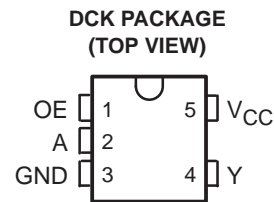


# SN74LVC1G126-EP SINGLE BUS BUFFER GATE WITH 3-STATE OUTPUT

SCES527A – DECEMBER 2003 – REVISED MAY 2004

- **Controlled Baseline**
  - One Assembly/Test Site, One Fabrication Site
- **Enhanced Diminishing Manufacturing Sources (DMS) Support**
- **Enhanced Product-Change Notification**
- **Qualification Pedigree†**
- **Supports 5-V  $V_{CC}$  Operation**
- **Inputs Accept Voltages to 5.5 V**
- **Max  $t_{pd}$  of 3.7 ns at 3.3 V**
- **Low Power Consumption, 10- $\mu$ A Max  $I_{CC}$**
- **$\pm 24$ -mA Output Drive at 3.3 V**
- **$I_{off}$  Supports Partial-Power-Down Mode Operation**
- **Latch-Up Performance Exceeds 100 mA Per JESD 78, Class II**
- **ESD Protection Exceeds JESD 22**
  - 2000-V Human-Body Model (A114-A)
  - 200-V Machine Model (A115-A)
  - 1000-V Charged-Device Model (C101)

† Component qualification in accordance with JEDEC and industry standards to ensure reliable operation over an extended temperature range. This includes, but is not limited to, Highly Accelerated Stress Test (HAST) or biased 85/85, temperature cycle, autoclave or unbiased HAST, electromigration, bond intermetallic life, and mold compound life. Such qualification testing should not be viewed as justifying use of this component beyond specified performance and environmental limits.



## description/ordering information

This single bus buffer gate is designed for 1.65-V to 5.5-V  $V_{CC}$  operation.

The SN74LVC1G126 is a single line driver with a 3-state output. The output is disabled when the output-enable (OE) input is low.

To ensure the high-impedance state during power up or power down, OE should be tied to GND through a pulldown resistor; the minimum value of the resistor is determined by the current-sourcing capability of the driver.

This device is fully specified for partial-power-down applications using  $I_{off}$ . The  $I_{off}$  circuitry disables the outputs, preventing damaging current backflow through the device when it is powered down.

## ORDERING INFORMATION

| $T_A$         | PACKAGE‡          |              | ORDERABLE PART NUMBER | TOP-SIDE MARKING§ |
|---------------|-------------------|--------------|-----------------------|-------------------|
| –40°C to 85°C | SOT (SC-70) – DCK | Reel of 3000 | CLVC1G126IDCKREP      | CN_               |

‡ Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at [www.ti.com/sc/package](http://www.ti.com/sc/package).

§ DCK: The actual top-side marking has one additional character that designates the assembly/test site.

## FUNCTION TABLE

| INPUTS |   | OUTPUT |
|--------|---|--------|
| OE     | A | Y      |
| H      | H | H      |
| H      | L | L      |
| L      | X | Z      |



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

**TEXAS  
INSTRUMENTS**

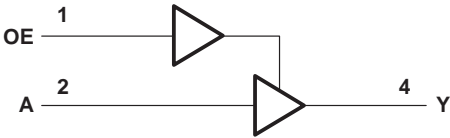
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**SN74LVC1G126-EP**  
**SINGLE BUS BUFFER GATE**  
**WITH 3-STATE OUTPUT**

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**logic diagram (positive logic)**



**absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†**

|   |                            |
|---|----------------------------|
| Supply voltage range, $V_{CC}$  | –0.5 V to 6.5 V            |
| Input voltage range, $V_I$ (see Note 1)   | –0.5 V to 6.5 V            |
| Voltage range applied to any output in the high-impedance or power-off state, $V_O$<br>(see Note 1) | –0.5 V to 6.5 V            |
| Voltage range applied to any output in the high or low state, $V_O$<br>(see Notes 1 and 2)          | –0.5 V to $V_{CC} + 0.5$ V |
| Input clamp current, $I_{IK}$ ( $V_I < 0$ )   | –50 mA                     |
| Output clamp current, $I_{OK}$ ( $V_O < 0$ )  | –50 mA                     |
| Continuous output current, $I_O$  | ±50 mA                     |
| Continuous current through $V_{CC}$ or GND  | ±100 mA                    |
| Package thermal impedance, $\theta_{JA}$ (see Note 3)   | 252°C/W                    |
| Storage temperature range, $T_{stg}$  | –65°C to 150°C             |

† Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES: 1. The input and output negative-voltage ratings may be exceeded if the input and output current ratings are observed.  
2. The value of  $V_{CC}$  is provided in the recommended operating conditions table.  
3. The package thermal impedance is calculated in accordance with JESD 51-7.

