds 11 A.

3.7 Power Supplies and GND Plane Configurations

The kit has two identical onboard switching power-supply modules (M2 and M8) that take in DC-bus voltage through jumpers J1 and J2, respectively. Each module delivers an isolated 15-V (400 mA rated) output to identical linear regulator blocks M3 and M9, respectively. The blocks deliver 5 V and 3.3 V to their local GNDs, respectively. M3 (M9) has a power-supply jack (JP1) and a toggle switch (SW1).

An external, 15-V power supply can be fed in through JP1 while SW1 selects between the local 15 V from M2 (M8) and the external supply feeds the linear regulators of M3 (M9). TI prefers an external power supply to power the controller during code development so the board operates at low voltage. This low-voltage operation ensures safe operation without a high-voltage node on the board. [Figure 3-11](#) shows the power supply block.

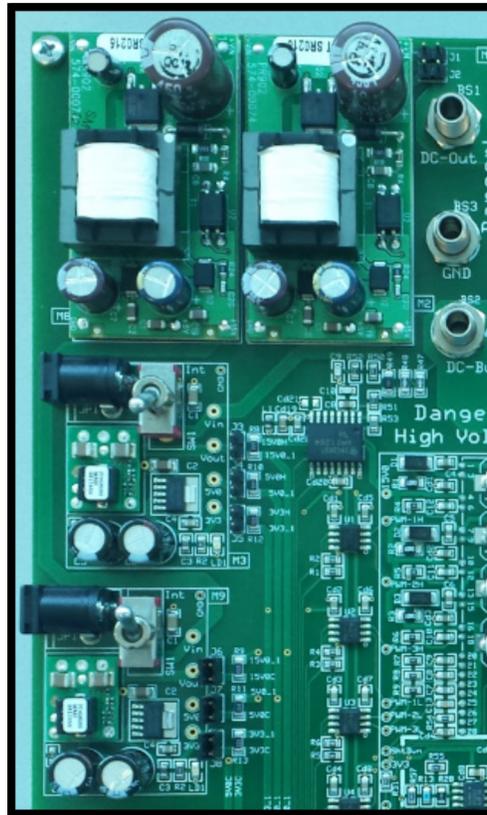


Figure 3-11. Power Supply Block

M3 powers the gate-drive circuits of the inverter (the HOT side) while M9 powers the functional safety and real-time connectivity processors on the H7 and H8 connectors (the COLD side). The control CPU and its interface circuits can either connect to HOT side or COLD side, depending on a set of zero Ω resistor bridges (R8 through R13). You can use only M3 or M9 to power either side by suitably populating a set of jumpers (J3 through J8). Figure 3-12 shows the circuit diagram and Table 3-2 shows the possible configurations.

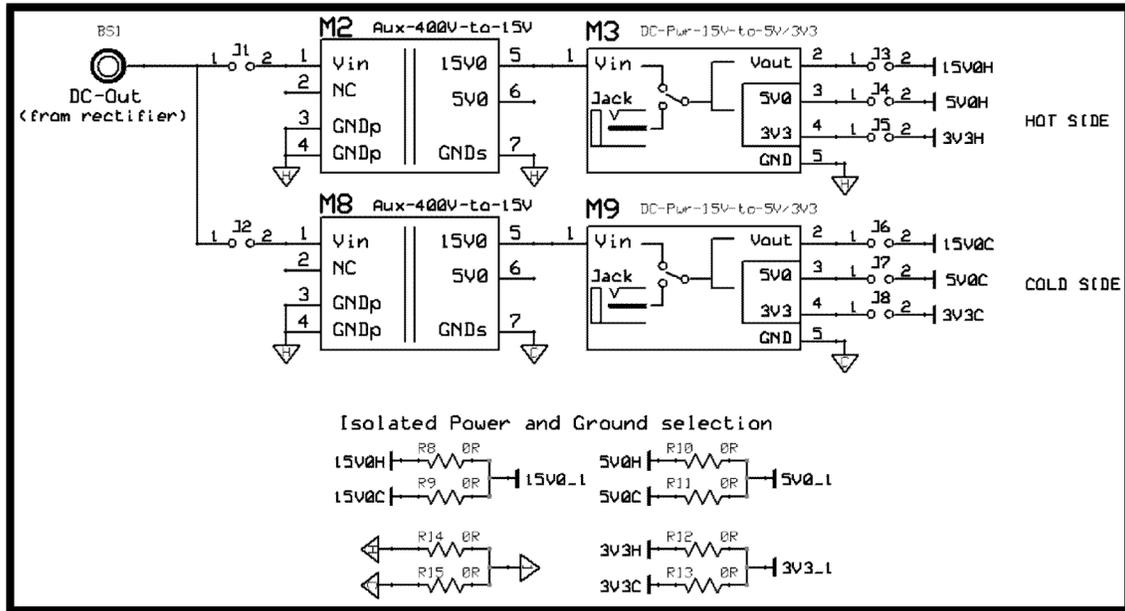


Figure 3-12. Schematic Configuration of Power Supplies

Table 3-2. Power Supply Connection Configuration

Configuration Number	GND Plane Connection	HOT Side Parts			COLD Side Parts		
		J3 to J5	R8, R10, R12	R14	J6 to J8	R9, R11, R13	R15
1	HOT → M3 COLD → M9 CONTROL → HOT	√	√	√	√	X	X
2	HOT → M3 COLD → M9 CONTROL → COLD	√	X	X	√	√	√
3	HOT → M3 COLD → M3 CONTROL → HOT	√	√	√	X	√	√
4 (Default)	HOT → M9 COLD → M9 CONTROL → HOT	X	√	√	√	√	√

The first and second line entries in Table 3-2 are cases that require separate HOT and COLD grounds, the GND control be tied to either HOT GND (as in line 1), or COLD GND (as in line 2).

