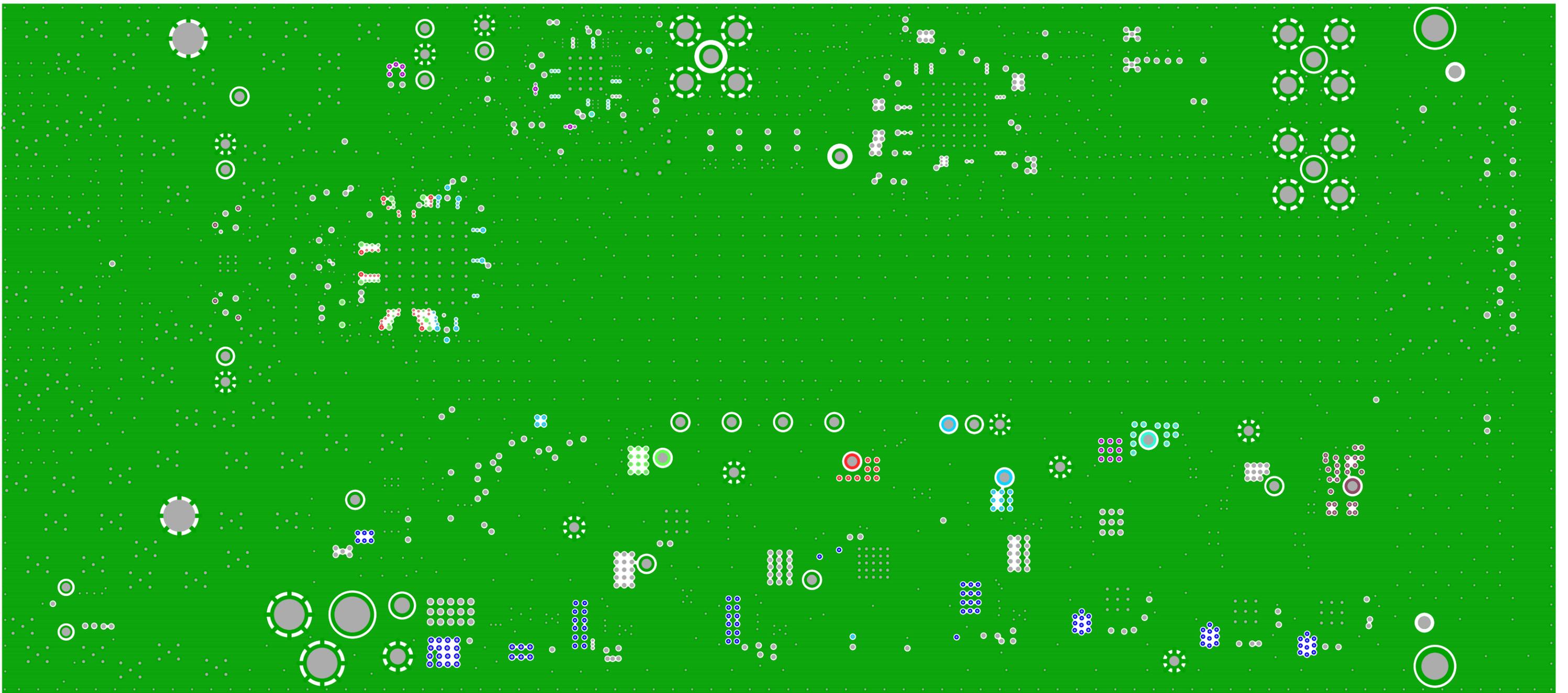


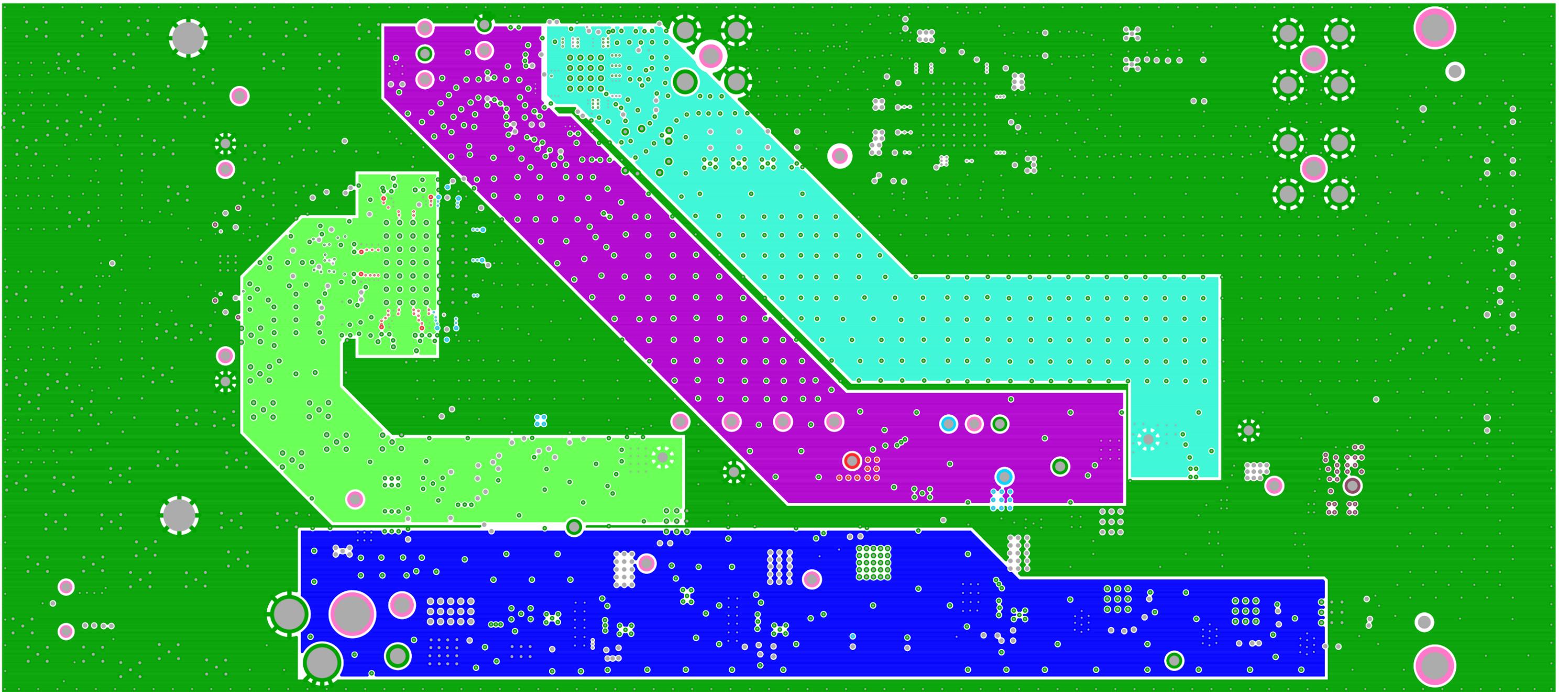
TIDA-01016

TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1

LAYER 1 (TOP SIDE)