# SN74LVC1G126-EP

## SINGLE BUS BUFFER GATE

### WITH 3-STATE OUTPUT

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#### recommended operating conditions (see Note 4)

|  |  | MIN                  | MAX                  | UNIT |
|--|--|----------------------|----------------------|------|
| $V_{CC}$ Supply voltage                                | Operating  | 1.65                 | 5.5                  | V    |
|  | Data retention only  | 1.5                  |                      |      |
| $V_{IH}$ High-level input voltage                      | $V_{CC} = 1.65\text{ V to }1.95\text{ V}$                                | $0.65 \times V_{CC}$ |                      | V    |
|  | $V_{CC} = 2.3\text{ V to }2.7\text{ V}$                                  | 1.7                  |                      |      |
|  | $V_{CC} = 3\text{ V to }3.6\text{ V}$                                    | 2                    |                      |      |
|  | $V_{CC} = 4.5\text{ V to }5.5\text{ V}$                                  | $0.7 \times V_{CC}$  |                      |      |
| $V_{IL}$ Low-level input voltage                       | $V_{CC} = 1.65\text{ V to }1.95\text{ V}$                                |                      | $0.35 \times V_{CC}$ | V    |
|  | $V_{CC} = 2.3\text{ V to }2.7\text{ V}$                                  |                      | 0.7                  |      |
|  | $V_{CC} = 3\text{ V to }3.6\text{ V}$                                    |                      | 0.8                  |      |
|  | $V_{CC} = 4.5\text{ V to }5.5\text{ V}$                                  |                      | $0.3 \times V_{CC}$  |      |
| $V_I$ Input voltage                                    |  | 0                    | 5.5                  | V    |
| $V_O$ Output voltage                                   |  | 0                    | $V_{CC}$             | V    |
| $I_{OH}$ High-level output current                     | $V_{CC} = 1.65\text{ V}$   |                      | –4                   | mA   |
|  | $V_{CC} = 2.3\text{ V}$  |                      | –8                   |      |
|  | $V_{CC} = 3\text{ V}$  |                      | –16                  |      |
|  |  |                      | –24                  |      |
|  | $V_{CC} = 4.5\text{ V}$  |                      | –32                  |      |
| $I_{OL}$ Low-level output current                      | $V_{CC} = 1.65\text{ V}$   |                      | 4                    | mA   |
|  | $V_{CC} = 2.3\text{ V}$  |                      | 8                    |      |
|  | $V_{CC} = 3\text{ V}$  |                      | 16                   |      |
|  |  |                      | 24                   |      |
|  | $V_{CC} = 4.5\text{ V}$  |                      | 32                   |      |
| $\Delta t/\Delta v$ Input transition rise or fall rate | $V_{CC} = 1.8\text{ V} \pm 0.15\text{ V}, 2.5\text{ V} \pm 0.2\text{ V}$ |                      | 20                   | ns/V |
|  | $V_{CC} = 3.3\text{ V} \pm 0.3\text{ V}$                                 |                      | 10                   |      |
|  | $V_{CC} = 5\text{ V} \pm 0.5\text{ V}$                                   |                      | 5                    |      |
| $T_A$ Operating free-air temperature                   |  | –40                  | 85                   | °C   |

NOTE 4: All unused inputs of the device must be held at  $V_{CC}$  or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.