Line entries 3 and 4 have all GNDs tied together, which makes them all HOT and powered by either M3 or M9.

To power the board out of M9, populate J6 through J8 jumpers and R8 through R13 resistors in the main section of the board. Connecting different GND planes, resistors R14 and R15 are present on the bottom of the board and are unlabeled. Figure 3-13 shows multiple 1206 resistor pads across the various GND planes in multiple locations. TI intends to provide an option to evaluate the impact of the locations tying GND planes together. Carefully identify the GND planes of M9 and M3 before populating these resistors.

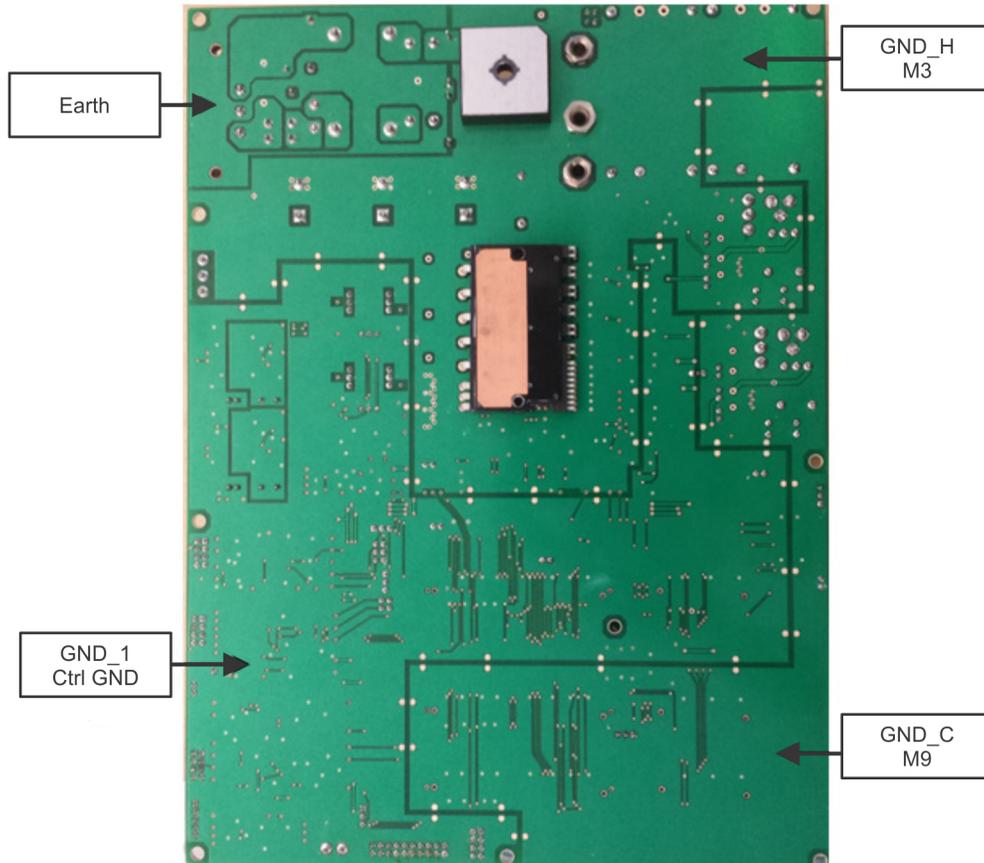


Figure 3-13. Various GND Planes on the Bottom of Board

GND_H and GND_C are tied to M3 and M9, respectively.

The default power supply configuration of the IDDK board is line entry 4 in Table 3-2. This configuration powers the entire board with M9. Figure 3-14 shows the default GND plane connection configuration.

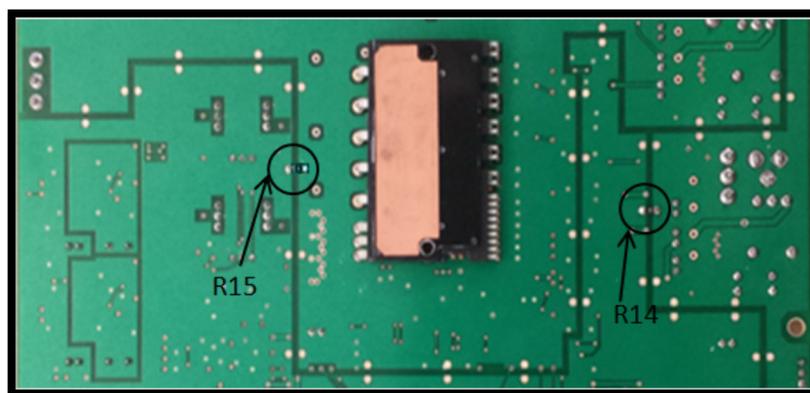


Figure 3-14. Default Connection of Various GND Planes

3.8 Rectifier and Inverter

3.8.1 Rectifier Stage

The rectifier is a block (M1). AC input to the board is fed through a 3-pronged connector (P1). The base of the board (which also acts as heat sink for power components) is connected to the EARTH pin through a pig-tail wire. A diode-bridge rectifier module is mounted on the bottom of the main printed-circuit-board (PCB).

