









**BQ25170J** 

JAJSKQ7 - OCTOBER 2021

# BQ25170J:1セル・リチウムイオン、リチウムポリマ、LiFePO₄向け800mA JEITA 準拠リニア・バッテリ・チャージャ

### 1 特長

- 耐入力電圧:最大 30V
- 自動スリープ・モードによる消費電力低減
  - バッテリ・リーク電流:350nA
  - 充電を無効にした際の入力リーク電流:80µA
- 1 セルのリチウムイオン、リチウムポリマ、LiFePO₄をサ ポート
- 外付け抵抗でプログラム可能な動作
  - VSET によるバッテリ・レギュレーション電圧の設定
    - リチウムイオン:4.05V、4.1V、4.2V、4.35V、 4.4V
    - LiFePO<sub>4</sub>:3.5V, 3.6V, 3.7V
  - ISET による充電電流の設定 (10mA~800mA)
- 高精度
  - ±0.5% の充電電圧精度
  - ±10%の充電電流精度
- 充電機能
  - プリチャージ電流は ISET の 20%
  - JEITA 範囲全体にわたる充電動作を TS ピンで制
  - 終了電流は ISET の 10%
  - バッテリ温度を監視するための NTC サーミスタ入 力
  - 充電機能制御ピン
  - ステータスおよびフォルト表示用のオープン・ドレイ ン出力
  - パワー・グッド表示用のオープン・ドレイン出力
- フォルト保護機能内蔵
  - 6.6VのIN過電圧保護
  - VSET に基づく OUT 過電圧保護
  - 1000mA の過電流保護機能
  - 125°Cのサーマル・レギュレーション、150°Cのサー マル・シャットダウン保護
  - OUT 短絡保護
  - VSET、ISET ピンの短絡 / 開放保護

# 2 アプリケーション

- 真のワイヤレス・ヘッドセット
- ウェアラブル・アクセサリ、スマート・バンド
- 美容と化粧
- 電動歯ブラシ
- フリート管理、アセット追跡

### 3 概要

BQ25170J は、スペースの制約が厳しい携帯用アプリケ ーションに適した 1 セル・リチウムイオン、リチウムポリマ、 LiFePO4 バッテリ用統合型 800mA リニア・チャージャで す。本デバイスには、バッテリを充電する電源出力が 1 つ あります。安全タイマの継続時間内でのバッテリのフル充 電がシステムの平均的な負荷によって妨げられない限り、 システムの負荷をバッテリと並列に配置できます。システム 負荷をバッテリと並列に配置した場合、充電電流はシステ ムとバッテリの間で共有されます。

このデバイスは、リチウムイオン・バッテリを充電するための 3 つの段階を備えています。 完全に放電されたバッテリを 回復させるためのプリチャージ、電荷の大半を供給するた めの高速充電定電流、最大容量に到達させるための電圧 レギュレーションです。

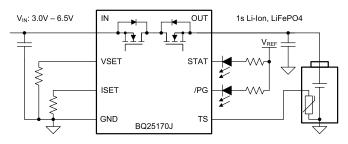
これらすべての充電フェーズで、内部制御ループにより IC 接合部の温度が監視され、内部の温度スレッショルド (T<sub>RFG</sub>)を超えた場合は充電電流が引き下げられます。

充電器の電源段と充電電流センス機能は完全に統合され ています。充電器には、高精度の電流および電圧レギュレ ーション・ループ、充電ステータスの表示、および充電の 自動終了の機能があります。充電電圧と高速充電電流 は、外付け抵抗で設定できます。プリチャージおよび終了 電流スレッショルドは、高速充電電流の設定に応じて設定 されます。

#### 魁品情報

|                     | ACERIO IN |               |
|---------------------|-----------|---------------|
| 部品番号 <sup>(1)</sup> | パッケージ     | 本体サイズ (公称)    |
| BQ25170J            | WSON (8)  | 2.0mm × 2.0mm |

利用可能なすべてのパッケージについては、このデータシートの 末尾にある注文情報を参照してください。



概略回路図



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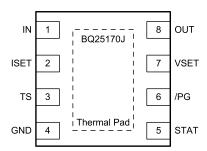
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# **4 Revision History**

| DATE         | REVISION | NOTES           |
|--------------|----------|-----------------|
| October 2021 | *        | Initial Release |



# **5 Pin Configuration and Functions**



☑ 5-1. WSON Package 8-Pin Top View

表 5-1. Pin Functions

| PIN NAME NUMBER                         |   | 1/0 | DESCRIPTION   |
|---|---|-----|---|
|   |   | I/O | DESCRIPTION   |
| IN                                      | 1   | Р   | Input power, connected to external DC supply. Bypass IN with at least 1-µF capacitor to GND, placed close to the IC.  |
| ISET                                    | 2   | I   | Programs the device fast-charge current. External resistor from ISET to GND defines fast charge current value. Expected range is 30 k $\Omega$ (10 mA) to 375 $\Omega$ (800 mA). ICHG = K <sub>ISET</sub> / R <sub>ISET</sub> . Precharge current is defined as 20% of ICHG. Termination current is defined as 10% of ICHG.   |
| TS 3                                    |   | ı   | Temperature Qualification Voltage Input. Connect a negative temperature coefficient (NTC) thermistor directly from TS to GND (AT103-2 recommended). Charge suspends when the TS pin voltage is out of range. If TS function is not needed, connect an external $10\text{-k}\Omega$ resistor from this pin to GND. Pulling TS < $V_{\text{TS\_ENZ}}$ will disable the charger. |
| GND                                     | 4   | _   | Ground pin  |
| STAT                                    | 5   | 0   | Open drain charger status indication output. Connect to pull-up rail via $10$ -k $\Omega$ resistor. LOW indicates charge in progress. HIGH indicates charge complete or charge disabled. When a fault condition is detected STAT pin blinks at 1 Hz.  |
| PG                                      | 6   | 0   | Open drain charge power good indication output. Connect to pull-up rail via 10-k $\Omega$ resistor. PG pulls low when $V_{IN} > V_{IN\_LOWV}$ and VOUT + $V_{SLEEPZ} < V_{IN} < V_{IN\_OV}$ .   |
| VSET                                    | 7   | I   | Programs the regulation voltage for OUT pin with a pull-down resistor. Valid resistor range is 18 k $\Omega$ to 100 k $\Omega$ , values outside this range will suspend charge. Refer to セクション 7.3.1.2 for voltage level details. Recommend using ±1% tolerance resistor with <200 ppm/ $^{\circ}$ C temperature coefficient.   |
| OUT                                     | 8 P Battery Connection. System Load may be connected in parallel to battery. Bypas 1-μF capacitor to GND, placed close to the IC. |     | Battery Connection. System Load may be connected in parallel to battery. Bypass OUT with at least 1-µF capacitor to GND, placed close to the IC.  |
| 1 |   | _   | Exposed pad beneath the IC for heat dissipation. Solder thermal pad to the board with vias connecting to solid GND plane.   |

# **6 Specifications**

### 6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)

|                     |                          | MIN  | MAX | UNIT |
|---------------------|--------------------------|------|-----|------|
| Voltage             | IN                       | -0.3 | 30  | V    |
| Voltage             | OUT                      | -0.3 | 13  | V    |
| Voltage             | ISET, PG, STAT, TS, VSET | -0.3 | 5.5 | V    |
| Output Sink Current | PG, STAT                 |      | 5   | mA   |
| T <sub>J</sub>      | Junction temperature     | -40  | 150 | °C   |
| T <sub>stg</sub>    | Storage temperature      | -65  | 150 | °C   |

