













Community

TPL7407LA

JAJSE10A-MAY 2017-REVISED MAY 2018

TPL7407LA 30V、7チャネルのローサイド・ドライバ

特長

- 600mAの定格ドレイン電流(チャネルごと)
- 7チャネル・ダーリントン・アレイ(例: ULN2003A)に対するピン互換のCMOS代替品
- 高い電力効率(非常に低いV_{OI})
 - ダーリントン・アレイと比べて100mAで1/4以下の V_{OI}
- 非常に低い出力リーク: チャネルごとに10nA未満
- 拡張周囲温度範囲: T_A = -40℃~+125℃
- 高い電圧出力: 30V
- 1.8V~5Vのマイクロコントローラおよびロジッ ク・インターフェイスと互換
- 誘導性キックバック保護用のフリー・ホイール・ ダイオード内蔵
- 入力プルダウン抵抗により入力ドライバをトライ ステートとすることが可能
- 入力RCスナバーにより、ノイズの多い環境でスプ リアス動作を排除
- 誘導性負荷ドライバ・アプリケーション
- JESD 22を超えるESD保護
 - HBM ±2kV、CDM ±500V
- 16ピンのSOICおよびTSSOPパッケージで供給

2 アプリケーション

- 誘導性負荷
 - リレー
 - ユニポーラ・ステッパおよびブラシ付きDCモータ
 - ソレノイドおよびバルブ
- LED
- ロジック・レベルのシフト
- ゲートおよびIGBTドライブ

3 概要

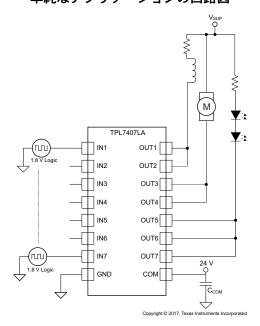
TPL7407LAは高電圧、大電流のNMOSトランジスタ・アレ イです。このデバイスは、出力電圧の高い7つのNMOS トランジスタと、誘導性負荷のスイッチングを行う共通カ ソードのクランプ・ダイオードで構成されます。単一の NMOSチャネルの最大ドレイン電流定格は600mAです。 すべてのGPIO範囲(1.8V~5V)にわたって最大の駆動強 度を得るため、新しいレギュレーションおよび駆動回路が 追加されました。トランジスタを並列接続して、より大電流 を使用することもできます。

製品情報(1)

型番	パッケージ(ピン数)	本体サイズ(公称)
TPL7407LAPW	TSSOP (16)	5.00mm×4.40mm
TPL7407LAD	SOIC (16)	9.90mm×3.91mm

(1) 利用可能なすべてのパッケージについては、このデータシートの末 尾にある注文情報を参照してください。

単純なアプリケーションの回路図





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4 改訂履歴

20)17 年 5 月発行のものから更新	Page
•	「製品情報」表、「ピン構成および機能」セクション、「熱に関する情報」表にDパッケージを 追加	3



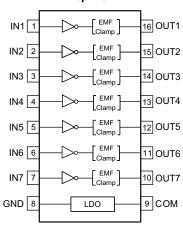
5 概要(続き)

TPL7407LAの主要な利点は、バイポーラのダーリントン実装と比べて電力効率が高く、リークが少ないことです。V_{OL}が低いため、従来のリレー・ドライバと比べて消費電力が半分以下で、電流はチャネルごとに250mA未満です。



6 Pin Configuration and Functions

D and PW Package 16-Pin SOIC and TSSOP Top View



Pin Functions

	T III T UNOCIONO						
	PIN	1/0	DESCRIPTION				
NAME	NO.	1/0	DESCRIPTION				
СОМ	9	_	Supply pin that must be tied to 6.5 V or higher for proper operation (see the <i>Power Supply Recommendations</i> section for more information)				
GND	8	_	Ground pin				
	1						
	2						
	3	I					
IN(X)	4		GPIO inputs that drives the outputs "low" (or sink current) when driven high"				
	5		····gi·				
	6						
	7						
	10						
	11						
	12						
OUT(X)	13	0	Driver output that sinks currents after input is driven "high"				
	14						
	15						
	16						