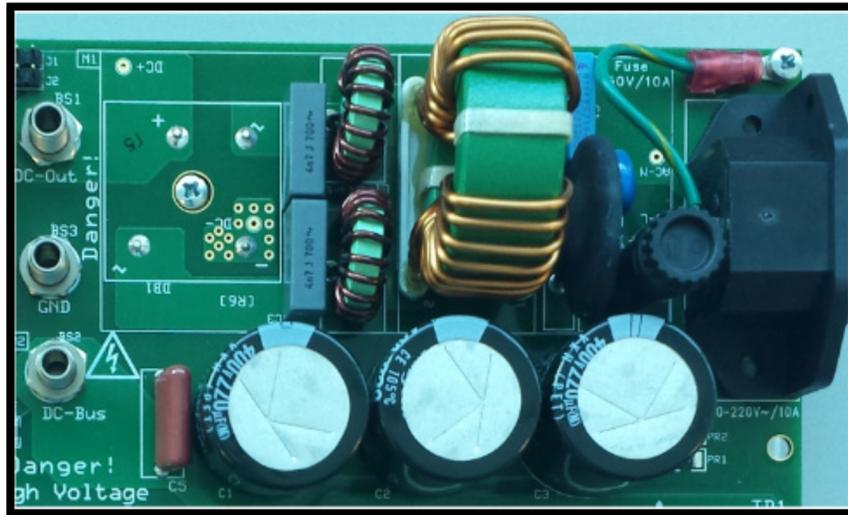


Figure 3-15. AC Line Input Filter and Rectifier

NOTE: The fuse is mounted on fuse holder F1 located close to connector P1

BS1, BS2, and BS3 banana jacks provide flexibility and experimenting with high-voltage power sources. BS1 extends access to unfiltered rectified output of the AC mains. BS2 is tied to the positive terminal of DC-link caps while BS3 is tied to power ground PGND. [Figure 3-16](#) shows how this configuration helps power the board with an external variable DC supply through BS2 and BS3, bypassing the rectifier. [Figure 3-17](#) shows how BS1 and BS2 can connect through a banana cable before turning on the AC when appropriate to restore the AC supply to the board.

3.8.1.1 Connecting the External DC Supply to the DC Link

The external variable power supply can be connected to the board using the BS2 and BS3 banana jacks. If using M2 and M8 bias power supplies, connect BS3 to BS1.

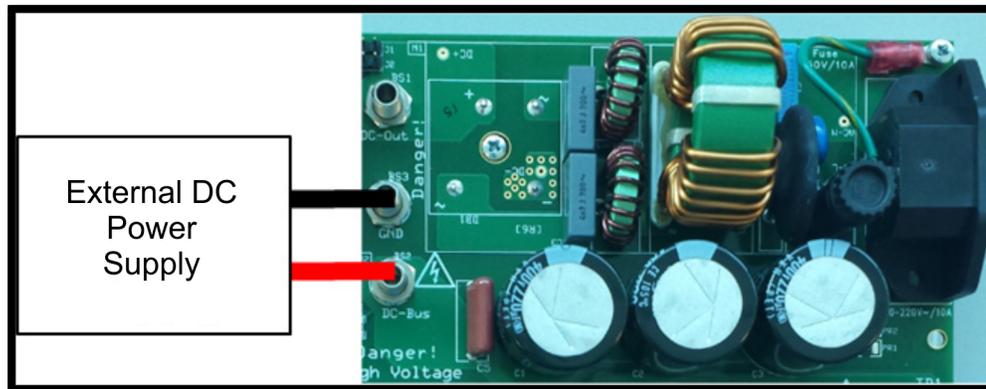


Figure 3-16. Powering Through an External DC Source

3.8.1.2 Connecting Rectifier Output to DC Link

When the drive board is ready to power through AC mains, BS1 and BS2 must be connected through a banana cable before turning on the AC power (110 V–60 Hz/220 V–50 Hz) to P1. BS3 remains open.



Figure 3-17. Powering Through AC Mains

3.8.2 Inverter Stage

The inverter is a block (M4) with the gate drive circuits on top and IPM on the bottom. A large, thin aluminum base acts as the heat sink and base plate. The jumpers within this block (J1 through J4) are left open for sensing DC-bus voltages up to 400 V but can be populated to sense voltages less than 100 V. [Figure 3-18](#) shows the 3-phase inverter.