<sup>(1)</sup> Stresses beyond those listed under Absolute Maximum Rating may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Condition. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 6.2 ESD Ratings

|                    |                         |  | VALUE | UNIT |
|--------------------|-------------------------|--|-------|------|
| V <sub>(ESD)</sub> | Electrostatic discharge | Human body model (HBM), per ANSI/ESDA/<br>JEDEC JS-001, all pins <sup>(1)</sup>          | ±2500 | V    |
|                    | Electrostatic discrarge | Charged device model (CDM), per JEDEC specification JESD22-C101, all pins <sup>(2)</sup> | ±1500 |      |

- 1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### **6.3 Recommended Operating Conditions**

over operating free-air temperature range (unless otherwise noted)

|                          |  | MIN   | NOM MAX | UNIT   |
|--------------------------|--|-------|---------|--------|
| V <sub>IN</sub>          | Input voltage                              | 3.0   | 6.6     | V      |
| V <sub>OUT</sub>         | Output voltage                             |       | 4.4     | V      |
| I <sub>OUT</sub>         | Output current                             |       | 0.8     | Α      |
| T <sub>J</sub>           | Junction temperature                       | -40   | 125     | °C     |
| C <sub>IN</sub>          | IN capacitor                               | 1     |         | μF     |
| C <sub>OUT</sub>         | OUT capacitor                              | 1     |         | μF     |
| R <sub>VSET</sub>        | VSET resistor                              | 18    | 100     | kΩ     |
| R <sub>VSET_TOL</sub>    | Tolerance for VSET resistor                | -1    | 1       | %      |
| R <sub>VSET_TEMPCO</sub> | Temperature coefficient for VSET resistor  |       | 200     | ppm/°C |
| R <sub>ISET</sub>        | ISET resistor                              | 0.375 | 30      | kΩ     |
| R <sub>TS</sub>          | TS thermistor resistor (recommend 103AT-2) |       | 10      | kΩ     |

Product Folder Links: BQ25170J



### **6.4 Thermal Information**

|                       |  | BQ25170J |      |
|-----------------------|--|----------|------|
|                       | THERMAL METRIC(1)  | DSG      | UNIT |
|                       |  | 8 PINS   |      |
| $R_{\theta JA}$       | Junction-to-ambient thermal resistance (JEDEC <sup>(1)</sup> ) | 75.2     | °C/W |
| R <sub>0JC(top)</sub> | Junction-to-case (top) thermal resistance                      | 93.4     | °C/W |
| R <sub>0JB</sub>      | Junction-to-board thermal resistance                           | 41.8     | °C/W |
| $\Psi_{JT}$           | Junction-to-top characterization parameter                     | 3.8      | °C/W |
| $\Psi_{JB}$           | Junction-to-board characterization parameter                   | 41.7     | °C/W |
| R <sub>0JC(bot)</sub> | Junction-to-case (bottom) thermal resistance                   | 17.0     | °C/W |

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.



### 6.5 Electrical Characteristics

 $3.0V < V_{IN} < V_{IN\_OV}$  and  $V_{IN} > V_{OUT} + V_{SLEEP}$ ,  $T_J = -40^{\circ}C$  to +125°C, and  $T_J = 25^{\circ}C$  for typical values (unless otherwise noted)

|                         | PARAMETER   | TEST CONDITIONS  | MIN  | TYP   | MAX  | UNIT |
|-------------------------|---|--|------|-------|------|------|
| QUIESCENT C             | URRENTS   |  |      |       |      |      |
| 1                       | Quiescent output current (OUT)  | OUT= 4.2V, IN floating or IN = 0V - 5V,<br>Charge Disabled, T <sub>J</sub> = 25 °C                                 |      | 0.350 | 0.6  | μA   |
| I <sub>Q_OUT</sub>      | Quiescent output current (OOT)  | OUT= 4.2V, IN floating or IN = 0V - 5V,<br>Charge Disabled, T <sub>J</sub> < 105 °C                                |      | 0.350 | 0.8  | μA   |
| I <sub>SD_IN_TS</sub>   | Shutdown input current (IN) with charge disabled via TS pin                             | IN = 5V, Charge Disabled (V <sub>TS</sub> < V <sub>TS_ENZ</sub> ), no battery                                      |      | 80    | 110  | μA   |
| I <sub>STANDBY_IN</sub> | Standby input current (IN) with charge terminated                                       | IN = 5V, Charge Enabled, charge terminated   |      | 190   |      | μA   |
| I <sub>Q_IN</sub>       | Quiescent input current (IN)  | IN = 5V, OUT = 3.8V, Charge Enabled, ICHG = 0A   |      | 0.45  | 0.6  | mA   |
| INPUT                   |   |  |      |       |      |      |
| V <sub>IN_OP</sub>      | IN operating range  |  | 3.0  |       | 6.6  | V    |
| V <sub>IN_LOWV</sub>    | IN voltage to start charging  | IN rising  | 3.05 | 3.09  | 3.15 | V    |
| V <sub>IN_LOWV</sub>    | IN voltage to stop charging   | IN falling   | 2.80 | 2.95  | 3.10 | V    |
| V <sub>SLEEPZ</sub>     | Exit sleep mode threshold   | IN rising, V <sub>IN</sub> - V <sub>OUT</sub> , OUT = 4V   | 95   | 135   | 175  | mV   |
| V <sub>SLEEP</sub>      | Sleep mode threshold hysteresis   | IN falling, V <sub>IN</sub> - V <sub>OUT</sub> , OUT = 4V  |      | 80    |      | mV   |
| V <sub>IN_OV</sub>      | VIN overvoltage rising threshold  | IN rising  | 6.60 | 6.75  | 6.90 | V    |
| V <sub>IN_OVZ</sub>     | VIN overvoltage falling threshold   | IN falling   | -    | 6.63  |      | V    |
|                         | ON PINS SHORT/OPEN PROTECTION   |  |      |       |      |      |
| R <sub>ISET_SHORT</sub> | Highest resistor value considered short   | R <sub>ISET</sub> below this at startup, charger does not initiate charge, power cycle or TS toggle to reset       |      |       | 350  | Ω    |
| R <sub>VSET_SHORT</sub> | Highest resistor value considered short   | R <sub>VSET</sub> below this at startup, charger does<br>not initiate charge, power cycle or TS toggle<br>to reset |      |       | 2.8  | kΩ   |
| R <sub>VSET_OPEN</sub>  | Lowest resistor value considered open   | R <sub>VSET</sub> above this at startup, charger does not initiate charge, power cycle or TS toggle to reset       | 120  |       |      | kΩ   |
| BATTERY CHA             | RGER  |  |      |       |      |      |
| $V_{DO}$                | Dropout voltage (V <sub>IN</sub> - V <sub>OUT</sub> )                                   | VIN falling, VOUT = 4.35V, IOUT = 500mA  |      | 425   |      | mV   |
| .,                      | OUT charge voltage regulation   | Tj = 25°C, all VSET settings   | -0.5 |       | 0.5  | %    |
| $V_{REG\_ACC}$          | accuracy  | Tj = -40°C to 125°C, all VSET settings   | -0.8 |       | 0.8  | %    |
| I <sub>CHG_RANGE</sub>  | Typical charge current regulation range   | V <sub>OUT</sub> > V <sub>BAT_LOWV</sub>   | 10   |       | 800  | mA   |
| K <sub>ISET</sub>       | Charge current setting factor, I <sub>CHG</sub> = K <sub>ISET</sub> / R <sub>ISET</sub> | 10mA < ICHG < 800mA  | 270  | 300   | 330  | ΑΩ   |
|                         |   | R <sub>ISET</sub> = 375Ω, OUT = 3.8V   | 720  | 800   | 880  | mA   |
|                         | Charge surrent assures.   | R <sub>ISET</sub> = 600Ω, OUT = 3.8V   | 450  | 500   | 550  | mA   |
| I <sub>CHG_ACC</sub>    | Charge current accuracy   | $R_{ISET} = 3.0k\Omega$ , OUT = 3.8V   | 90   | 100   | 110  | mA   |
|                         |   | $R_{ISET} = 30k\Omega$ , OUT = 3.8V  | 9    | 10    | 11   | mA   |
| I <sub>PRECHG</sub>     | Typical pre-charge current, as percentage of ICHG                                       | V <sub>OUT</sub> < V <sub>BAT_LOWV</sub>   |      | 20    |      | %    |
|                         |   | $R_{ISET}$ = 375 $\Omega$ , OUT = 2.5V   | 144  | 160   | 176  | mA   |
| 1                       | Durch anna annant   | R <sub>ISET</sub> = 600Ω, OUT = 2.5V   | 85   | 100   | 110  | mA   |
| IPRECHG_ACC             | Precharge current accuracy  | $R_{ISET} = 3.0k\Omega$ , OUT = 2.5V   | 18   | 20    | 22   | mA   |
|                         |   | $R_{ISET} = 30k\Omega$ , OUT = 2.5V  | 1.4  | 2     | 2.6  | mA   |