# SN74LVC1G126-EP

## SINGLE BUS BUFFER GATE

### WITH 3-STATE OUTPUT

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electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

| PARAMETER        |                | TEST CONDITIONS  | V <sub>CC</sub> | MIN                  | TYP† | MAX | UNIT |
|------------------|----------------|--|-----------------|----------------------|------|-----|------|
| V <sub>OH</sub>  |                | I <sub>OH</sub> = -100 µA  | 1.65 V to 5.5 V | V <sub>CC</sub> -0.1 |      |     | V    |
|                  |                | I <sub>OH</sub> = -4 mA  | 1.65 V          | 1.2                  |      |     |      |
|                  |                | I <sub>OH</sub> = -8 mA  | 2.3 V           | 1.9                  |      |     |      |
|                  |                | I <sub>OH</sub> = -16 mA   | 3 V             | 2.4                  |      |     |      |
|                  |                | I <sub>OH</sub> = -24 mA   |                 | 2.3                  |      |     |      |
|                  |                | I <sub>OH</sub> = -32 mA   | 4.5 V           | 3.8                  |      |     |      |
| V <sub>OL</sub>  |                | I <sub>OL</sub> = 100 µA   | 1.65 V to 5.5 V | 0.1                  |      |     | V    |
|                  |                | I <sub>OL</sub> = 4 mA   | 1.65 V          | 0.45                 |      |     |      |
|                  |                | I <sub>OL</sub> = 8 mA   | 2.3 V           | 0.3                  |      |     |      |
|                  |                | I <sub>OL</sub> = 16 mA  | 3 V             | 0.4                  |      |     |      |
|                  |                | I <sub>OL</sub> = 24 mA  |                 | 0.55                 |      |     |      |
|                  |                | I <sub>OL</sub> = 32 mA  | 4.5 V           | 0.55                 |      |     |      |
| I <sub>I</sub>   | A or OE inputs | V <sub>I</sub> = 5.5 V or GND  | 0 to 5.5 V      | ±5                   |      |     | µA   |
| I <sub>off</sub> |                | V <sub>I</sub> or V <sub>O</sub> = 5.5 V                                     | 0               | ±10                  |      |     | µA   |
| I <sub>OZ</sub>  |                | V <sub>O</sub> = 0 to 5.5 V  | 3.6 V           | 10                   |      |     | µA   |
| I <sub>CC</sub>  |                | V <sub>I</sub> = 5.5 V or GND, I <sub>O</sub> = 0                            | 1.65 V to 5.5 V | 10                   |      |     | µA   |
| ΔI <sub>CC</sub> |                | One input at V <sub>CC</sub> - 0.6 V, Other inputs at V <sub>CC</sub> or GND | 3 V to 5.5 V    | 500                  |      |     | µA   |
| C <sub>i</sub>   |                | V <sub>I</sub> = V <sub>CC</sub> or GND                                      | 3.3 V           | 4                    |      |     | pF   |

† All typical values are at V<sub>CC</sub> = 3.3 V, T<sub>A</sub> = 25°C.

switching characteristics over recommended operating free-air temperature range, C<sub>L</sub> = 15 pF (unless otherwise noted) (see Figure 1)

| PARAMETER       | FROM (INPUT) | TO (OUTPUT) | V <sub>CC</sub> = 1.8 V<br>± 0.15 V |     | V <sub>CC</sub> = 2.5 V<br>± 0.2 V |     | V <sub>CC</sub> = 3.3 V<br>± 0.3 V |     | V <sub>CC</sub> = 5 V<br>± 0.5 V |     | UNIT |
|-----------------|--------------|-------------|-------------------------------------|-----|------------------------------------|-----|------------------------------------|-----|----------------------------------|-----|------|
|                 |              |             | MIN                                 | MAX | MIN                                | MAX | MIN                                | MAX | MIN                              | MAX |      |
| t <sub>pd</sub> | A            | Y           | 1.7                                 | 6.9 | 0.6                                | 4.6 | 0.6                                | 3.7 | 0.5                              | 3.4 | ns   |

switching characteristics over recommended operating free-air temperature range, C<sub>L</sub> = 30 pF or 50 pF (unless otherwise noted) (see Figure 2)