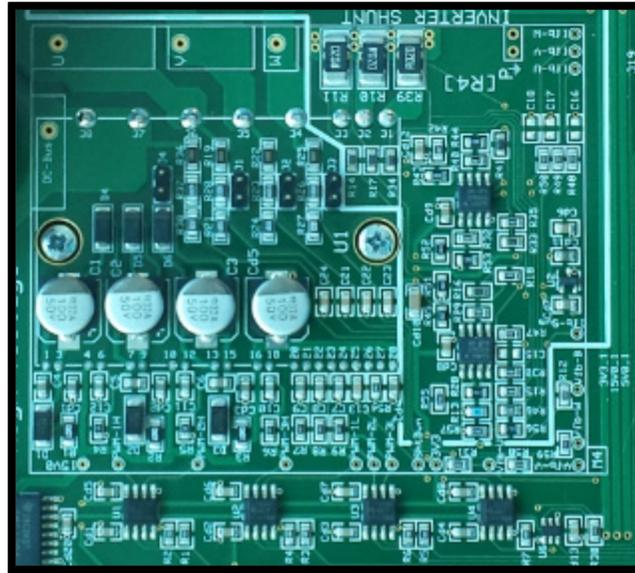


Figure 3-18. 3-Phase Inverter

WARNING

Removing heat sink will break the board connection to earth. Additional safety precautions may be needed to ensure safety of those handling the kit.

3.9 DACs

Figure 3-19 shows the TMS320F28377D with two spare DACs available and how they are brought out on H10 header to visualize control variables in real-time when debugging.



Figure 3-19. DACs

3.10 Power Stage Disable Circuits

The power stage of the IDDK can be shut down using external digital signals. Figure 3-20 shows the external push-button interface employed to generate an emergency shutdown request using the H9 connector. This request can also be generated by overcurrent monitoring hardware, connectivity, and functional safety control processors on H7 and H8 connectors, respectively.



Figure 3-20. External Shutdown Signal Input

Use appropriate protection logics in applications to safely disable the power stage.

WARNING

The board layout may not represent the optimal layout even though the best practices layout guidelines are followed.

Take care to adapt or modify the schematics and layout to meet your application requirements.

Hardware Resource Mapping

4.1 Digital Signal Mapping

Table 4-1 shows the functional mapping of various digital signals connected to control processor on H1.

Table 4-1. Digital Signal Mapping on Control Card H1

IDDK Signal Name	MCU GPIO	MCU Peripheral Associated With GPIO	Function	Reserved
PWM-1A	0	EPWM-1A	PWM for inverter phase U high side	
PWM-1B	1	EPWM-1B	PWM for inverter phase U low side	
PWM-2A	2	EPWM-2A	PWM for inverter phase V high side	
PWM-2B	3	EPWM-2B	PWM for inverter phase V low side	
PWM-3A	4	EPWM-3A	PWM for inverter phase W high side	
PWM-3B	5	EPWM-3B	PWM for inverter phase W low side	
En-Clk	6	ABS ENC-CLK	Absolute Encoder Clock out	X
C1-SPIB-CLK	7	PEM CLK	Encoder SPI Clock out	X
SD-CLK-PWM5A	8	EPWM-5A	Sigma-delta clk for motor phase current	
SD-CLK-PWM5B	9	EPWM-5B	Sigma-delta clk for Vdc bus	
RES-PWM6A	10	EPWM-6A	PWM for resolver excitation (option)	
AdcSOCXbarOut	11	OUTPUTXBAR7	ADC SoC pulse	X
En-PwrPG	12	GPIO input	Power Good Input from Ext Enc Interface	
-----	13			
CompOutSC-B	14	OUTPUTXBAR3	SinCos Enc Interface – B	X
CompOutSC-A	15	OUTPUTXBAR4	SinCos Enc Interface – A	X
C1-SPIA-SIMO	16	SPIA	SPI signal to CC2 (Connectivity card)	
C1-SPIA-SOMI	17	SPIA	SPI signal to CC2 (Connectivity card)	
C1-SPIA-CLK	18	SPIA	SPI signal to CC2 (Connectivity card)	
C1-SPIA-STE	19	SPIA	SPI signal to CC2 (Connectivity card)	
C1-QEP1-A	20	QEP1	QEP signal	
C1-QEP1-B	21	QEP1	QEP signal	
AdcSOCXbarOut	22	QEP1	QEP signal	
C1-QEP1-I	23	QEP1	QEP signal	

Table 4-1. Digital Signal Mapping on Control Card H1 (continued)

IDDK Signal Name	MCU GPIO	MCU Peripheral Associated With GPIO	Function	Reserved
En-DO	24	SPIB	SPI Interface for Abs Encoder	
En-DI	25	SPIB	SPI Interface for Abs Encoder	
C1-SPIB-CLK	26	SPIB	SPI Interface for Abs Encoder	
C1-SPIB-STE	27	SPIB	SPI Interface for Abs Encoder	
SCI RX (on CC)	28	SCIA	Isolated SCI on control card	
SCI TX (on CC)	29	SCIA	Isolated SCI on control card	
C1-CAN-TX	30	CANA	Isolated CAN Interface	
C1-CAN-RX	31	CANA	Isolated CAN Interface	
En-PwrEn	32	GPIO output	Power Enable for Abs Encoder	X
-----	33			
(LED LD3)	34	(GPIO)	(LED lighting)	X
En-TxEn		PEM TX En	Tx Enable for Abs Encoder	
-----	35 to 38			
En-PwrFault	39	GPIO input	Power Fault Input from Ext Enc I/f	X
TZn	40	PWM TRIP ZONE	Overcurrent Protection	
CLR FAULT	41		Overcurrent Protection – Clear	
-----	42			
-----	43			
En-TxCkEn	44	GPIO output	Enable TX clk for Abs Encoder	X
GPIO	45	GPIO	Brought out to H15	
STO-PB	46	GPIO	Safe Torque Off signal from CC2/3	X
-----	47			
SD-Data-V	48	SD1	SD data for phase current V	
SD-Clk-PWM5A	49	SD1	SD clk for phase current V	
SD-Data-W	50	SD2	SD data for phase current W	
SD-Clk-PWM5A	51	SD2	SD clk for phase current W	
SD-Data-Volt	52	SD3	SD data for Vdc	
SD-Clk-PWM5B	53	SD3	SD clk for Vdc	
CompOutSC-A	54	QEP2	QEP signal (SinCos)	
CompOutSC-B	55	QEP2	QEP signal (SinCos)	
AdcSOCXbarOut	56	QEP2	QEP signal (SinCos)	
CompOutSC-R	57	QEP2	QEP signal (SinCos)	
TripCC1	58	GPIO output	Inverter Trip control	
CompOutSC-R	59	OUTPUTXBAR2	SinCos Enc Interface - R	X
-----	60-68			