7 Specifications

7.1 Absolute Maximum Ratings

at 25°C free-air temperature (unless otherwise noted) (1)

		MIN	MAX	UNIT
V_{OUT}	Pins OUT1-OUT7 to GND voltage	-0.3	32	V
V _{OK}	Output clamp diode reverse voltage ⁽²⁾	-0.3	32	V
V_{COM}	COM pin voltage (2)	-0.3	32	V
V _{IN}	Pins IN1-IN7 to GND voltage (2)	-0.3	30	V
I _{DS}	Continuous drain current per channel (3) (4)		600	mA
I _{OK}	Output clamp current		500	mA
I _{GND}	Total continuous GND-pin current		-2	Α
TJ	Operating virtual junction temperature	-40	150	°C
T _{stg}	Storage temperature	-65	150	°C

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values are with respect to the GND/substrate pin, unless otherwise noted.

(4) The package thermal impedance is calculated in accordance with JESD 51-7.

7.2 ESD Ratings

			VALUE	UNIT
		Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	
V _(ESD)	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±500	V

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 500-V HBM is possible with the necessary precautions.

7.3 Recommended Operating Conditions

Over operating temperature range

		MIN	MAX	UNIT
V _{OUT}	OUT1 - OUT7 pin voltage for recommended operation	0	30	V
V_{COM}	COM pin voltage range for full output drive	6.5	30	V
V_{IL}	IN1- IN7 input low voltage ("Off" high impedance output)		0.9	V
V _{IH}	IN1- IN7 input high voltage ("Full Drive" low impedance output)	1.5		V
T _A	Operating free-air temperature	-40	125	°C
I _{DS}	Continuous drain current	0	500	mA

7.4 Thermal Information

		TPL7	TPL7407LA		
	THERMAL METRIC ⁽¹⁾	TSSOP (PW	SOIC (D)	UNIT	
		16 PINS	16 PINS		
θ_{JA}	Junction-to-ambient thermal resistance	113.1	88	°C/W	
θ_{JCtop}	Junction-to-case (top) thermal resistance	46.5	47.6	°C/W	
θ_{JB}	Junction-to-board thermal resistance	58.6	45.5	°C/W	
ΨЈТ	Junction-to-top characterization parameter	7	14.9	°C/W	
ΨЈВ	Junction-to-board characterization parameter	58	45.3	°C/W	

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

Maximum power dissipation is a function of $T_J(max)$, θ_{JA} , and T_A . The maximum allowable power dissipation at any allowable ambient temperature is $P_D = (T_J(max) - T_A)/\theta_{JA}$. Operating at the absolute maximum T_J of 150°C can affect reliability.

⁽²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 250-V CDM is possible with the necessary precautions.



7.5 Electrical Characteristics

 $T_1 = -40$ °C to +125°C; Typical Values at $T_{\Delta} = 25$ °C (1)

	PARAMETER	TEST CO	ONDITIONS	MIN	TYP	MAX	UNIT
\/ (\/ \)	OUT1- OUT7 low-level output	V _{IN} ≥ 1.5 V	$I_D = 100 \text{ mA}$		210	450	m)/
$V_{OL} (V_{DS})$	voltage		$I_D = 200 \text{ mA}$		430	900	mV
V _{IL}	IN1- IN7 low-level input voltage	$I_D = 5 \mu A$				0.9	V
V _{IH}	IN1- IN7 high-level input voltage	I _D = 100 mA		1.5			V
I _{OUT(OFF)} (I _{DS_OFF})	OUT1- OUT7 OFF-state leakage current	V _{OUT} = 24V, V _{IN} ≤ 0.9V			10	500	nA
V_{F}	Clamp forward voltage	I _F = 200 mA				1.4	V
I _{IN(off)}	IN1- IN7 Off-state input current	V _{INX} = 0 V V _{OUT} = 30 V				500	nA
I _{IN(ON)}	IN1- IN7 ON state input current	V _{INX} = 1.5 V – 5 V				10	μΑ
I _{COM}	Static current flowing through COM pin	$V_{COM} = 6.5 \text{ V} - 3$	30 V		17	30	μΑ

⁽¹⁾ During production testing, device is tested under short duration, therefore $T_A = T_J$.