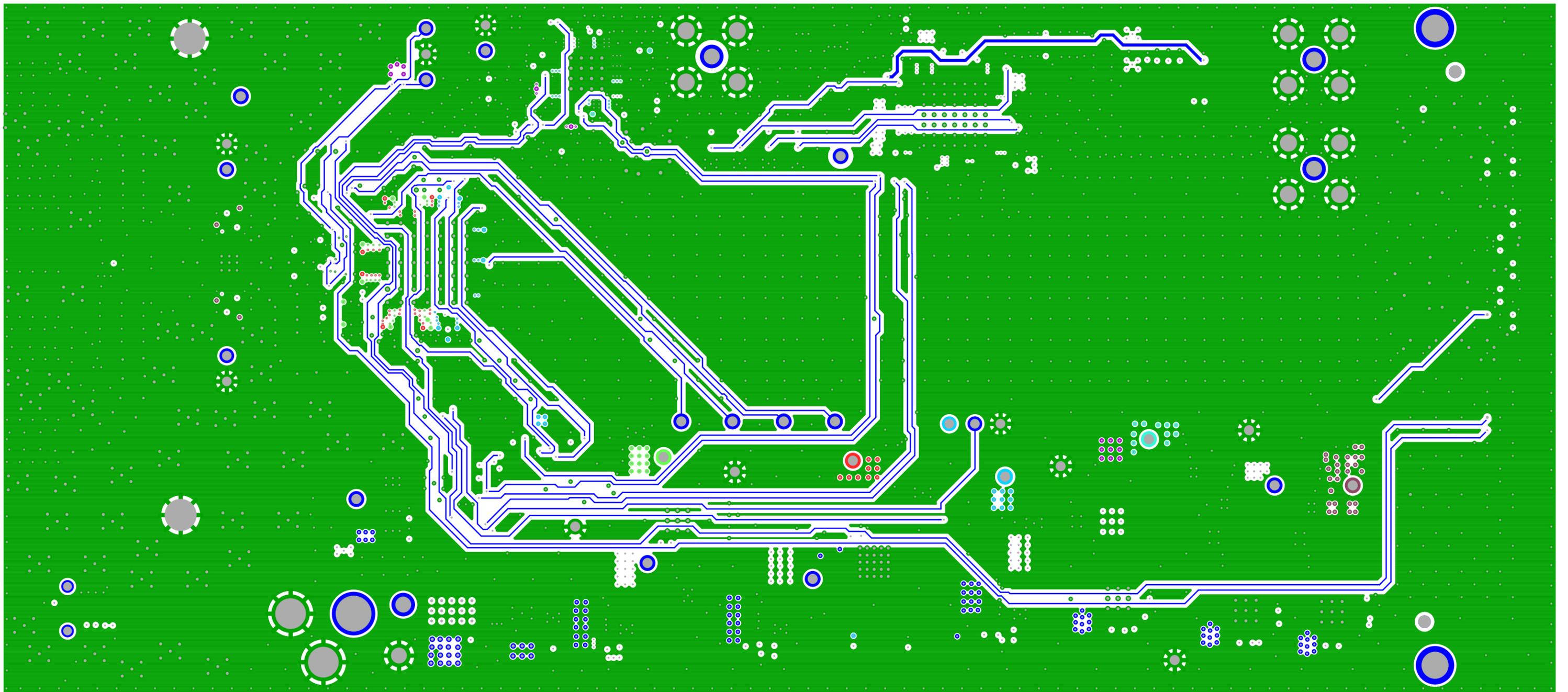
TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
LAYER 2 - GND