# **6.5 Electrical Characteristics (continued)**

 $3.0V < V_{IN} < V_{IN\_OV}$  and  $V_{IN} > V_{OUT} + V_{SLEEP}$ ,  $T_J = -40^{\circ}C$  to +125°C, and  $T_J = 25^{\circ}C$  for typical values (unless otherwise noted)

|                            | PARAMETER   | TEST CONDITIONS  | MIN  | TYP  | MAX  | UNIT |
|----------------------------|---|--|------|------|------|------|
| I <sub>TERM</sub>          | Typical termination current, as percentage of ICHG                                      | V <sub>OUT</sub> = V <sub>REG</sub>  |      | 10   |      | %    |
|                            |   | $R_{ISET} = 600\Omega$ , OUT = VREG = 4.2V   | 45   | 50   | 55   | mA   |
| I <sub>TERM_ACC</sub>      | Termination current accuracy  | $R_{ISET}$ = 3.0kΩ, OUT = VREG = 4.2V  | 8.5  | 10   | 11.5 | mA   |
|                            |   | $R_{ISET}$ =30kΩ, OUT = VREG = 4.2V  | 0.4  | 1    | 1.6  | mA   |
| V <sub>BAT_SHORT</sub>     | Output (OUT) short circuit voltage rising threshold, for Li-lon chemistry               | OUT rising, VSET configured for Li-lon   | 2.1  | 2.2  | 2.3  | V    |
| V <sub>BAT_SHORT</sub>     | Output (OUT) short circuit voltage rising threshold, for LiFePO <sub>4</sub> chemistry  | OUT rising, VSET configured for LiFePO <sub>4</sub>                                | 1.1  | 1.2  | 1.3  | V    |
| V <sub>BAT_SHORT_HYS</sub> | Output (OUT) short circuit voltage hysteresis   | OUT falling  |      | 200  |      | mV   |
| I <sub>BAT_SHORT</sub>     | OUT short circuit charging current  | V <sub>OUT</sub> < V <sub>BAT_SHORT</sub>  | 12   | 16   | 20   | mA   |
| V <sub>BAT_LOWV</sub>      | Pre-charge to fast-charge transition threshold, for Li-lon chemistry                    | OUT rising, VSET configured for Li-lon   | 2.7  | 2.8  | 3.0  | V    |
| V <sub>BAT_LOWV</sub>      | Pre-charge to fast-charge transition threshold for Li-FePO <sub>4</sub> chemistry       | OUT rising, VSET configured for LiFePO <sub>4</sub>                                | 1.9  | 2.0  | 2.1  | V    |
| V <sub>BAT_LOWV_HYS</sub>  | Battery LOWV hysteresis   | OUT falling  |      | 100  |      | mV   |
| V <sub>RECHG</sub>         | Battery recharge threshold for Li-lon chemistry   | OUT falling, VSET configured for Li-<br>lonV <sub>REG_ACC</sub> - VOUT             | 75   | 100  | 125  | mV   |
| V <sub>RECHG</sub>         | Battery recharge threshold for LiFePO <sub>4</sub> chemistry                            | OUT falling, VSET configured for LiFePO <sub>4</sub> , V <sub>REG_ACC</sub> - VOUT | 175  | 200  | 225  | mV   |
| D                          | Charging with FFT on registance   | IOUT = 400mA, T <sub>J</sub> = 25°C  |      | 845  | 1000 | mΩ   |
| R <sub>ON</sub>            | Charging path FET on-resistance   | IOUT = 400mA, T <sub>J</sub> = -40 - 125°C   |      | 845  | 1450 | mΩ   |
| BATTERY CHAR               | GER PROTECTION  |  | -    |      |      |      |
| V <sub>OUT_OVP</sub>       | OUT overvoltage rising threshold  | VOUT rising, as percentage of VSET   | 103  | 104  | 105  | %    |
| V <sub>OUT_OVP</sub>       | OUT overvoltage falling threshold   | VOUT falling, as percentage of VSET  | 101  | 102  | 103  | %    |
| I <sub>OUT_OCP</sub>       | Output current limit threshold  | IOUT rising  | 0.9  | 1    | 1.1  | Α    |
| TEMPERATURE                | REGULATION AND TEMPERATURE S  | HUTDOWN  |      |      |      |      |
| T <sub>REG</sub>           | Typical junction temperature regulation   |  |      | 125  |      | °C   |
| <b>T</b>                   | Thermal shutdown rising threshold   | Temperature increasing   |      | 150  |      | °C   |
| T <sub>SHUT</sub>          | Thermal shutdown falling threshold  | Temperature decreasing   |      | 135  |      | °C   |
| BATTERY-PACK               | NTC MONITOR   |  |      |      |      |      |
| I <sub>TS BIAS</sub>       | TS nominal bias current   |  | 36.5 | 38   | 39.5 | μA   |
| _                          | Cool to cold temperature theshold;<br>Charge disabled                                   | TS rising (approx. 0°C)  | 0.99 | 1.04 | 1.09 | V    |
| V <sub>COLD</sub>          | Cold to cool temperature threshold;<br>Charge current target increased to<br>20% x ISET | TS falling (approx. 4°C)   | 0.83 | 0.88 | 0.93 | V    |
| V                          | Normal to cool temperature threshold;<br>Charge current target reduced to 20%<br>x ISET | TS rising (approx. 10°C)   | 650  | 680  | 710  | mV   |
| V <sub>COOL</sub>          | Cool to normal temperature threshold;<br>Charge current target increased to<br>ISET     | TS falling (approx. 13°C)  | 580  | 610  | 640  | mV   |



### **6.5 Electrical Characteristics (continued)**

 $3.0V < V_{IN} < V_{IN\_OV}$  and  $V_{IN} > V_{OUT} + V_{SLEEP}$ ,  $T_J = -40^{\circ}C$  to +125°C, and  $T_J = 25^{\circ}C$  for typical values (unless otherwise noted)