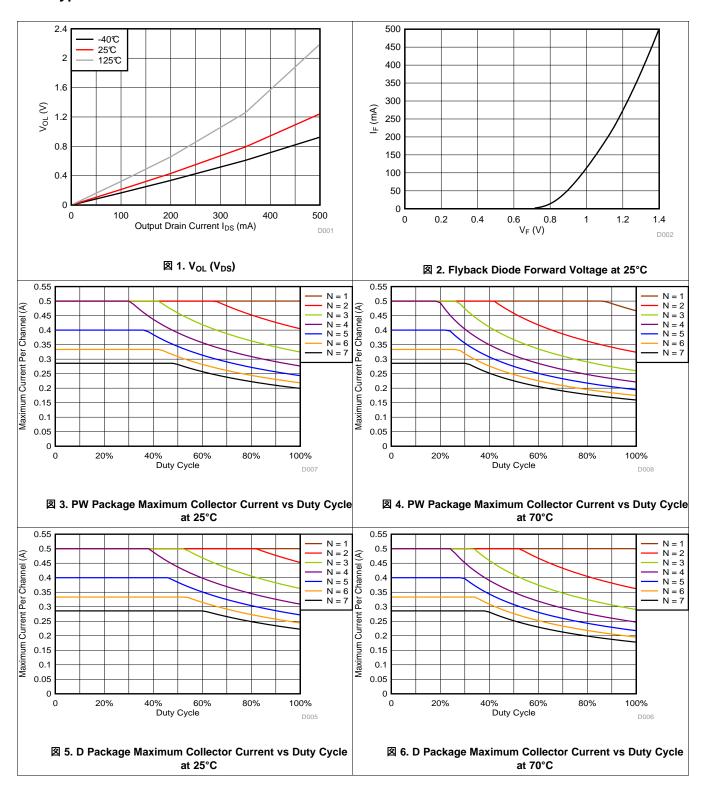
7.6 Switching Characteristics

Typical Values at T_A= 25°C

	PARAMETER	TEST CONDITIONS	MIN TYP	MAX	UNIT
t _{PLH}	Propagation delay time, low- to high-level output	$V_{INX} \ge 1.65 \text{ V}, \text{ Vpull-up} = 24 \text{ V}, \text{ Rpull-up} = 48 \Omega$	350		ns
t _{PHL}	Propagation delay time, high- to low-level output	$V_{INX} \ge 1.65 \text{ V}, \text{ Vpull-up} = 24 \text{ V}, \text{ Rpull-up} = 48 \Omega$	350		ns
Ci	Input capacitance	$V_I = 0,$ $f = 100 \text{ kHz}$	5		pF



7.7 Typical Characteristics



8 Detailed Description

8.1 Overview

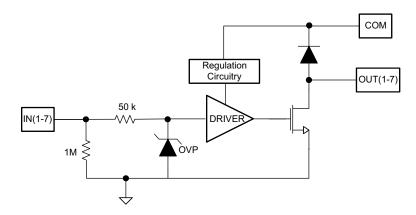
This device has proven ubiquity and versatility across a wide range of applications. This is due to its integration of 7 low side NMOS transistors that are capable of sinking up to 600 mA and wide GPIO range capability.

The TPL7407LA comprises seven high voltage, high current NMOS transistors tied to a common ground driven by internal level shifting and gate drive circuitry. The TPL7407LA offers solutions to many interface needs, including solenoids, relays, lamps, small motors, and LEDs. Applications requiring sink currents beyond the capability of a single output may be accommodated by paralleling the outputs.

The TPL7407LA also enables pin to pin replacement with legacy 7 channel darlington pair implementations.

This device can operate over a wide temperature range (-40°C to +125°C).