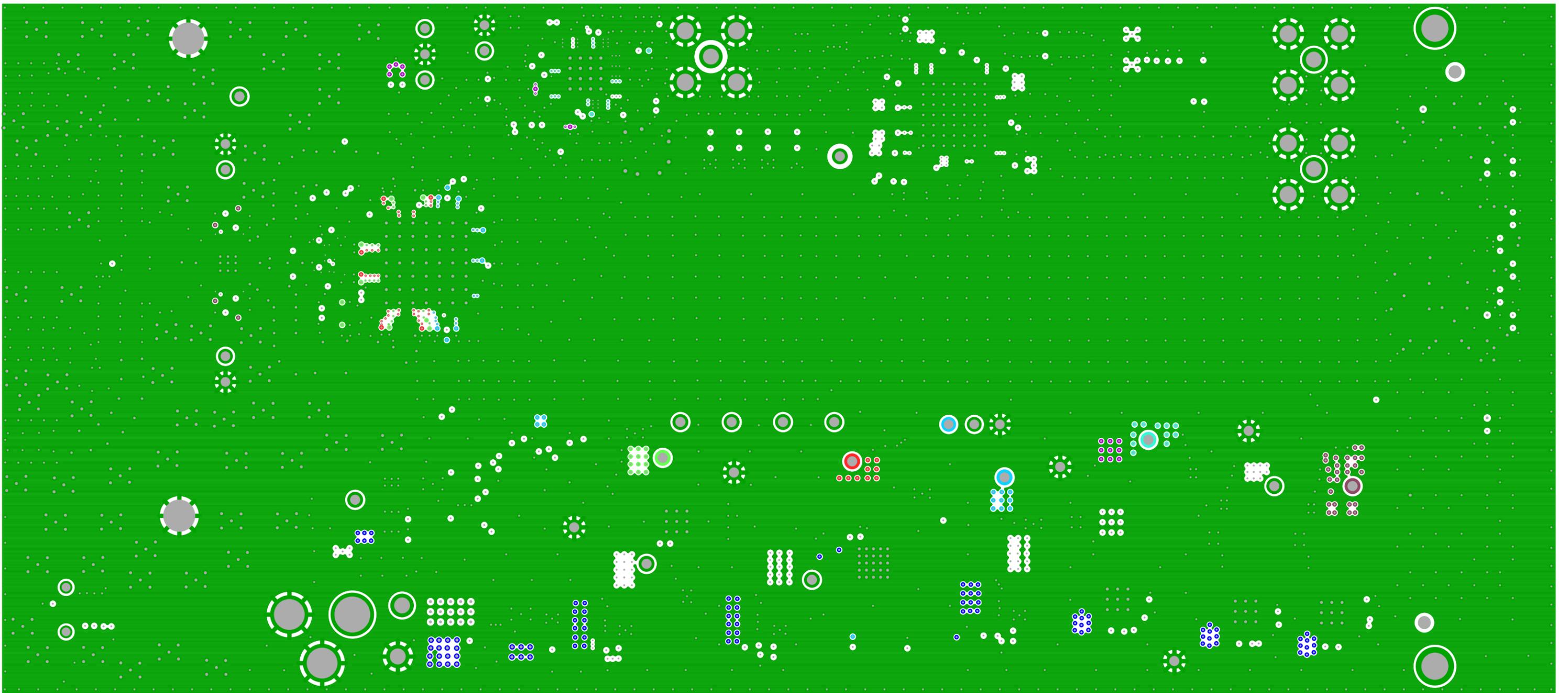
TIDA-01016

TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1

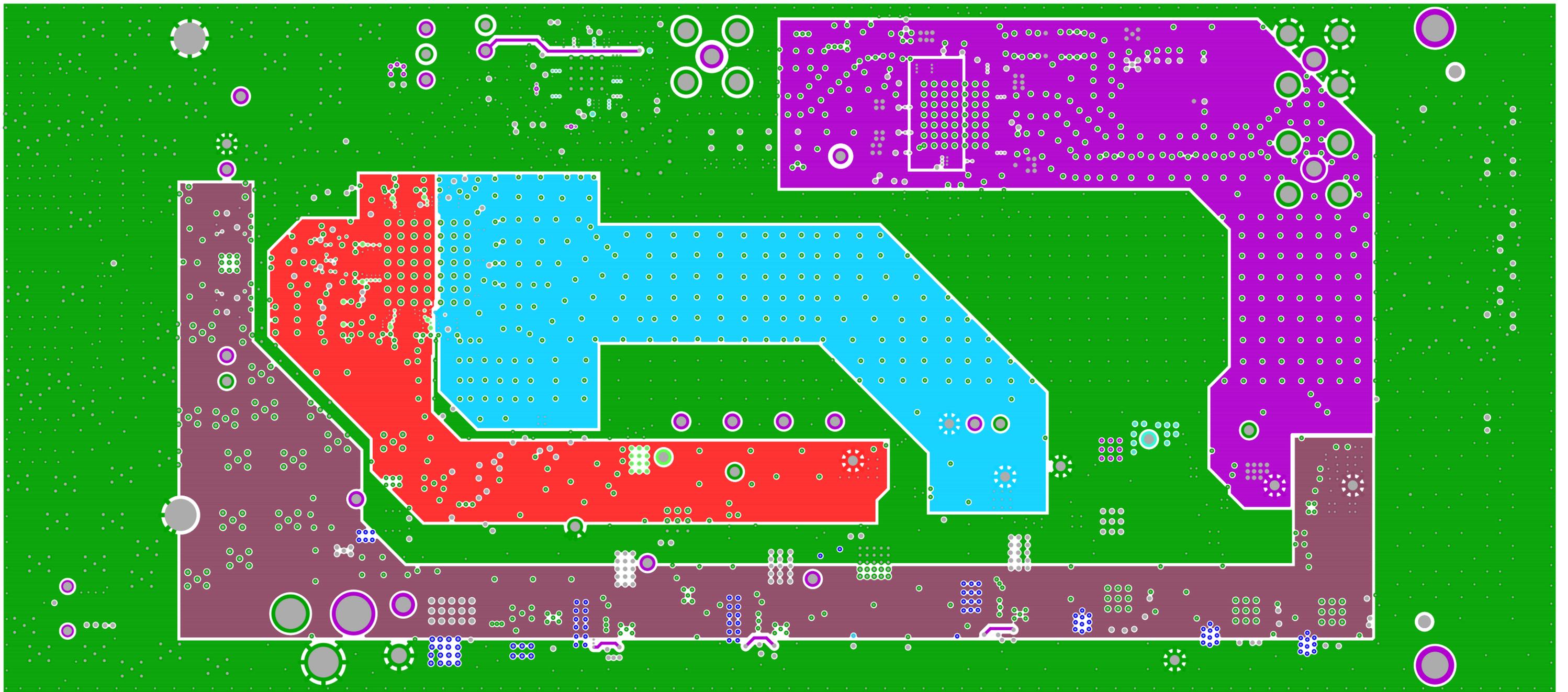