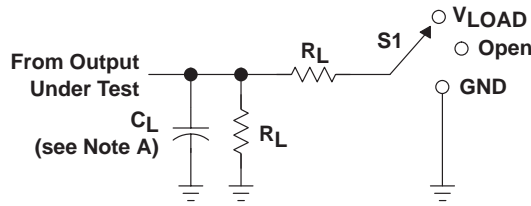
| PARAMETER        | FROM (INPUT) | TO (OUTPUT) | V <sub>CC</sub> = 1.8 V<br>± 0.15 V |     | V <sub>CC</sub> = 2.5 V<br>± 0.2 V |     | V <sub>CC</sub> = 3.3 V<br>± 0.3 V |     | V <sub>CC</sub> = 5 V<br>± 0.5 V |     | UNIT |
|------------------|--------------|-------------|-------------------------------------|-----|------------------------------------|-----|------------------------------------|-----|----------------------------------|-----|------|
|                  |              |             | MIN                                 | MAX | MIN                                | MAX | MIN                                | MAX | MIN                              | MAX |      |
| t <sub>pd</sub>  | A            | Y           | 2.6                                 | 8   | 1.1                                | 5.5 | 1                                  | 4.5 | 1                                | 4   | ns   |
| t <sub>en</sub>  | OE           | Y           | 2.8                                 | 9.4 | 1.3                                | 6.6 | 1.2                                | 5.3 | 1                                | 5   | ns   |
| t <sub>dis</sub> | OE           | Y           | 1.6                                 | 9.8 | 1                                  | 5.5 | 1                                  | 5.5 | 1                                | 4.2 | ns   |

operating characteristics, T<sub>A</sub> = 25°C

| PARAMETER       |                               | TEST CONDITIONS  | V <sub>CC</sub> = 1.8 V | V <sub>CC</sub> = 2.5 V | V <sub>CC</sub> = 3.3 V | V <sub>CC</sub> = 5 V | UNIT |
|-----------------|-------------------------------|------------------|-------------------------|-------------------------|-------------------------|-----------------------|------|
|                 |                               |                  | TYP                     | TYP                     | TYP                     | TYP                   |      |
| C <sub>pd</sub> | Power dissipation capacitance | Outputs enabled  | 19                      | 19                      | 19                      | 21                    | pF   |
|                 |                               | Outputs disabled | 2                       | 2                       | 3                       | 4                     |      |



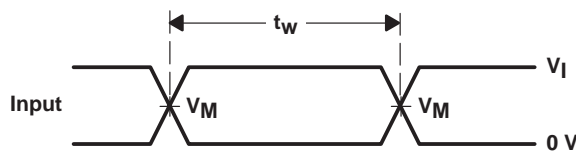
## PARAMETER MEASUREMENT INFORMATION



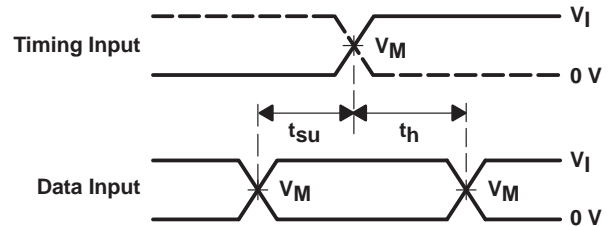
LOAD CIRCUIT

| TEST              | S1         |
|-------------------|------------|
| $t_{PLH}/t_{PHL}$ | Open       |
| $t_{PLZ}/t_{PZL}$ | $V_{LOAD}$ |
| $t_{PHZ}/t_{PZH}$ | GND        |