Table 4-1. Digital Signal Mapping on Control Card H1 (continued)

IDDK Signal Name	MCU GPIO	MCU Peripheral Associated With GPIO	Function	Reserved
C1-SPIC-SIMO	69	SPIC	Comm channel to Safety CC – H8	X
C1-SPIC-SOMI	70	SPIC	Comm channel to Safety CC – H8	X
C1-SPIC-CLK	71	SPIC	Comm channel to Safety CC – H8	X
C1-SPIC-STE	72	SPIC	Comm channel to Safety CC – H8	X
-----	73 to 83			
C1-MDX	84	McBSPB	Isolated McBSP connection from CC – H7	X
C1-MDR	85	McBSPB	Isolated McBSP connection from CC – H7	X
C1-MCLKX	86	McBSPB	Isolated McBSP connection from CC – H7	X
C1-MFSX	87	McBSPB	Isolated McBSP connection from CC – H7	X
-----	88 and above			

4.2 Analog Signal Mapping

Table 4-2 shows the functional mapping of various analog signals connected to control processor on H1.

Table 4-2. Analog Signals and Mapping

IDDK Signal Name	MCU Analog	Signal Description	Reserved
DAC-A	A0	Resolver Carrier excitation (option)	
DAC-B	A1	General-purpose display	
I _{fb} -V	A2	Phase V LEM current feedback	
V _{fb} -V	A3	Phase V voltage feedback	
I _{fb} -S _v	A4	Phase V shunt current feedback	
I _{fb} -S _u	A5	Phase U shunt current feedback	
V _{fb} -Bus	B0	DC-bus voltage from shunts	
DAC-C	B1	General-purpose display	
I _{fb} -W	B2	Phase W LEM current feedback	
V _{fb} -W	B3	Phase W voltage feedback	
I _{fb} -S _w	B4	Phase W shunt current feedback	
-----	B5		
SC-A-2	ADCIN14	Sin Cos Analog input A	X
R-Cos	ADCIN15	Resolver cosine feedback	
I _{fb} -S _u	C2	Phase U shunt current feedback	
V _{fb} -U	C3	Phase U voltage feedback	
-----	C4		
-----	C5		
SC-B-2	D0	Sin Cos Analog input B	X
R-Sin	D1	Resolver sine feedback	
SC-R	D2	Sin Cos Analog input R	X
-----	D3		
-----	D4		
-----	D5		

4.3 Jumpers and Switches

Table 4-3 shows the various jumpers and switch connections available onboard.

Table 4-3. Purpose of Jumpers and Switches

Jumpers and Switches	Description
[Main] – J1	Connect Vdc to power supply module M2
[Main] – J2	Connect Vdc to power supply module M8
[Main] – J3 to J5	Jumpers to bring out linear regulator block M3 voltages to HOT and COLD sections
[Main] – J6 to J8	Jumpers to bring out linear regulator block M9 voltages to HOT and COLD sections
[Main] – J9	Jumper to enable connectivity and functional safety processors to shutdown the inverter
[Main] – J10	Reserved
[Main] – J12 to J18	Reserved
[Main] – J19 to J21	GND headers for probe access
[M3] – SW1	Select 15-V supply from JP1 or onboard from M2 to generate 5 V and 3.3 V
[M9] – SW1	Select 15-V supply from JP1 or onboard from M8 to generate 5 V and 3.3 V
[M4] – J1 to J4	DC-bus voltage sense scaling jumpers, DNP for voltage greater than 100 V

4.4 Headers and Connectors

Table 4-4 shows the headers and connectors available onboard.

Table 4-4. Headers and Connectors

Headers and Connectors	Description
[M3] – JP1	15-V DC power supply jack adaptor
[M9] – JP1	15-V DC power supply jack adaptor
[Main] – H1	180-pin HSEC connector slot for control processor card
[Main] – H2	5-pin header for QEP
[Main] – H3	4 × 2 header for Resolver
[Main] – H4	4 × 2 header Sin Cos
[Main] – H5	3-pin CAN connector
[Main] – H6	4 × 2 header for EnDat / BiSS
[Main] – H7	180-pin HSEC connector slot for real time connectivity processor card
[Main] – H8	180-pin HSEC connector slot for functional safety processor card
[Main] – H9	2-pin header for Safe Torque Off (STO)
[Main] – H10	3-pin header for DAC
[Main] – H13	20-pin header compatible with position encoder TI designs such as <i>Interface to an EnDat 2.2 Position Encoder</i> (TIDU368)
[Main] – H14	2-pin power supply header for position encoder TI designs
[Main] – H15	8-pin header compatible with position encoder TI designs such as <i>Interface to an EnDat 2.2 Position Encoder</i> (TIDU368)
[Main] – P1	3-pin AC power cord adaptor
[Main] – TB1	3-pin connector for 3-phase motor terminals