LAYER 3 - POWER



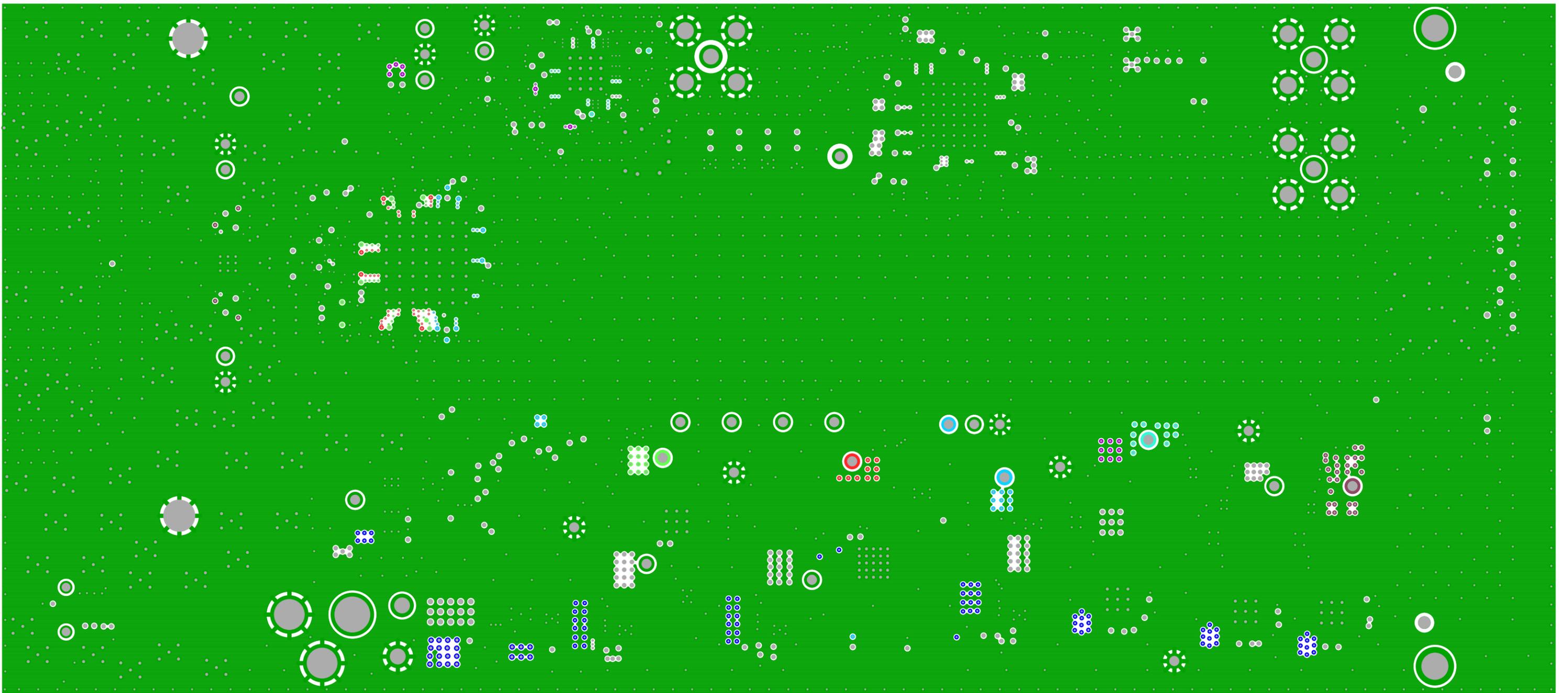
TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