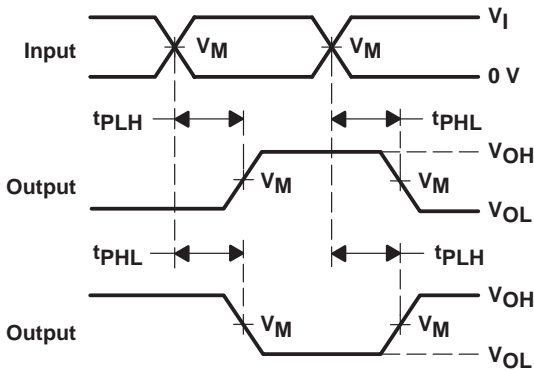
| $V_{CC}$                         | INPUTS   |                      | $V_M$      | $V_{LOAD}$        | $C_L$ | $R_L$        | $V_{\Delta}$ |
|----------------------------------|----------|----------------------|------------|-------------------|-------|--------------|--------------|
|                                  | $V_I$    | $t_r/t_f$            |            |                   |       |              |              |
| $1.8\text{ V} \pm 0.15\text{ V}$ | $V_{CC}$ | $\leq 2\text{ ns}$   | $V_{CC}/2$ | $2 \times V_{CC}$ | 15 pF | 1 M $\Omega$ | 0.15 V       |
| $2.5\text{ V} \pm 0.2\text{ V}$  | $V_{CC}$ | $\leq 2\text{ ns}$   | $V_{CC}/2$ | $2 \times V_{CC}$ | 15 pF | 1 M $\Omega$ | 0.15 V       |
| $3.3\text{ V} \pm 0.3\text{ V}$  | 3 V      | $\leq 2.5\text{ ns}$ | 1.5 V      | 6 V               | 15 pF | 1 M $\Omega$ | 0.3 V        |
| $5\text{ V} \pm 0.5\text{ V}$    | $V_{CC}$ | $\leq 2.5\text{ ns}$ | $V_{CC}/2$ | $2 \times V_{CC}$ | 15 pF | 1 M $\Omega$ | 0.3 V        |



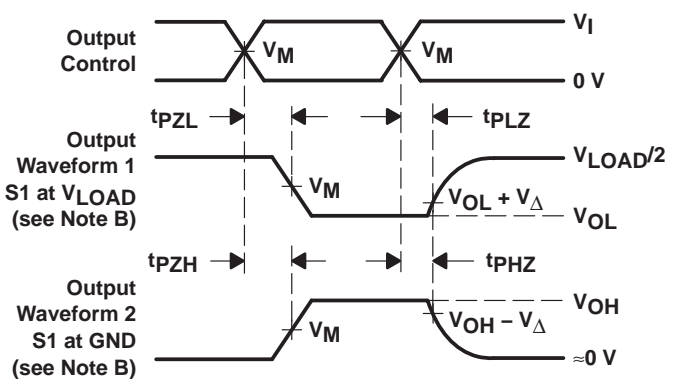
VOLTAGE WAVEFORMS  
PULSE DURATION



VOLTAGE WAVEFORMS  
SETUP AND HOLD TIMES



VOLTAGE WAVEFORMS  
PROPAGATION DELAY TIMES  
INVERTING AND NONINVERTING OUTPUTS



VOLTAGE WAVEFORMS  
ENABLE AND DISABLE TIMES  
LOW- AND HIGH-LEVEL ENABLING

- NOTES:
- A.  $C_L$  includes probe and jig capacitance.
  - B. Waveform 1 is for an output with internal conditions such that the output is low, except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
  - C. All input pulses are supplied by generators having the following characteristics:  $PRR \leq 10\text{ MHz}$ ,  $Z_O = 50\ \Omega$ .
  - D. The outputs are measured one at a time, with one transition per measurement.
  - E.  $t_{PLZ}$  and  $t_{PHZ}$  are the same as  $t_{dis}$ .
  - F.  $t_{PZL}$  and  $t_{PZH}$  are the same as  $t_{en}$ .
  - G.  $t_{PLH}$  and  $t_{PHL}$  are the same as  $t_{pd}$ .
  - H. All parameters and waveforms are not applicable to all devices.

Figure 1. Load Circuit and Voltage Waveforms

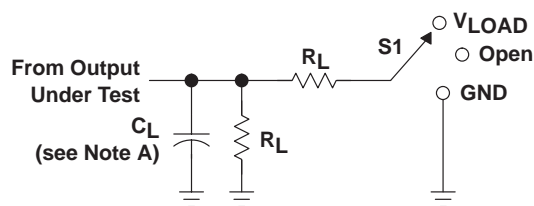
# SN74LVC1G126-EP

## SINGLE BUS BUFFER GATE

### WITH 3-STATE OUTPUT

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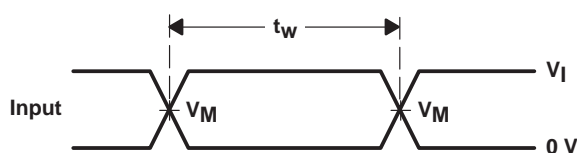
#### PARAMETER MEASUREMENT INFORMATION