STANDARD TERMS AND CONDITIONS FOR EVALUATION MODULES

1. *Delivery:* TI delivers TI evaluation boards, kits, or modules, including any accompanying demonstration software, components, or documentation (collectively, an "EVM" or "EVMs") to the User ("User") in accordance with the terms and conditions set forth herein. Acceptance of the EVM is expressly subject to the following terms and conditions.
 - 1.1 EVMs are intended solely for product or software developers for use in a research and development setting to facilitate feasibility evaluation, experimentation, or scientific analysis of TI semiconductor products. EVMs have no direct function and are not finished products. EVMs shall not be directly or indirectly assembled as a part or subassembly in any finished product. For clarification, any software or software tools provided with the EVM ("Software") shall not be subject to the terms and conditions set forth herein but rather shall be subject to the applicable terms and conditions that accompany such Software
 - 1.2 EVMs are not intended for consumer or household use. EVMs may not be sold, sublicensed, leased, rented, loaned, assigned, or otherwise distributed for commercial purposes by Users, in whole or in part, or used in any finished product or production system.
2. *Limited Warranty and Related Remedies/Disclaimers:*
 - 2.1 These terms and conditions do not apply to Software. The warranty, if any, for Software is covered in the applicable Software License Agreement.
 - 2.2 TI warrants that the TI EVM will conform to TI's published specifications for ninety (90) days after the date TI delivers such EVM to User. Notwithstanding the foregoing, TI shall not be liable for any defects that are caused by neglect, misuse or mistreatment by an entity other than TI, including improper installation or testing, or for any EVMs that have been altered or modified in any way by an entity other than TI. Moreover, TI shall not be liable for any defects that result from User's design, specifications or instructions for such EVMs. Testing and other quality control techniques are used to the extent TI deems necessary or as mandated by government requirements. TI does not test all parameters of each EVM.
 - 2.3 If any EVM fails to conform to the warranty set forth above, TI's sole liability shall be at its option to repair or replace such EVM, or credit User's account for such EVM. TI's liability under this warranty shall be limited to EVMs that are returned during the warranty period to the address designated by TI and that are determined by TI not to conform to such warranty. If TI elects to repair or replace such EVM, TI shall have a reasonable time to repair such EVM or provide replacements. Repaired EVMs shall be warranted for the remainder of the original warranty period. Replaced EVMs shall be warranted for a new full ninety (90) day warranty period.
3. *Regulatory Notices:*
 - 3.1 *United States*
 - 3.1.1 *Notice applicable to EVMs not FCC-Approved:*

This kit is designed to allow product developers to evaluate electronic components, circuitry, or software associated with the kit to determine whether to incorporate such items in a finished product and software developers to write software applications for use with the end product. This kit is not a finished product and when assembled may not be resold or otherwise marketed unless all required FCC equipment authorizations are first obtained. Operation is subject to the condition that this product not cause harmful interference to licensed radio stations and that this product accept harmful interference. Unless the assembled kit is designed to operate under part 15, part 18 or part 95 of this chapter, the operator of the kit must operate under the authority of an FCC license holder or must secure an experimental authorization under part 5 of this chapter.
 - 3.1.2 *For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant:*

CAUTION

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

FCC Interference Statement for Class A EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

FCC Interference Statement for Class B EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

3.2 Canada

3.2.1 For EVMs issued with an Industry Canada Certificate of Conformance to RSS-210

Concerning EVMs Including Radio Transmitters:

This device complies with Industry Canada license-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Concernant les EVMs avec appareils radio:

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Concerning EVMs Including Detachable Antennas:

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication. This radio transmitter has been approved by Industry Canada to operate with the antenna types listed in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante. Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.

3.3 Japan

3.3.1 *Notice for EVMs delivered in Japan:* Please see http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_01.page 日本国内に輸入される評価用キット、ボードについては、次のところをご覧ください。
http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_01.page

3.3.2 *Notice for Users of EVMs Considered "Radio Frequency Products" in Japan:* EVMs entering Japan may not be certified by TI as conforming to Technical Regulations of Radio Law of Japan.

If User uses EVMs in Japan, not certified to Technical Regulations of Radio Law of Japan, User is required by Radio Law of Japan to follow the instructions below with respect to EVMs:

1. Use EVMs in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
2. Use EVMs only after User obtains the license of Test Radio Station as provided in Radio Law of Japan with respect to EVMs, or
3. Use of EVMs only after User obtains the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to EVMs. Also, do not transfer EVMs, unless User gives the same notice above to the transferee. Please note that if User does not follow the instructions above, User will be subject to penalties of Radio Law of Japan.