LAYER 4 - GND



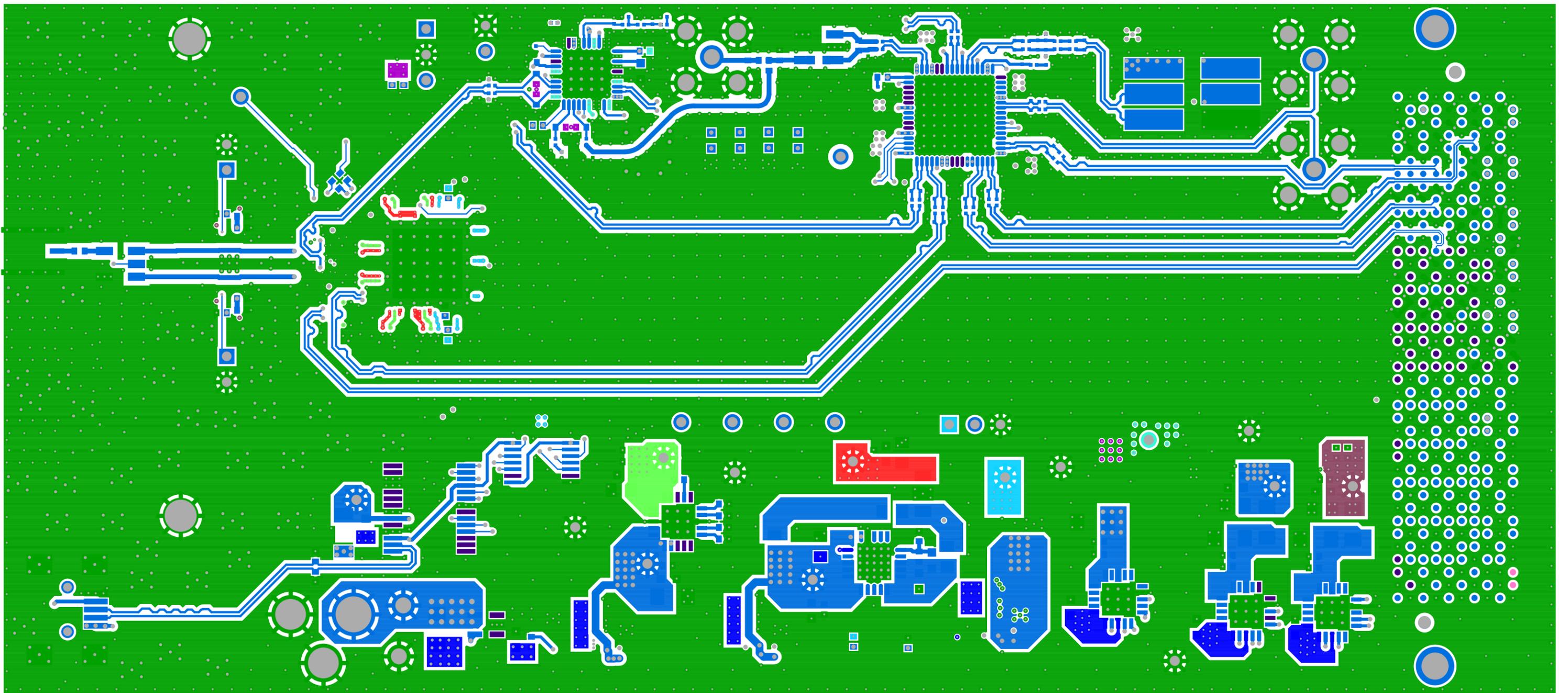
TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
LAYER 5 - GND