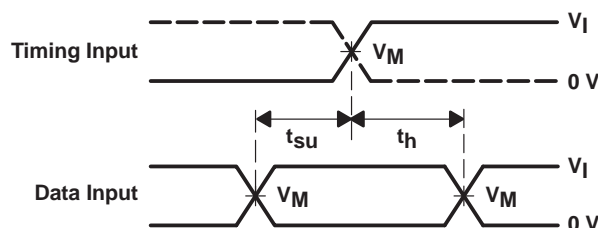
LOAD CIRCUIT

| TEST              | S1         |
|-------------------|------------|
| $t_{PLH}/t_{PHL}$ | Open       |
| $t_{PLZ}/t_{PZL}$ | $V_{LOAD}$ |
| $t_{PHZ}/t_{PZH}$ | GND        |

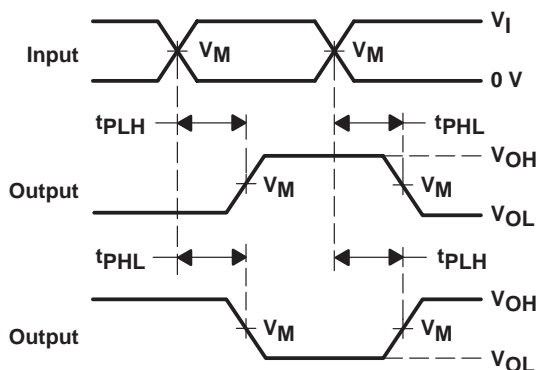
| $V_{CC}$                         | INPUTS   |                      | $V_M$      | $V_{LOAD}$        | $C_L$ | $R_L$        | $V_{\Delta}$ |
|----------------------------------|----------|----------------------|------------|-------------------|-------|--------------|--------------|
|                                  | $V_I$    | $t_r/t_f$            |            |                   |       |              |              |
| $1.8\text{ V} \pm 0.15\text{ V}$ | $V_{CC}$ | $\leq 2\text{ ns}$   | $V_{CC}/2$ | $2 \times V_{CC}$ | 30 pF | 1 k $\Omega$ | 0.15 V       |
| $2.5\text{ V} \pm 0.2\text{ V}$  | $V_{CC}$ | $\leq 2\text{ ns}$   | $V_{CC}/2$ | $2 \times V_{CC}$ | 30 pF | 500 $\Omega$ | 0.15 V       |
| $3.3\text{ V} \pm 0.3\text{ V}$  | 3 V      | $\leq 2.5\text{ ns}$ | 1.5 V      | 6 V               | 50 pF | 500 $\Omega$ | 0.3 V        |
| $5\text{ V} \pm 0.5\text{ V}$    | $V_{CC}$ | $\leq 2.5\text{ ns}$ | $V_{CC}/2$ | $2 \times V_{CC}$ | 50 pF | 500 $\Omega$ | 0.3 V        |



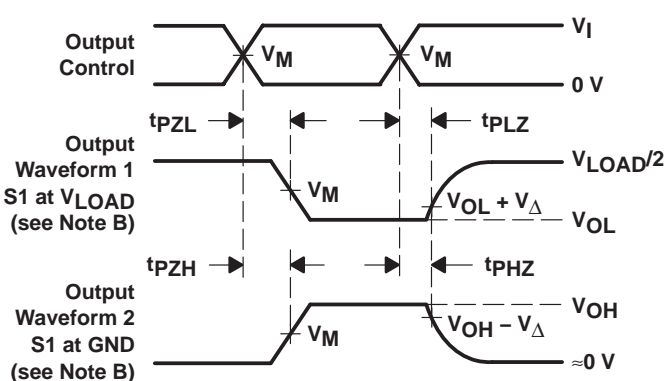
VOLTAGE WAVEFORMS  
PULSE DURATION



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SETUP AND HOLD TIMES



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  - All input pulses are supplied by generators having the following characteristics:  $PRR \leq 10\text{ MHz}$ ,  $Z_O = 50\ \Omega$ .
  - The outputs are measured one at a time, with one transition per measurement.
  - $t_{PLZ}$  and  $t_{PHZ}$  are the same as  $t_{dis}$ .
  - $t_{PZL}$  and  $t_{PZH}$  are the same as  $t_{en}$ .
  - $t_{PLH}$  and  $t_{PHL}$  are the same as  $t_{pd}$ .
  - All parameters and waveforms are not applicable to all devices.