【無線電波を送信する製品の開発キットをお使いになる際の注意事項】 開発キットの中には技術基準適合証明を受けていないものがあります。技術適合証明を受けていないものご使用に際しては、電波法遵守のため、以下のいずれかの措置を取っていただく必要がありますのでご注意ください。

1. 電波法施行規則第6条第1項第1号に基づく平成18年3月28日総務省告示第173号で定められた電波暗室等の試験設備でご使用いただく。
2. 実験局の免許を取得後ご使用いただく。
3. 技術基準適合証明を取得後ご使用いただく。

なお、本製品は、上記の「ご使用にあたっての注意」を譲渡先、移転先に通知しない限り、譲渡、移転できないものとします。

上記を遵守頂けない場合は、電波法の罰則が適用される可能性があることをご留意ください。日本テキサス・インスツルメンツ株式会社
東京都新宿区西新宿 6 丁目 2 4 番 1 号
西新宿三井ビル

3.3.3 *Notice for EVMs for Power Line Communication:* Please see http://www.tij.co.jp/llds/ti_ja/general/eStore/notice_02.page
電力線搬送波通信についての開発キットをお使いになる際の注意事項については、次のところをご覧ください。http://www.tij.co.jp/llds/ti_ja/general/eStore/notice_02.page

4 *EVM Use Restrictions and Warnings:*

4.1 EVMS ARE NOT FOR USE IN FUNCTIONAL SAFETY AND/OR SAFETY CRITICAL EVALUATIONS, INCLUDING BUT NOT LIMITED TO EVALUATIONS OF LIFE SUPPORT APPLICATIONS.

4.2 User must read and apply the user guide and other available documentation provided by TI regarding the EVM prior to handling or using the EVM, including without limitation any warning or restriction notices. The notices contain important safety information related to, for example, temperatures and voltages.

4.3 *Safety-Related Warnings and Restrictions:*

4.3.1 User shall operate the EVM within TI's recommended specifications and environmental considerations stated in the user guide, other available documentation provided by TI, and any other applicable requirements and employ reasonable and customary safeguards. Exceeding the specified performance ratings and specifications (including but not limited to input and output voltage, current, power, and environmental ranges) for the EVM may cause personal injury or death, or property damage. If there are questions concerning performance ratings and specifications, User should contact a TI field representative prior to connecting interface electronics including input power and intended loads. Any loads applied outside of the specified output range may also result in unintended and/or inaccurate operation and/or possible permanent damage to the EVM and/or interface electronics. Please consult the EVM user guide prior to connecting any load to the EVM output. If there is uncertainty as to the load specification, please contact a TI field representative. During normal operation, even with the inputs and outputs kept within the specified allowable ranges, some circuit components may have elevated case temperatures. These components include but are not limited to linear regulators, switching transistors, pass transistors, current sense resistors, and heat sinks, which can be identified using the information in the associated documentation. When working with the EVM, please be aware that the EVM may become very warm.

4.3.2 EVMs are intended solely for use by technically qualified, professional electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems, and subsystems. User assumes all responsibility and liability for proper and safe handling and use of the EVM by User or its employees, affiliates, contractors or designees. User assumes all responsibility and liability to ensure that any interfaces (electronic and/or mechanical) between the EVM and any human body are designed with suitable isolation and means to safely limit accessible leakage currents to minimize the risk of electrical shock hazard. User assumes all responsibility and liability for any improper or unsafe handling or use of the EVM by User or its employees, affiliates, contractors or designees.

4.4 User assumes all responsibility and liability to determine whether the EVM is subject to any applicable international, federal, state, or local laws and regulations related to User's handling and use of the EVM and, if applicable, User assumes all responsibility and liability for compliance in all respects with such laws and regulations. User assumes all responsibility and liability for proper disposal and recycling of the EVM consistent with all applicable international, federal, state, and local requirements.

5. *Accuracy of Information:* To the extent TI provides information on the availability and function of EVMs, TI attempts to be as accurate as possible. However, TI does not warrant the accuracy of EVM descriptions, EVM availability or other information on its websites as accurate, complete, reliable, current, or error-free.