8.2 Functional Block Diagram



8.3 Feature Description

Each channel of the TPL7407LA consists of high power low side NMOS transistors driven by level shifting and gate driving circuitry. The gate drivers allow for high output current drive with a very low input voltage, meaning full operation with low GPIO voltages.

In order to enable floating inputs a 1-M Ω pull-down resistor exists on each channel. Another 50-k Ω resistor exists between the input and gate driving circuitry. This exists to limit the input current whenever there is an over voltage and the internal Zener clamps. It also interacts with the inherent capacitance of the gate driving circuitry to behave as an RC snubber to help prevent spurious switching in noisy environment.

In order to power the gate driving circuitry an LDO exists. See the *Power Supply Recommendations* section for further detail on this circuitry.

The diodes connected between the output and COM pin is used to suppress kick-back voltage from an inductive load that is excited when the NMOS drivers are turned off (stop sinking) and the stored energy in the coils causes a reverse current to flow into the coil supply.

8.4 Device Functional Modes

8.4.1 Inductive Load Drive

When the COM pin is tied to the coil supply voltage, the TPL7407LA is able to drive inductive loads and suppress the kick-back voltage via the internal free wheeling diodes.

8.4.2 Resistive Load Drive

When driving a resistive load, a pull-up resistor is needed in order for the TPL7407LA to sink current and for there to be a logic high level. The COM pin must be supplied ≥ 6.5 V for full functionality.



Device Functional Modes (continued)

8.4.3 ON State Input Current

The current into the INx pins is defined in the electrical characteristics table for input voltages from 1.5 V to 5 V. At higher voltages, this leakage increases, and the input current can be estimated using the approximate clamp voltage for the OVP diode, 6.4 V. \pm 1 shows how to approximate input current for input voltages greater than 6.4 V:

$$I_{IN(ON)} = V_{IN} / 1M\Omega + (V_{IN} - 6.4V) / 50k\Omega$$

where

- V_{IN} is the input voltage
- 1 $M\Omega$ is the input pull-down resistance
- 50 k Ω is the input series resistance
- 6.8 V is the approximate clamp voltage for the OVP diode

(1)



9 Application and Implementation

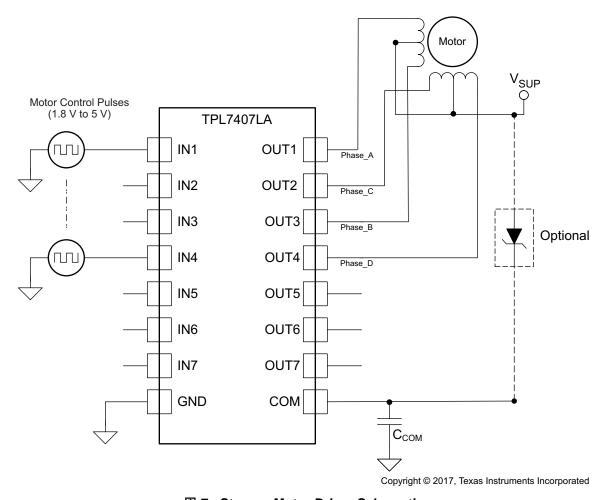
注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPL7407LA is typically used to drive a high voltage and/or current peripheral from an MCU or logic device that cannot tolerate these conditions. The following design is a common application of the TPL7407LA, driving inductive loads. This includes motors, solenoids & relays. Each load type can be modeled by what's seen in 29.