|                       | PARAMETER   | TEST CONDITIONS           | MIN | TYP | MAX | UNIT |
|-----------------------|---|---------------------------|-----|-----|-----|------|
| V                     | Normal to warm temperature threshold; Charge current target reduced to 50% x ISET; V <sub>REG</sub> reduced to 4.1V for VSET = 4.2 V, 4.35 V, 4.4 V     | TS falling (approx. 45°C) | 176 | 188 | 200 | mV   |
| V <sub>WARM</sub>     | Warm to normal temperature threshold; Charge current target increased to ISET; V <sub>REG</sub> increased to VSET for VSET = 4.2 V, 4.35 V, 4.4 V       | TS rising (approx. 40°C)  | 208 | 220 | 232 | mV   |
|                       | Warm to hot temperature threshold; charge disabled  | TS falling (approx. 55°C) | 125 | 135 | 145 | mV   |
| V <sub>HOT</sub>      | Hot to warm temperature threshold;<br>Charge current target increased to<br>50% x ISET; V <sub>REG</sub> set to 4.1V for<br>VSET = 4.2 V, 4.35 V, 4.4 V | TS rising (approx. 51°C)  | 148 | 158 | 168 | mV   |
| V <sub>TS_ENZ</sub>   | Charger shutdown threshold; IC enters shutdown mode   | TS falling                | 40  | 50  | 60  | mV   |
| V <sub>TS_EN</sub>    | Charge enable threshold; Crossing this threshold restarts IC operation  | TS rising                 | 65  | 75  | 85  | mV   |
| V <sub>TS_CLAMP</sub> | TS maximum voltage clamp  | TS open-circuit (float)   | 2.3 | 2.6 | 2.9 | V    |
| I <sub>TS_LEAK</sub>  | TS pin high-level leakage   | Pull-up rail 1.8V         |     |     | 1   | μA   |
| LOGIC OUTPU           | T PIN (STAT, <del>PG</del> )  |                           |     |     |     |      |
| V <sub>OL</sub>       | Output low threshold level  | Sink current = 5mA        |     |     | 0.4 | V    |
| I <sub>OUT_BIAS</sub> | High-level leakage current  | Pull up rail 3.3V         |     |     | 1   | μΑ   |

# **6.6 Timing Requirements**

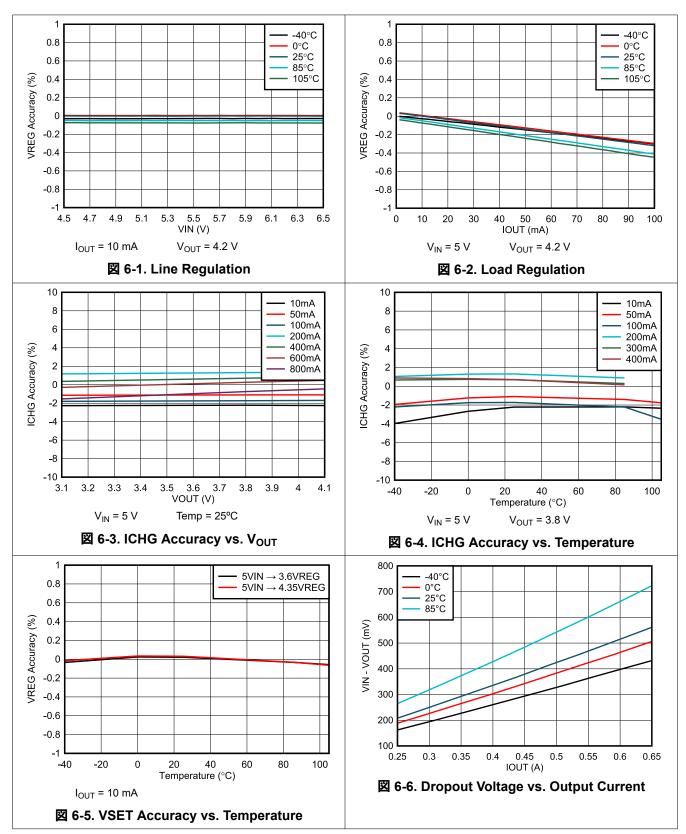
|                          |  | MIN  | NOM | MAX  | UNIT |
|--------------------------|--|------|-----|------|------|
| BATTERY CHARGER          |  |      |     |      |      |
| t <sub>TS_DUTY_ON</sub>  | TS turn-on time during TS duty cycle mode            |      | 100 |      | ms   |
| t <sub>TS_DUTY_OFF</sub> | TS turn-off time during TS duty cycle mode           |      | 2   |      | S    |
| t <sub>OUT_OCP_DGL</sub> | Deglitch time for I <sub>OUT_OCP</sub> , IOUT rising |      | 100 |      | μs   |
| t <sub>PRECHG</sub>      | Pre-charge safety timer accuracy                     | 28.5 | 30  | 31.5 | min  |
| t <sub>SAFETY</sub>      | Fast-charge safety timer accuracy                    | 9.5  | 10  | 10.5 | hr   |

Product Folder Links: BQ25170J

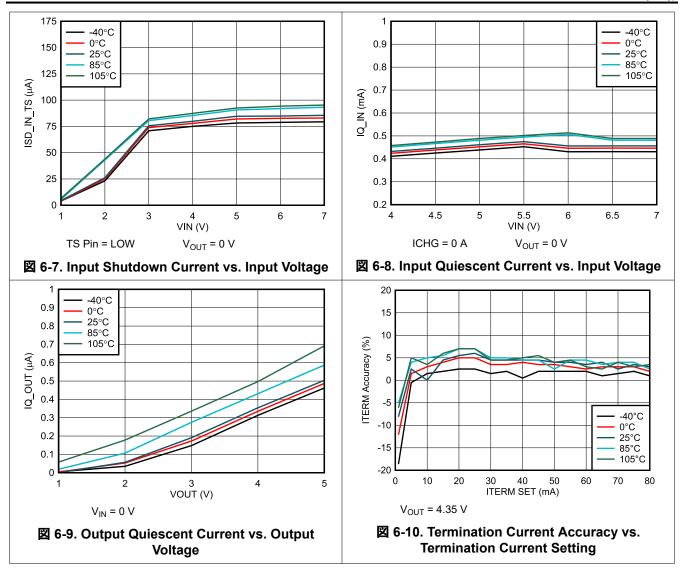


### **6.7 Typical Characteristics**

 $C_{IN}$  = 1  $\mu$ F,  $C_{OUT}$  = 1  $\mu$ F,  $V_{IN}$  = 5 V,  $V_{OUT}$  = 3.8 V (unless otherwise specified)









### 7 Detailed Description

### 7.1 Overview

The BQ25170J is an integrated 800-mA linear charger for 1-cell Li-Ion, Li-Polymer, and LiFePO<sub>4</sub> batteries. The device has a single power output that charges the battery. The system load can be placed in parallel with the battery, as long as the average system load does not prevent the battery from charging fully within the safety timer duration. When the system load is placed in parallel with the battery, the input current is shared between the system and the battery.

The device has three phases for charging a Li-lon battery: precharge to recover a fully discharged battery, fast-charge constant current to supply the bulk of the charge, and voltage regulation to reach full capacity.

The charger includes flexibility in programming of the fast-charge current and regulation voltage. This charger is designed to work with a standard USB connection or dedicated charging adapter (DC output).

The charger also comes with a full set of safety features: battery temperature monitoring, overvoltage protection, charge safety timers, and configuration pin (VSET, ISET) short and open protection. All of these features and more are described in detail below.

The charger is designed for a single path from the input to the output to charge the battery. Upon application of a valid input power source, the configuration pins are checked for short/open circuit.

If the Li-Ion battery voltage is below the  $V_{BAT\_LOWV}$  threshold, the battery is considered discharged and a preconditioning cycle begins. The amount of precharge current is 20% of the programmed fast-charge current via ISET pin. The  $t_{PRECHG}$  safety timer is active, and stops charging after expiration if battery voltage fails to rise above  $V_{BAT\_LOWV}$ .

Once the battery has charged to the  $V_{BAT\_LOWV}$  threshold, Fast Charge Mode is initiated, applying the fast charge current and starting the  $t_{SAFETY}$  timer. The fast charge constant current is programmed using the ISET pin. The constant current phase provides the bulk of the charge. Power dissipation in the IC is greatest in fast charge with a lower battery voltage. If the IC temperature reaches  $T_{REG}$ , the IC enters thermal regulation, slows the timer clock by half, and reduces the charge current as needed to keep the temperature from rising any further.  $\boxed{\mathbb{Z}}$  7-1 shows the typical Lithium battery charging profile with thermal regulation. Under normal operating conditions, the IC's junction temperature is less than  $T_{REG}$  and thermal regulation is not entered.