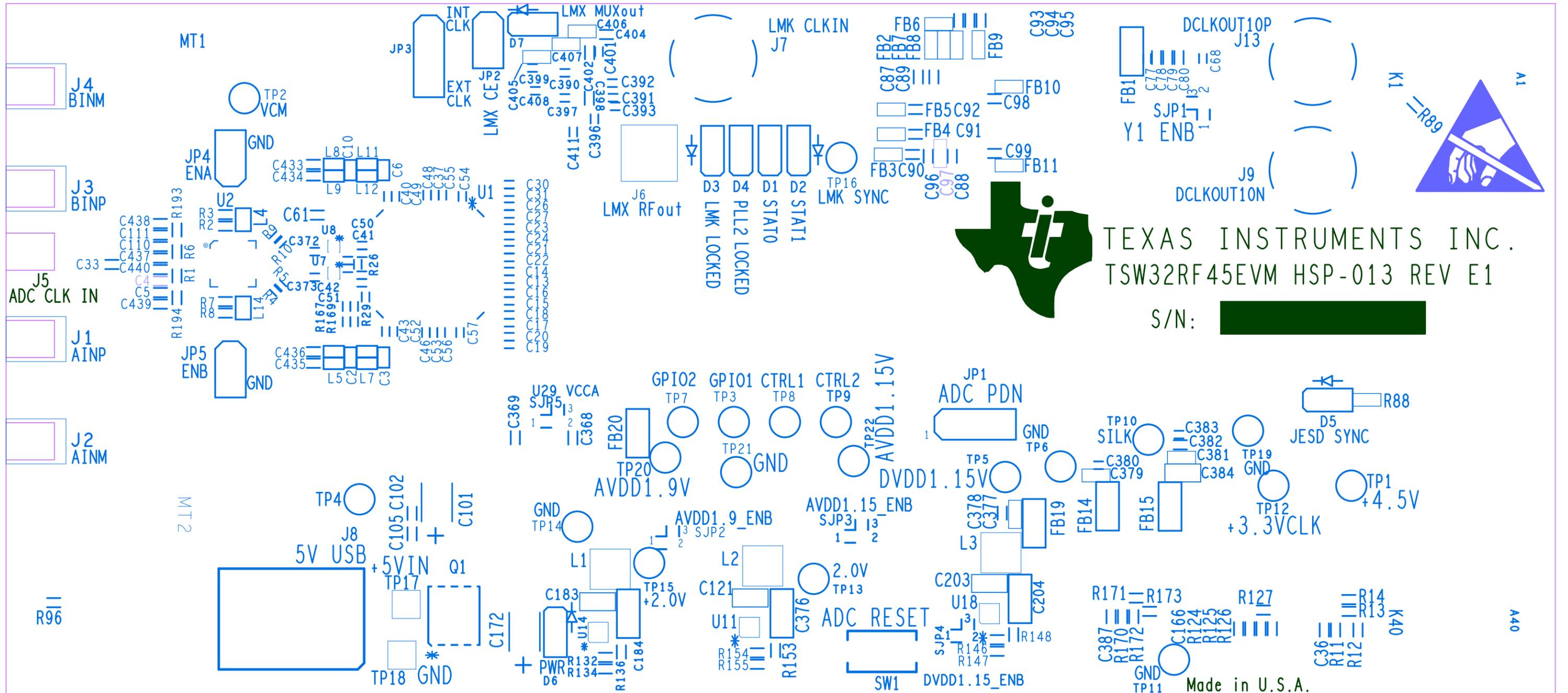
TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
LAYER 6 - POWER/SIGNAL