9.1.1 Unipolar Stepper Motor Driver



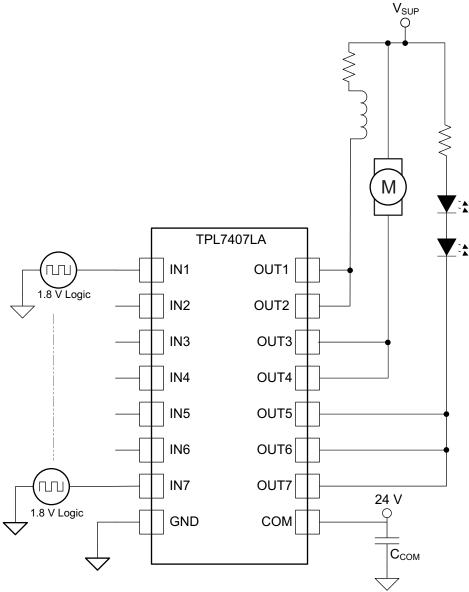
☑ 7. Stepper Motor Driver Schematic

For more information on this application, see the *Stepper Motor Driving With Peripheral Drivers (Driver ICs)* application report.



Application Information (continued)

9.1.2 Multi-Purpose Sink Driver



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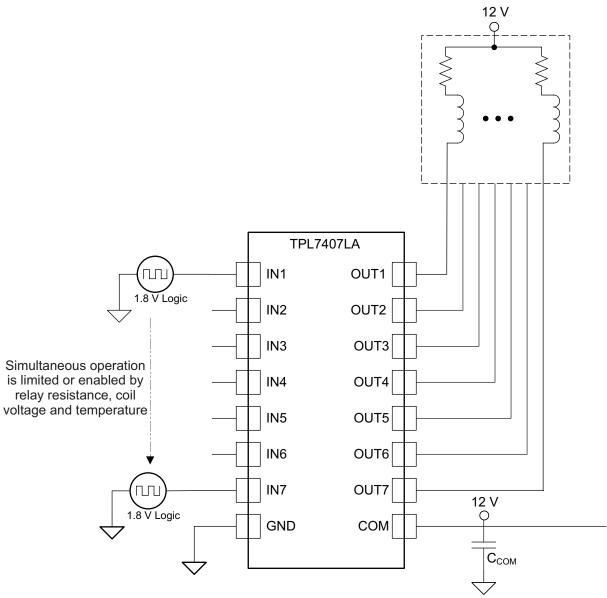
図 8. Multi-Purpose Sink Driver Schematic

When configured as per 🗵 8, the TPL7407LA may be used as a multi-purpose driver. The output channels may be tied together to sink more current. The TPL7407LA can easily drive motors, relays & LEDs with little power dissipation. COM must be tied to highest load voltage, which may or may not be same as inductive load supply.



9.2 Typical Application

A common application for the TPL7407LA is driving inductive loads such as relays, solenoids, and unipolar stepper motors.



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図 9. Inductive Load Driver Schematic



Typical Application (continued)

9.2.1 Design Requirements

For this design example, use the parameters listed in 表 1 as the input parameters.

表 1. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
GPIO Voltage	1.8 V, 3.3 V or 5 V
Coil supply voltage	6.5 V to 30 V
Number of channels	7
Output current (R _{COIL})	20 mA to 300 mA per channel
C _{COM}	0.1 μF
Duty cycle	100%

9.2.2 Detailed Design Procedure

When using the TPL7407LA in a coil driving application, determine the following:

- Input Voltage Range
- Temperature Range
- Output & Drive Current
- Power Dissipation

9.2.2.1 TTL and other Logic Inputs

The TPL7407LA input interface is specified for standard 1.8 V through 5 V CMOS logic interface and can tolerate up to 30 V. At any input voltage the output drivers is going to be driven at its maximum when Vcom is greater than or equal to 6.5 V.

9.2.2.2 Input RC Snubber

The TPL7407LA features an input RC snubber that helps prevent spurious switching in noisy environments. Connect an external 1 $k\Omega$ to 5 $k\Omega$ resistor in series with the input to further enhance the TPL7407LA's noise tolerance.

9.2.2.3 High-Impedance Input Drivers

The TPL7407LA features a 1-M Ω input pull-down resistor. The presence of this resistor allows the input drivers to be tri-stated. When a high-impedance driver is connected to a channel input the TPL7407LA detects the channel input as a low level input and remains in the OFF position. The input RC snubber helps improve noise tolerance when input drivers are in the high-impedance state.