Once the battery has charged to the regulation voltage, the voltage loop takes control and holds the battery at the regulation voltage until the current tapers to the termination threshold. The termination threshold is 10% of the programmed fast-charge current.

Further details are described in セクション 7.3.

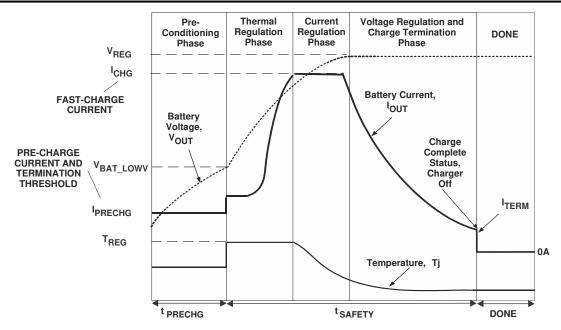
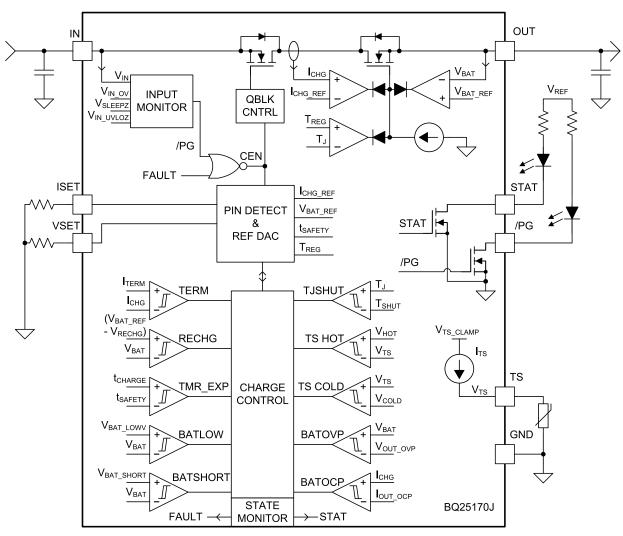


図 7-1. Lithium-Ion Battery Charging Profile with Thermal Regulation

# 7.2 Functional Block Diagram



### 7.3 Feature Description

### 7.3.1 Device Power Up from Input Source

When an input source is plugged in and charge is enabled, the device checks the input source voltage to turn on all the bias circuits. It detects and sets the charge current and charge voltage limits before the linear regulator is started. The power up sequence from input source is as listed:

- 1. ISET pin detection
- 2. VSET pin detection to select charge voltage
- 3. Charger power up

#### 7.3.1.1 ISET Pin Detection

After a valid VIN is plugged in, the device checks the resistor on the ISET pin for a short circuit ( $R_{ISET} < R_{ISET\_SHORT}$ ). If a short condition is detected, the charger remains in the FAULT state until the input or TS pin is toggled. If the ISET pin is open-circuit, the charger proceeds through pin detection and starts the charger with no charge current. This pin is monitored while charging and changes in  $R_{ISET}$  while the charger is operating will immediately translate to changes in charge current.

An external pulldown resistor (±1% or better recommended to minimize charge current error) from ISET pin to GND sets the charge current as:

$$I_{CHG} = \frac{K_{ISET}}{R_{ISET}}$$

(1)

#### where

- I<sub>CHG</sub> is the desired fast-charge current
- K<sub>ISET</sub> is a gain factor found in the electrical specifications
- R<sub>ISET</sub> is the pulldown resistor from ISET pin to GND

For charge currents below 50 mA, an extra RC circuit is recommended on ISET to achieve more stable current signal. For greater accuracy at lower currents, part of the current-sensing FET is disabled to give better resolution.

### 7.3.1.2 VSET Pin Detection

VSET pin is used to program the device regulation voltage at end-of-charge using a ±1% pulldown resistor. The available pulldown resistor and corresponding charging levels are:

表 7-1. VSET Pin Resistor Value Table

| RESISTOR | CHARGE VOLTAGE (V)                  |
|----------|-------------------------------------|
| > 150 kΩ | No Charge (open-circuit)            |
| 100 kΩ   | 1-cell LiFePO <sub>4</sub> : 3.50 V |
| 82 kΩ    | 1-cell LiFePO <sub>4</sub> : 3.60 V |
| 62 kΩ    | 1-cell LiFePO <sub>4</sub> : 3.70 V |
| 47 kΩ    | 1-cell Lilon: 4.05 V                |
| 36 kΩ    | 1-cell Lilon: 4.10 V                |
| 27 kΩ    | 1-cell Lilon: 4.20 V                |
| 24 kΩ    | 1-cell Lilon: 4.35 V                |
| 18 kΩ    | 1-cell Lilon: 4.40 V                |
| < 3.0 kΩ | No Charge (short-circuit)           |

If either a short- or open-circuit condition is detected, charger stops operation and remains in the FAULT state until the input or TS pin is toggled.

Once a valid resistor value has been detected, the corresponding charge voltage is latched in and the pin is not continuously monitored during operation. A change in this pin will not be acknowledged by the IC until the input supply or TS pin is toggled.

### 7.3.1.3 Charger Power Up

After VSET, ISET pin resistor values have been validated, the device proceeds to enable the charger. The device automatically begins operation at the correct stage of battery charging depending on the OUT voltage.

### 7.3.2 Battery Charging Features

When charge is enabled , the device automatically completes a charging cycle according to the settings on VSET, ISET pins without any intervention. The lithium-based charging cycle is automatically terminated when the charging current is below termination threshold, charge voltage is above recharge threshold, and device is not in thermal regulation (TREG). When a full battery is discharged below the recharge threshold (V<sub>RECHG</sub>), the device automatically starts a new charging cycle. After charge is done, toggling the input supply or the TS pin can initiate a new charging cycle.

### 7.3.2.1 Lithium-Ion Battery Charging Profile

The device charges a lithium based battery in four phases: trickle charge, precharge, constant current and constant voltage. At the beginning of a charging cycle, the device checks the battery voltage and regulates current and voltage accordingly.

If the charger is in thermal regulation during charging, the actual charging current will be less than the programmed value. In this case, termination is temporarily disabled and the charging safety timer is counted at half the clock rate. For more information, refer to セクション 7.3.2.3.

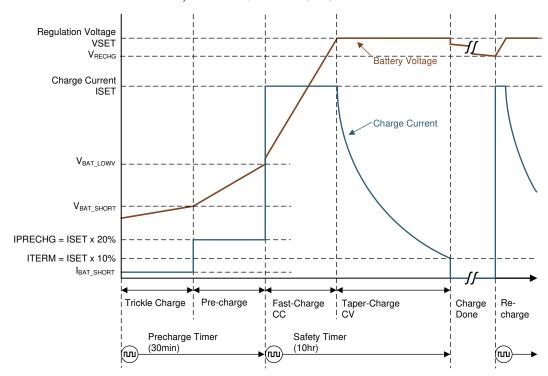


図 7-2. Battery Charging Profile

### 7.3.2.2 Charge Termination and Battery Recharge

device terminates a charge cycle when the OUT pin voltage is above the recharge threshold (V<sub>RECHG</sub>), and the current is below the termination threshold (I<sub>TERM</sub>). Termination is temporarily disabled when the charger device is

in thermal regulation. After charge termination is detected, the linear regulator turns off and the device enters STANDBY state. Once the OUT pin drops below the  $V_{RECHG}$  threshold, a new charge cycle is automatically initiated.

### 7.3.2.3 Charging Safety Timers

The device has built-in safety timers to prevent an extended charging cycle due to abnormal battery conditions. The precharge timer is fixed at 30 minutes. The fast-charge safety timer is fixed at 10 hours. When safety timer expires, the charge cycle ends. A toggle on the input supply or TS pin is required to restart a charge cycle after the safety timer has expired.

