## Application Report TLIN1022A-Q1 Functional Safety FIT Rate, FMD and Pin FMA

# TEXAS INSTRUMENTS

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## 1 Overview

This document contains information for the TLIN1022A-Q1 which is a dual local interconnect network (LIN) transceiver in 14-pin SOIC (D) and 14-pin VSON (DMT) packages to aid in a functional safety system design. Information provided are:

- Functional Safety Failure In Time (FIT) rates of the semiconductor component estimated by the application of industry reliability standards
- · Component failure modes and their distribution (FMD) based on the primary function of the device
- Pin failure mode analysis (Pin FMA)

Figure 1-1 shows the device functional block diagram for reference.

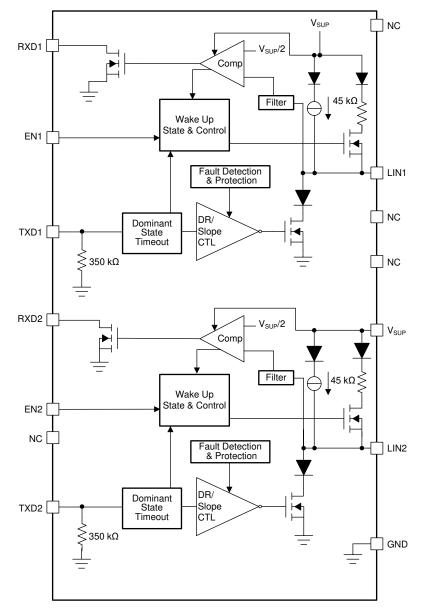


Figure 1-1. Functional Block Diagram

TLIN1022A-Q1 was developed using a quality-managed development process, but was not developed in accordance with the IEC 61508 or ISO 26262 standards.

## 2 Functional Safety Failure In Time (FIT) Rates

This section provides Functional Safety Failure In Time (FIT) rates for the TLIN1022A-Q1 based on two different industry-wide used reliability standards:

- Table 2-1 provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- Table 2-2 provides FIT rates based on the Siemens Norm SN 29500-2

#### Table 2-1. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11

FIT IEC TR 62380 / ISO 26262	FIT (Failures Per 10 <sup>9</sup> Hours) (DMT)	FIT (Failures Per 10 <sup>9</sup> Hours) (D)
Total Component FIT Rate	9	19
Die FIT Rate	3	4
Package FIT Rate	6	15

The failure rate and mission profile information in Table 2-1 comes from the Reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission Profile: Motor Control from Table 11
- Power dissipation: 158 mW
- Climate type: World-wide Table 8
- Package factor (lambda 3): Table 17b
- Substrate Material: FR4
- EOS FIT rate assumed: 0 FIT

#### Table 2-2. Component Failure Rates per Siemens Norm SN 29500-2

Table	Category	Reference FIT Rate	Reference Virtual T <sub>J</sub>
5	CMOS, BICMOS	25 FIT	55°C

The Reference FIT Rate and Reference Virtual  $T_J$  (junction temperature) in Table 2-2 come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.

## **3** Failure Mode Distribution (FMD)

The failure mode distribution estimation for the TLIN1022A-Q1 in Table 3-1 comes from the combination of common failure modes listed in standards such as IEC 61508 and ISO 26262, the ratio of sub-circuit function size and complexity and from best engineering judgment.

The failure modes listed in this section reflect random failure events and do not include failures due to misuse or overstress.

Die Failure Modes	Failure Mode Distribution (%)
Transmitter fail	66%
Receiver fail	3%
Logic I/O fail or state control fail	13%
Global power management fail	18%

#### Table 3-1. Die Failure Modes and Distribution



## 4 Pin Failure Mode Analysis (Pin FMA)

This section provides a Failure Mode Analysis (FMA) for the pins of the TLIN1022A-Q1. The failure modes covered in this document include the typical pin-by-pin failure scenarios:

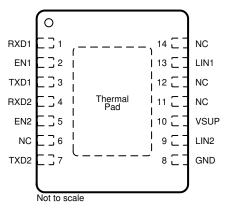
- Pin short-circuited to Ground (see Table 4-2)
- Pin open-circuited (see Table 4-3)
- Pin short-circuited to an adjacent pin (see Table 4-4)
- Pin short-circuited to supply (see Table 4-5)

Table 4-2 through Table 4-5 also indicate how these pin conditions can affect the device as per the failure effects classification in Table 4-1.

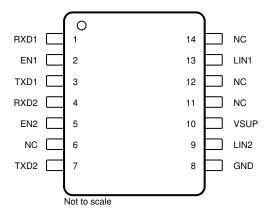
Class Failure Effects			
A	Potential device damage that affects functionality		
В	No device damage, but loss of functionality		
С	No device damage, but performance degradation		
D	No device damage, no impact to functionality or performance		

#### Table 4-1. TI Classification of Failure Effects

Figure 4-1 shows the device pin diagram. For a detailed description of the device pins, please refer to the *Pin Configuration and Functions* section in the TLIN1022A-Q1 data sheet.