9.2.2.4 Drive Current

The coil current is determined by the coil voltage (V_{SUP}) , coil resistance & output low voltage (V_{OL}) as shown in ± 2 .

$$I_{COIL} = (V_{SUP} - V_{OL})/R_{COIL}$$
 (2)

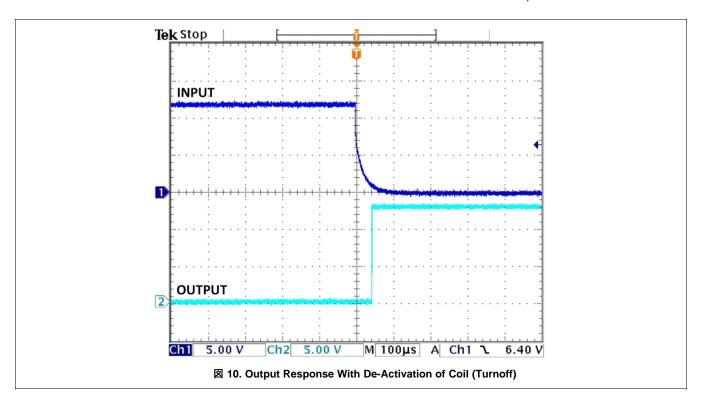
9.2.2.5 Output Low Voltage

The output low voltage (V_{OL}) is drain to source (V_{DS}) voltage of the output NMOS transistors when the input is driven high and it is sinking current and can be determined by the *Specifications* section or \boxtimes 1.



9.2.3 Application Curve

2 10 was generated with TPL7407LA driving an OMRON G5NB relay -- V_{in} = 5 V; V_{sup} = 12 V & R_{COIL} = 2.8 k Ω





10 Power Supply Recommendations

The COM pin is the power supply pin of this device to power the gate drive circuitry. While a bypass capacitor on this pin is recommended for sensitive power supplies, it is not required for proper operation of the device. The COM pin supply ensures full drive potential with any GPIO above 1.5 V. The gate drive circuitry is based on low voltage CMOS transistors that can only handle a max gate voltage of 7 V. An integrated LDO reduces the COM voltage of 6.5 V to 30 V to a regulated voltage of 5.3 V. Though 6.5 V minimum is recommended for Vcom, the part still functions with a reduced COM voltage that has a reduced gate drive voltage and a resulting higher Rdson.

11 Layout

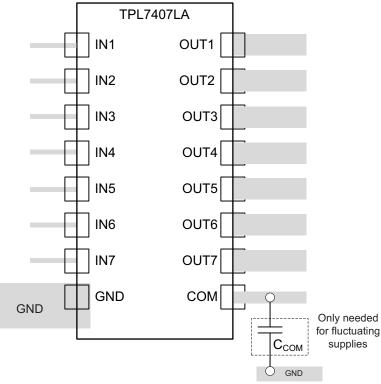
11.1 Layout Guidelines

Thin traces can be used on the input due to the low current logic that is typically used to drive the TPL7407LA. Care must be taken to separate the input channels as much as possible, so as to eliminate cross-talk. Thick traces are recommended for the output, in order to drive whatever high currents that may be needed. Wire thickness can be determined by the trace material's current density and desired drive current.

Since all of the channels currents return to a common ground, it is best to size that trace width to be very wide. Some applications require up to 2 A.

Since the COM pin only draws up to 30 µA, thick traces are not necessary.

11.2 Layout Example



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図 11. Package Layout

(4)

11.3 Thermal Considerations

The number of coils driven is dependent on the coil current and on-chip power dissipation. The number of coils driven can be determined by 🗵 3 or 🗵 4.