During thermal regulation, the safety timer counts at half clock rate as the actual charge current is likely to be below the ISET setting. For example, if the charger is in thermal regulation throughout the whole charging cycle, and the safety timer is 10 hours, then the timer will expire in 20 hours.

During faults which disable charging, such as VIN OVP, BAT OVP, TSHUT or TS faults, the timer is suspended. Once the fault goes away, charging and the safety timer resumes. If the charging cycle is stopped and started again, the timer gets reset (toggle TS pin restarts the timer).

The safety timer restarts counting for the following events:

- 1. Charging cycle stop and restart (toggle TS pin, charged battery falls below recharge threshold, or toggle input supply)
- 2. OUT pin voltage crosses the  $V_{BAT\ LOWV}$  threshold in either direction

The precharge safety timer (fixed counter that runs when  $V_{OUT} < V_{BAT\_LOWV}$ ), follows the same rules as the fast-charge safety timer in terms of getting suspended, reset, and counting at half-rate.

#### 7.3.2.4 Battery Temperature Qualification (TS Pin)

While charging, the device continuously monitors battery temperature by sensing the voltage at the TS pin. A negative temperature coefficient (NTC) thermistor should be connected between the TS and GND pins (recommend: 103AT-2). If temperature sensing is not required in the application, connect a fixed  $10-k\Omega$  resistor from TS to GND to allow normal operation.

The TS function for BQ25170J is designed to follow the JEITA temperature standard for Li-lon and Li-Poly batteries; charge current (ISET) and regulation voltage ( $V_{REG}$ ) are reduced based on battery temp (TS). There are four thresholds, Hot-55C, Warm-45C, Cool-10C and Cold-0C.

Normal operation occurs between 10C and 45C, charge current and voltage will be the normal values. When battery is in the Cool temperature range, between 0C and 10C, the charger current level is 20% of ISET value and regulation voltage is not changed. When the battery is in the Warm temperature range, between 45C and 55C, ISET is reduced by 50% and regulation voltage is reduced to 4.1V for VSET settings greater than 4.1V. Regulation voltage is not reduced during the Warm region for VSET settings less than or equal to 4.1V. Charge is suspended below Cold temp of 0C and above Hot temp of 55C. When charge is suspended device enters the STANDBY state, and blinks the STAT pin. Once battery temperature returns to normal conditions, charging resumes automatically. See  $\boxed{2}$  7-3.

When charge current is reduced during Cool or Warm temp the safety timer runs at half the clock rate.

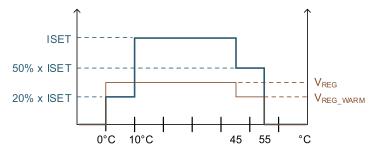


図 7-3. Standard JEITA Profile figure

In addition to battery temperature sensing, the TS pin can be used to disable the charger at any time by pulling TS voltage below  $V_{TS\_ENZ}$ . The device disables the charger and consumes  $I_{SD\_IN\_TS}$  from the input supply. In order to minimize quiescent current, the TS current source ( $I_{TS\_BIAS}$ ) is duty-cycled, with an on-time of  $t_{TS\_DUTY\_ON}$  and an off time of  $t_{TS\_DUTY\_OFF}$ . After the TS pin pull-down is released, the device may take up to  $t_{TS\_DUTY\_OFF}$  to turn the  $I_{TS\_BIAS}$  back on. After the source is turned on, the TS pin voltage will go above  $V_{TS\_EN}$ , and re-enable the charger operation. The device treats this TS pin toggle as an input supply toggle, triggering Device Power Up From Input Source (telestriction to the telestriction to the tele

#### 7.3.3 Status Outputs (PG, STAT)

#### 7.3.3.1 Power Good Indicator (PG Pin)

This open-drain pin pulls LOW to indicate a good input source when:

- 1. VIN above V<sub>IN LOWV</sub>
- 2. VIN above V<sub>OUT</sub> + VSLEEPZ (not in SLEEP)
- 3. VIN below V<sub>IN OV</sub>

### 7.3.3.2 Charging Status Indicator (STAT)

The device indicates the charging state on the open-drain STAT pin. This pin can drive an LED.

| 表 7-2. | STAT | pin | state |
|--------|------|-----|-------|
|        |      |     |       |

| CHARGING STATE  | STAT PIN STATE |  |  |  |
|---|----------------|--|--|--|
| Charge completed, charger in sleep mode or charge disabled (V <sub>TS</sub> < V <sub>TS_ENZ</sub> ) | HIGH           |  |  |  |
| Charge in progress (including automatic recharge)   | LOW            |  |  |  |
| Fault (VIN OVP, BAT OVP, BAT OCP, TS HOT, TS COLD, TMR_EXP, VSET pin short/open or ISET pin short)  | BLINK at 1Hz   |  |  |  |

#### 7.3.4 Protection Features

The device closely monitors input and output voltage, as well as internal FET current and temperature for safe linear regulator operation.

### 7.3.4.1 Input Overvoltage Protection (VIN OVP)

If the voltage at IN pin exceeds  $V_{IN\_OV}$ , the device turns off after a deglitch,  $t_{VIN\_OV\_DGL}$ . The safety timer suspends count and device enters STANDBY mode. Once the IN voltage recovers to normal level, the charge cycle and the safety timer automatically resume operation.

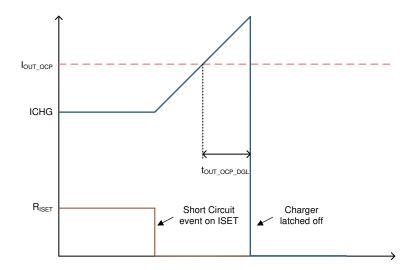
#### 7.3.4.2 Output Overvoltage Protection (BAT OVP)

If the voltage at OUT pin exceeds  $V_{OUT\_OVP}$ , the device immediately stops charging. The safety timer suspends count and device enters STANDBY mode. Once the OUT voltage recovers to normal level, the charge cycle and the safety timer resume operation.

# 7.3.4.3 Output Overcurrent Protection (BAT OCP)

During normal operation, the OUT current should be regulated to ISET programmed value. However, if a short circuit occurs on ISET pin, the OUT current may rise to unintended level. If the current at OUT pin exceeds  $I_{OUT\_OCP}$ , the device turns off after a deglitch,  $t_{OUT\_OCP\_DGL}$ . The safety timer resets the count, and device remains latched off. An input supply or TS pin toggle is required to restart operation.

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☑ 7-4. Overcurrent Protection

#### 7.3.4.4 Thermal Regulation and Thermal Shutdown (TREG and TSHUT)

The device monitors its internal junction temperature  $(T_J)$  to avoid overheating and to limit the IC surface temperature. When the internal junction temperature exceeds the thermal regulation limit, the device automatically reduces the charge current to maintain the junction temperature at the thermal regulation limit (TREG). During thermal regulation, the actual charging current is usually below the programmed value on the ISET pin. Therefore, the termination comparator for the Lithium-lon battery is disabled, and the safety timer runs at half the clock rate.

Additionally, the device has thermal shutdown to turn off the linear regulator when the IC junction temperature exceeds the TSHUT threshold. The charger resumes operation when the IC die temperature decreases below the TSHUT falling threshold.

### 7.4 Device Functional Modes

#### 7.4.1 Shutdown or Undervoltage Lockout (UVLO)

The device is in shutdown state if the IN pin voltage is less than  $V_{IN\_LOWV}$ , or the TS pin is below  $V_{TS\_ENZ}$ . The internal circuitry is powered down, all the pins are high impedance, and the device draws  $I_{SD\_IN\_TS}$  from the input supply. Once the IN voltage rises above the  $V_{IN\_LOW}$  threshold and the TS pin is above  $V_{TS\_EN}$ , the IC will enter Sleep Mode or Active Mode depending on the OUT pin voltage.