Following are the assumptions of use and the device configuration assumed for the pin FMA in this section:

• All conditions within the recommended operating conditions

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Pin Name	Pin No.	Description of Potential Failure Effect(s)	Failure Effect Class
RXD1	1	RXD1 biased dominant, no communication from LIN1 bus to MCU possible.	В
EN1	2	LIN1 channel may only operate in standby mode after power on. If short on EN1 occurs in normal mode, LIN1 channel would be forced to enter sleep mode and could disable LIN communication.	В
TXD1	3	TXD1 biased dominant, no communication from MCU to LIN1 bus possible.	В
RXD2	4	RXD2 biased dominant, no communication from LIN2 bus to MCU possible.	В
EN2	5	LIN2 channel may only operate in standby mode after power on. If short on EN2 occurs in normal mode, LIN2 channel would be forced to enter sleep mode and could disable LIN communication.	В
NC	6	No impact to performance.	D
TXD2	7	TXD2 biased dominant, no communication from MCU to LIN2 bus possible.	В
GND	8	None	D
LIN2	9	LIN2 biased dominant, no LIN communication possible.	В
V <sub>SUP</sub>	10	Device is unpowered and will not function.	В
NC	11	No impact to performance.	D
NC	12	No impact to performance.	D
LIN1	13	LIN1 biased dominant, no LIN1 communication possible.	В
NC	14	No impact to performance.	D

# Table 4-2. Pin FMA for Device Pins Short-Circuited to Ground

#### Note

DMT package includes a thermal pad

#### Table 4-3. Pin FMA for Device Pins Open-Circuited

Pin Name	Pin No.	Description of Potential Failure Effect(s)	Failure Effect Class
RXD1	1	No communication from LIN1 bus to MCU possible.	В
EN1	2	Biased low due to internal pull-down so LIN1 in standby mode.	В
TXD1	3	No communication from MCU to LIN1 bus possible.	В
RXD2	4	No communication from LIN2 bus to MCU possible.	В
EN2	5	Biased low due to internal pull-down so LIN2 in standby mode.	В
NC	6	No impact to performance.	D
TXD2	7	No communication from MCU to LIN2 bus possible.	В
GND	8	Device is unpowered and will not function.	В
LIN2	9	No LIN2 communication possible.	В
V <sub>SUP</sub>	10	Device is unpowered and will not function.	В
NC	11	No impact to performance.	D
NC	12	No impact to performance.	D
LIN1	13	No LIN1 communication possible.	В
NC	14	No impact to performance.	D

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DMT package includes a thermal pad

Note

Pin Name	Pin No.	Shorted to	Description of Potential Failure Effect(s)	Failure Effect Class
RXD1	1	EN1	LIN1 will go into sleep mode when a dominant bit is received on the LIN1 bus, disabling communication.	В
EN1	2	TXD1	With TXD toggling, LIN1 channel will transition between normal and sleep mode, corrupting communication.	
TXD1	3	RXD2	Communication on TXD1 will corrupt the received data from LIN2 to RXD2.	В
RXD2	4	EN2	With data toggling on RXD2 via LIN2 bus, EN2 toggles and causes LIN2 channel to transition between normal and sleep modes.	В
EN2	6	NC	No impact to performance.	D
NC	7	TXD2	No impact to performance.	D
GND2	8	LIN2	LIN2 biased dominant, no LIN1 communication possible.	В
LIN2	9	V <sub>SUP</sub>	LIN2 biased recessive, no LIN2 communication possible.	В
V <sub>SUP</sub>	10	NC	No impact to performance.	D
NC	11	NC	No impact to performance.	D
NC	12	LIN1	No impact to performance.	D
LIN1	13	NC	No impact to performance.	D

#### Table 4-4. Pin FMA for Device Pins Short-Circuited to Adjacent Pin

#### Note

The DMT package includes a thermal pad. There is a chance the thermal pad is soldered down and could short to any pin on device. What the thermal pad is soldered to determines the behavior. Example: if soldered to a ground plane then the adjacent pins would behave as if shorted to ground.

Table 4-5. Pin FMA	for Device Pins	Short-Circuited to	V <sub>SUP</sub> supply

Pin Name	Pin No.	Description of Potential Failure Effect(s)	Failure Effect Class
RXD1	1	Absolute maximum voltage violation, transceiver may be damaged.	A
EN1	2	Absolute maximum voltage violation, transceiver may be damaged.	A
TXD1	3	Absolute maximum voltage violation, transceiver may be damaged.	A
RXD2	4	Absolute maximum voltage violation, transceiver may be damaged.	A
EN2	5	Absolute maximum voltage violation, transceiver may be damaged.	A
NC	6	No impact to performance.	D
TXD2	7	Absolute maximum voltage violation, transceiver may be damaged.	A
GND	8	Device is unpowered and will not function.	В
LIN2	9	LIN2 biased recessive, no LIN2 communication possible.	В
V <sub>SUP</sub>	10	None	D
NC	11	No impact to performance.	D
NC	12	No impact to performance.	D
LIN1	13	LIN1 biased recessive, no LIN1 communication possible.	В
NC	14	No impact to performance.	D

Note

DMT package includes a thermal pad

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