For a more accurate determination of number of coils possible, use \pm 3 to calculate TPL7407LA on-chip power dissipation P_D :

$$P_{D} = \sum_{i=1}^{N} V_{OLi} \times I_{Li}$$

where

- N is the number of channels active together
- V_{OLi} is the OUT_i pin voltage for the load current I_{Li}. This is the same as V_{CE(SAT)} (3)

In order to guarantee reliability of TPL7407LA and the system, the on-chip power dissipation must be lower than or equal to the maximum allowable power dissipation ($P_{D(MAX)}$) dictated by below equation ± 4 .

$$PD_{(MAX)} = \frac{\left(T_{J(MAX)} - T_{A}\right)}{\theta_{JA}}$$

where

- T_{J(MAX)} is the target maximum junction temperature
- T_A is the operating ambient temperature
- θ_{JA} is the package junction to ambient thermal resistance

It is recommended to limit rhe TPL7407LA IC's die junction temperature to less than 125°C. The IC junction temperature is directly proportional to the on-chip power dissipation.

11.3.1 Improving Package Thermal Performance

 θ_{JA} value depends on the PC board layout. An external heat sink and/or a cooling mechanism, like a cold air fan, can help reduce θ_{JA} and thus improve device thermal capabilities. Refer to TI's design support web page at www.ti.com/thermal for a general guidance on improving device thermal performance.



12 デバイスおよびドキュメントのサポート

12.1 ドキュメントの更新通知を受け取る方法

ドキュメントの更新についての通知を受け取るには、ti.comのデバイス製品フォルダを開いてください。右上の隅にある「通知を受け取る」をクリックして登録すると、変更されたすべての製品情報に関するダイジェストを毎週受け取れます。変更の詳細については、修正されたドキュメントに含まれている改訂履歴をご覧ください。

12.2 コミュニティ・リソース

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12.3 商標

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12.4 静電気放電に関する注意事項



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静電気放電はわずかな性能の低下から完全なデバイスの故障に至るまで、様々な損傷を与えます。高精度の集積回路は、損傷に対して敏感であり、極めてわずかなパラメータの変化により、デバイスに規定された仕様に適合しなくなる場合があります。

12.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 メカニカル、パッケージ、および注文情報

以降のページには、メカニカル、パッケージ、および注文に関する情報が記載されています。この情報は、そのデバイスについて利用可能な最新のデータです。このデータは予告なく変更されることがあり、ドキュメントが改訂される場合もあります。本データシートのブラウザ版を使用されている場合は、画面左側の説明をご覧ください。

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PACKAGE OPTION ADDENDUM

10-Dec-2020

PACKAGING INFORMATION

www.ti.com

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPL7407LADR	ACTIVE	SOIC	D	16	2500	RoHS & Green	NIPDAUAG	Level-1-260C-UNLIM	-40 to 125	TPL7407LAD	Samples
TPL7407LAPWR	ACTIVE	TSSOP	PW	16	2000	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	TPL747LA	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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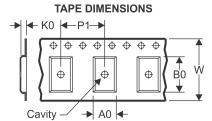
10-Dec-2020

PACKAGE MATERIALS INFORMATION

www.ti.com 17-Jul-2020

TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

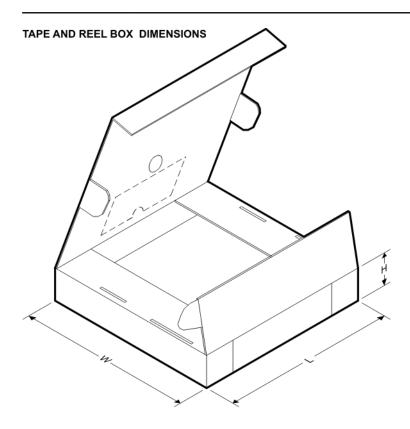


*All dimensions are nominal

Ī	Device Device	Package Type	Package Drawing		SPQ	Reel Diameter		A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ŀ	TPL7407LADR	SOIC	D	16	2500	(mm) 330.0	W1 (mm) 16.8	6.5	10.3	2.1	8.0	16.0	Q1
ŀ	TPL7407LAPWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

PACKAGE MATERIALS INFORMATION

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)	
TPL7407LADR	SOIC	D	16	2500	364.0	364.0	27.0	
TPL7407LAPWR	TSSOP	PW	16	2000	364.0	364.0	27.0	

D (R-PDS0-G16)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AC.



D (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.





SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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