Figure 2. Load Circuit and Voltage Waveforms

## PACKAGING INFORMATION

| Orderable Device | Status<br>(1) | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples                 |
|------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|-------------------------|
| CLVC1G126IDCKREP | ACTIVE        | SC70         | DCK                | 5    | 3000           | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 85    | CNO                     | <a href="#">Samples</a> |
| V62/04736-01XE   | ACTIVE        | SC70         | DCK                | 5    | 3000           | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 85    | CNO                     | <a href="#">Samples</a> |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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**OTHER QUALIFIED VERSIONS OF SN74LVC1G126-EP :**

- Catalog: [SN74LVC1G126](#)
- Automotive: [SN74LVC1G126-Q1](#)

**NOTE:** Qualified Version Definitions:

- Catalog - TI's standard catalog product
- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects



**TAPE AND REEL INFORMATION**


\*All dimensions are nominal

| Device           | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|------------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| CLVC1G126IDCKREP | SC70         | DCK             | 5    | 3000 | 179.0              | 8.4                | 2.2     | 2.5     | 1.2     | 4.0     | 8.0    | Q3            |

## TAPE AND REEL BOX DIMENSIONS



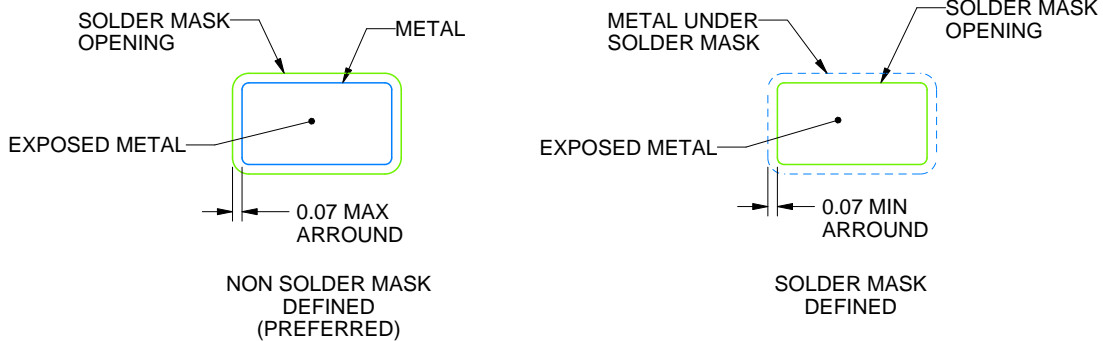
\*All dimensions are nominal

| Device           | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|------------------|--------------|-----------------|------|------|-------------|------------|-------------|
| CLVC1G126IDCKREP | SC70         | DCK             | 5    | 3000 | 203.0       | 203.0      | 35.0        |





LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:18X

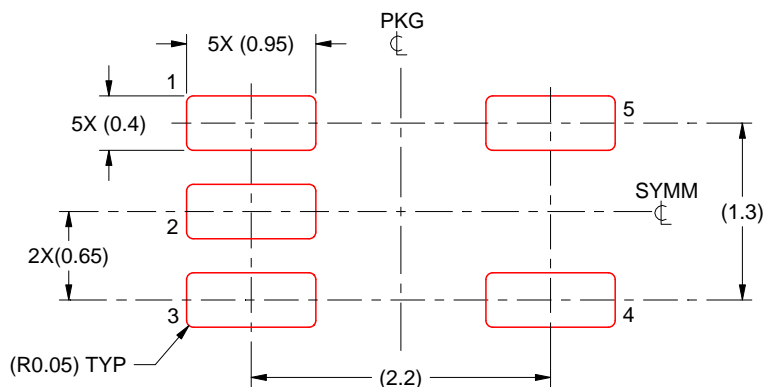


SOLDER MASK DETAILS

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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SOLDER PASTE EXAMPLE  
BASED ON 0.125 THICK STENCIL  
SCALE:18X

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NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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