#### 7.4.2 Sleep Mode

The device is in Sleep Mode when  $V_{IN\_LOWV} < V_{IN} < V_{OUT} + V_{SLEEPZ}$ . The device waits for the input voltage to rise above  $V_{OUT} + V_{SLEEPZ}$  to start operation.

### 7.4.3 Active Mode

The device is powered up and charges the battery when the TS pin is above  $V_{TS\_ENZ}$  and the IN voltage ramps above both  $V_{IN\_LOWV}$ , and  $V_{OUT}$  +  $V_{SLEEPZ}$ . The device draws  $I_{Q\_IN}$  from the supply to bias the internal circuitry. For details on device power-up sequence, refer to  $\forall D > 1 > 1 > 1$ .

#### 7.4.3.1 Standby Mode

The device is in Standby Mode if a valid input supply is present and charge is terminated or if a recoverable fault is detected. The internal circuitry is partially biased, and the device continues to monitor for either VOUT to drop below  $V_{RECHG}$ , or the recoverable fault to be removed.



### 7.4.4 Fault Mode

The fault conditions are categorized into recoverable and nonrecoverable as follows:

- Recoverable, from which the device should automatically recover once the fault condition is removed:
  - VIN OVP
  - BAT OVP
  - TS HOT
  - TS COLD
- Nonrecoverable, requiring TS pin or input supply toggle to resume operation:
  - BAT OCP
  - ISET pin short detected
  - VSET pin short/open detected



# 8 Application and Implementation

#### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

### 8.1 Application Information

A typical application consists of the device configured as a standalone battery charger for single-cell Lithium-lon, Li-Polymer, or LiFePO $_4$  chemistries. The charge voltage and number of cells is configured using a pull-down resistor on the VSET pin. The charge current is configured using a pull-down resistor on the ISET pin. A battery thermistor may be connected to the TS pin to allow the device to monitor battery temperature and control charging. Pulling the TS pin below  $V_{TS\_ENZ}$  disables the charging function. The charger and input supply status is reported via the STAT and PG pins.

#### 8.2 Typical Applications

### 8.2.1 Li-lon Charger Design Example

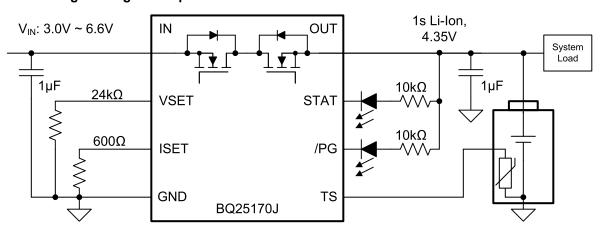


図 8-1. BQ25170J Typical Application for Li-lon Charging at 500 mA

### 8.2.1.1 Design Requirements

- Supply voltage = 5 V
- · Battery is single-cell Li-lon
- Fast charge current: I<sub>CHG</sub> = 500 mA
- Charge Voltage: V<sub>REG</sub> = 4.35 V
- Termination Current: I<sub>TERM</sub> = 10% of I<sub>CHG</sub> or 50 mA
- Pre-charge Current: I<sub>PRECHG</sub> = 20% of I<sub>CHG</sub> or 100 mA
- TS Battery Temperature Sense = 10-kΩ NTC (103AT)
- TS pin can be pulled down to disable charging

## 8.2.1.2 Detailed Design Procedure

The regulation voltage is set via the VSET pin to 4.35 V, the input voltage is 5 V and the charge current is programmed via the ISET pin to 500 mA.

 $R_{ISET} = [K_{ISET} / I_{CHG}]$ 

from electrical characteristics table. . .  $K_{ISET}$ = 300 A $\Omega$ 

 $R_{ISET} = [300 \text{ A}\Omega/0.5 \text{ A}] = 600 \Omega$ 

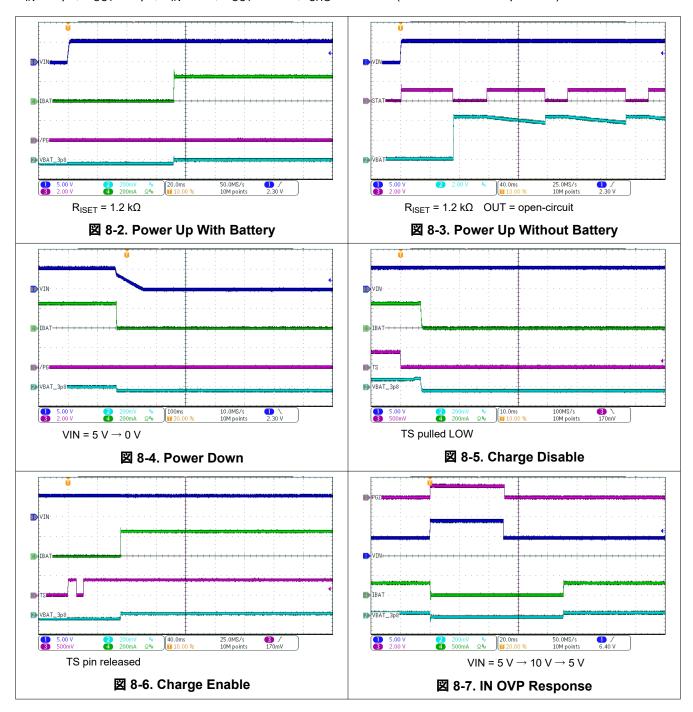
Selecting the closest 1% resistor standard value, use a 604- $\Omega$  resistor between ISET and GND, for an expected I<sub>CHG</sub> 497 mA.

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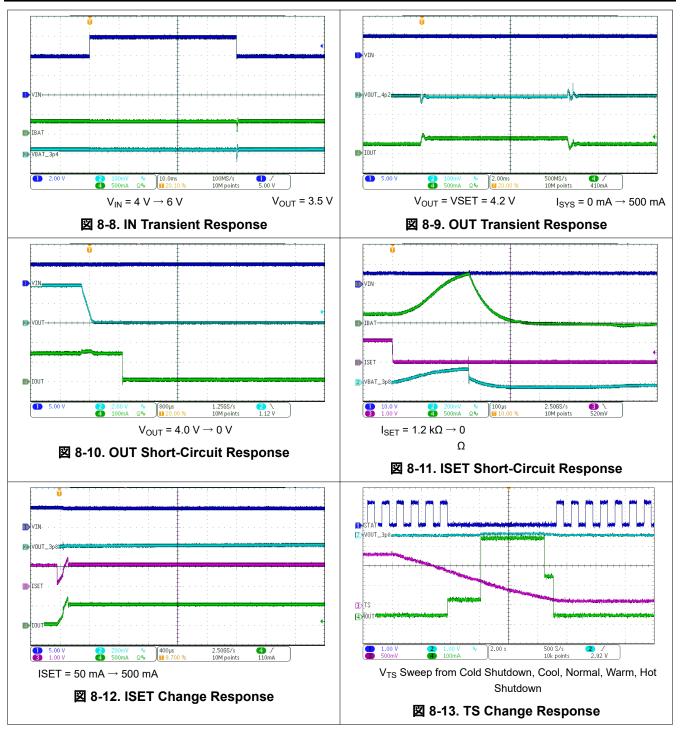


### 8.2.1.3 Application Curves

 $C_{IN}$  = 1  $\mu$ F,  $C_{OUT}$  = 1  $\mu$ F,  $V_{IN}$  = 5 V,  $V_{OUT}$  = 3.8 V,  $I_{CHG}$  = 250 mA (unless otherwise specified)







### 9 Power Supply Recommendations

The device is designed to operate from an input voltage supply range between 3.0 V and 6.6 V (up to 30 V tolerant) and current capability of at least the maximum designed charge current. If located more than a few inches from the IN and GND pins, a larger capacitor is recommended.