6. *Disclaimers:*
- 6.1 EXCEPT AS SET FORTH ABOVE, EVMS AND ANY WRITTEN DESIGN MATERIALS PROVIDED WITH THE EVM (AND THE DESIGN OF THE EVM ITSELF) ARE PROVIDED "AS IS" AND "WITH ALL FAULTS." TI DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, REGARDING SUCH ITEMS, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF ANY THIRD PARTY PATENTS, COPYRIGHTS, TRADE SECRETS OR OTHER INTELLECTUAL PROPERTY RIGHTS.
- 6.2 EXCEPT FOR THE LIMITED RIGHT TO USE THE EVM SET FORTH HEREIN, NOTHING IN THESE TERMS AND CONDITIONS SHALL BE CONSTRUED AS GRANTING OR CONFERRING ANY RIGHTS BY LICENSE, PATENT, OR ANY OTHER INDUSTRIAL OR INTELLECTUAL PROPERTY RIGHT OF TI, ITS SUPPLIERS/LICENSORS OR ANY OTHER THIRD PARTY, TO USE THE EVM IN ANY FINISHED END-USER OR READY-TO-USE FINAL PRODUCT, OR FOR ANY INVENTION, DISCOVERY OR IMPROVEMENT MADE, CONCEIVED OR ACQUIRED PRIOR TO OR AFTER DELIVERY OF THE EVM.
7. *USER'S INDEMNITY OBLIGATIONS AND REPRESENTATIONS.* USER WILL DEFEND, INDEMNIFY AND HOLD TI, ITS LICENSORS AND THEIR REPRESENTATIVES HARMLESS FROM AND AGAINST ANY AND ALL CLAIMS, DAMAGES, LOSSES, EXPENSES, COSTS AND LIABILITIES (COLLECTIVELY, "CLAIMS") ARISING OUT OF OR IN CONNECTION WITH ANY HANDLING OR USE OF THE EVM THAT IS NOT IN ACCORDANCE WITH THESE TERMS AND CONDITIONS. THIS OBLIGATION SHALL APPLY WHETHER CLAIMS ARISE UNDER STATUTE, REGULATION, OR THE LAW OF TORT, CONTRACT OR ANY OTHER LEGAL THEORY, AND EVEN IF THE EVM FAILS TO PERFORM AS DESCRIBED OR EXPECTED.
8. *Limitations on Damages and Liability:*
- 8.1 *General Limitations.* IN NO EVENT SHALL TI BE LIABLE FOR ANY SPECIAL, COLLATERAL, INDIRECT, PUNITIVE, INCIDENTAL, CONSEQUENTIAL, OR EXEMPLARY DAMAGES IN CONNECTION WITH OR ARISING OUT OF THESE TERMS AND CONDITIONS OR THE USE OF THE EVMS PROVIDED HEREUNDER, REGARDLESS OF WHETHER TI HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. EXCLUDED DAMAGES INCLUDE, BUT ARE NOT LIMITED TO, COST OF REMOVAL OR REINSTALLATION, ANCILLARY COSTS TO THE PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES, RETESTING, OUTSIDE COMPUTER TIME, LABOR COSTS, LOSS OF GOODWILL, LOSS OF PROFITS, LOSS OF SAVINGS, LOSS OF USE, LOSS OF DATA, OR BUSINESS INTERRUPTION. NO CLAIM, SUIT OR ACTION SHALL BE BROUGHT AGAINST TI MORE THAN ONE YEAR AFTER THE RELATED CAUSE OF ACTION HAS OCCURRED.
- 8.2 *Specific Limitations.* IN NO EVENT SHALL TI'S AGGREGATE LIABILITY FROM ANY WARRANTY OR OTHER OBLIGATION ARISING OUT OF OR IN CONNECTION WITH THESE TERMS AND CONDITIONS, OR ANY USE OF ANY TI EVM PROVIDED HEREUNDER, EXCEED THE TOTAL AMOUNT PAID TO TI FOR THE PARTICULAR UNITS SOLD UNDER THESE TERMS AND CONDITIONS WITH RESPECT TO WHICH LOSSES OR DAMAGES ARE CLAIMED. THE EXISTENCE OF MORE THAN ONE CLAIM AGAINST THE PARTICULAR UNITS SOLD TO USER UNDER THESE TERMS AND CONDITIONS SHALL NOT ENLARGE OR EXTEND THIS LIMIT.
9. *Return Policy.* Except as otherwise provided, TI does not offer any refunds, returns, or exchanges. Furthermore, no return of EVM(s) will be accepted if the package has been opened and no return of the EVM(s) will be accepted if they are damaged or otherwise not in a resalable condition. If User feels it has been incorrectly charged for the EVM(s) it ordered or that delivery violates the applicable order, User should contact TI. All refunds will be made in full within thirty (30) working days from the return of the components(s), excluding any postage or packaging costs.
10. *Governing Law:* These terms and conditions shall be governed by and interpreted in accordance with the laws of the State of Texas, without reference to conflict-of-laws principles. User agrees that non-exclusive jurisdiction for any dispute arising out of or relating to these terms and conditions lies within courts located in the State of Texas and consents to venue in Dallas County, Texas. Notwithstanding the foregoing, any judgment may be enforced in any United States or foreign court, and TI may seek injunctive relief in any United States or foreign court.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265
Copyright © 2015, Texas Instruments Incorporated

IMPORTANT NOTICE

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46, latest issue, and to discontinue any product or service per JESD48, latest issue. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products (also referred to herein as "components") are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of significant portions of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Resale of TI components or services with statements different from or beyond the parameters stated by TI for that component or service voids all express and any implied warranties for the associated TI component or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards which anticipate dangerous consequences of failures, monitor failures and their consequences, lessen the likelihood of failures that might cause harm and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed a special agreement specifically governing such use.

Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have **not** been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

Products

Audio	www.ti.com/audio
Amplifiers	amplifier.ti.com
Data Converters	dataconverter.ti.com
DLP® Products	www.dlp.com
DSP	dsp.ti.com
Clocks and Timers	www.ti.com/clocks
Interface	interface.ti.com
Logic	logic.ti.com
Power Mgmt	power.ti.com
Microcontrollers	microcontroller.ti.com
RFID	www.ti-rfid.com
OMAP Applications Processors	www.ti.com/omap
Wireless Connectivity	www.ti.com/wirelessconnectivity

Applications

Automotive and Transportation	www.ti.com/automotive
Communications and Telecom	www.ti.com/communications
Computers and Peripherals	www.ti.com/computers
Consumer Electronics	www.ti.com/consumer-apps
Energy and Lighting	www.ti.com/energy
Industrial	www.ti.com/industrial
Medical	www.ti.com/medical
Security	www.ti.com/security
Space, Avionics and Defense	www.ti.com/space-avionics-defense
Video and Imaging	www.ti.com/video

TI E2E Community

e2e.ti.com