### 10 Layout

### 10.1 Layout Guidelines

To obtain optimal performance, the decoupling capacitor from IN to GND and the output filter capacitor from OUT to GND should be placed as close as possible to the device, with short trace runs to both IN, OUT and GND.

- All low-current GND connections should be kept separate from the high-current charge or discharge paths
  from the battery. Use a single-point ground technique incorporating both the small signal ground path and the
  power ground path.
- The high current charge paths into IN pin and from the OUT pin must be sized appropriately for the maximum charge current in order to avoid voltage drops in these traces.

### 10.2 Layout Example

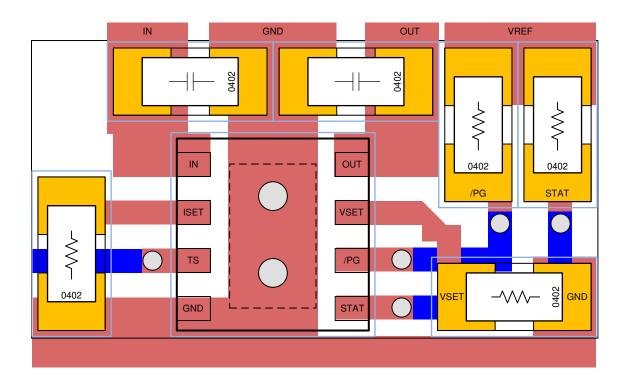


図 10-1. Board Layout Example



### 11 Device and Documentation Support

### 11.1 Device Support

### 11.1.1 Third-Party Products Disclaimer

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### 11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

### 11.3 サポート・リソース

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#### 11.4 Trademarks

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### 11.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 11.6 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.



# 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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#### PACKAGING INFORMATION

| Orderable Device | Status | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan     | Lead finish/<br>Ball material | MSL Peak Temp      | Op Temp (°C) | Device Marking<br>(4/5) | Samples |
|------------------|--------|--------------|--------------------|------|----------------|--------------|-------------------------------|--------------------|--------------|-------------------------|---------|
| BQ25170JDSGR     | ACTIVE | WSON         | DSG                | 8    | 3000           | RoHS & Green | NIPDAU                        | Level-1-260C-UNLIM | -40 to 125   | 170J                    | Samples |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

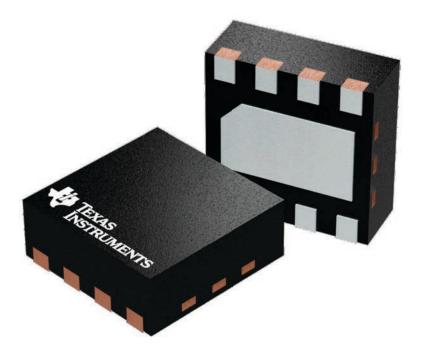
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2 x 2, 0.5 mm pitch

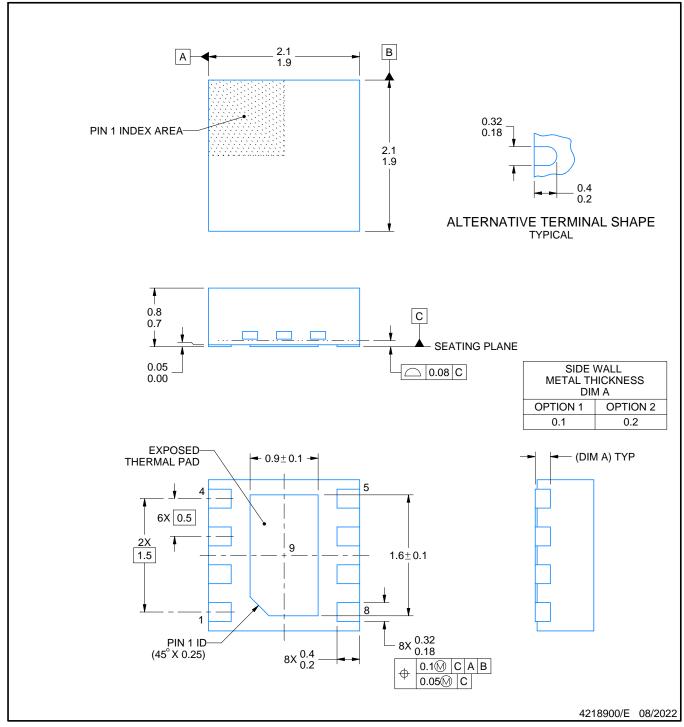
PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





PLASTIC SMALL OUTLINE - NO LEAD

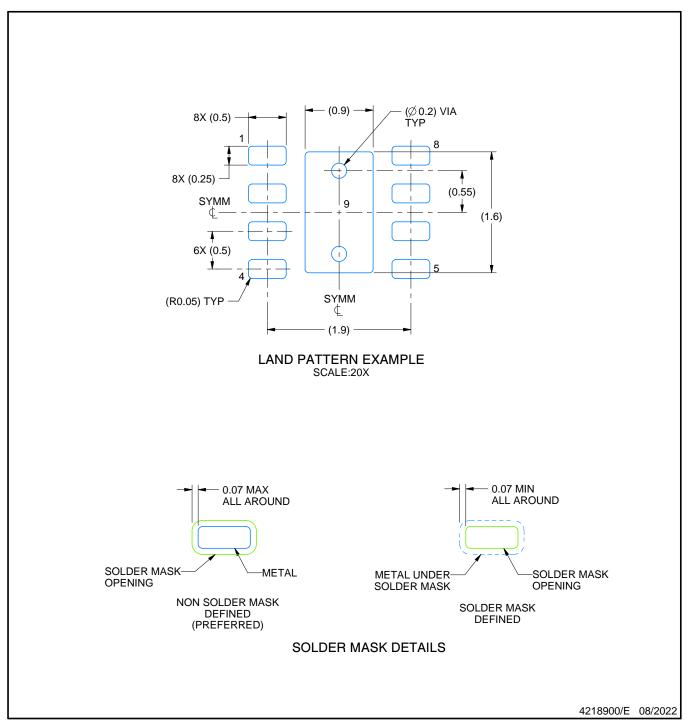


#### NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD

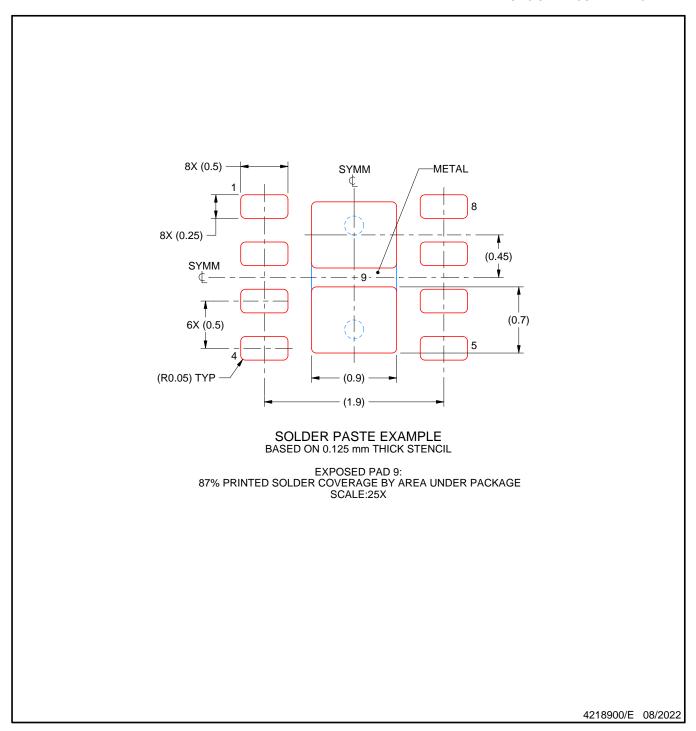


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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