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TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
LAYER 7 - GROUND



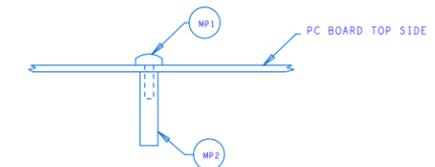
TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
LAYER 8 (BOTTOM SIDE)



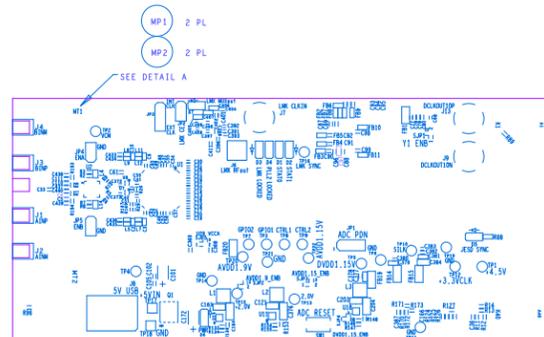
THIS DRAWING IS INTENDED TO HELP IN THE ASSEMBLY OF THE DESIGN.

ZONE		LTR		REVISIONS		DATE	APPROVED
				DESCRIPTION			

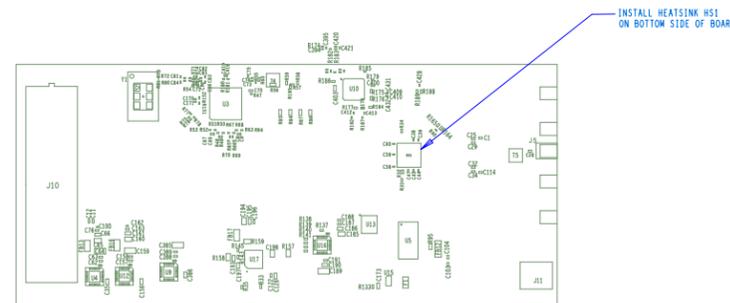
1. REFER TO ODB++ FILE FOR SPECIFIC COMPONENT LOCATION INFORMATION.
2. USE WATER SOLUBLE FLUX DURING BOARD ASSEMBLY. ASSEMBLY MUST BE RoHS COMPLIANT AND LEAD FREE.
3. ATTACH HEAT SINK USING THERMALLY CONDUCTIVE GLUE.
4. IPC-A-610 / ACCEPTABILITY OF ELECTRONIC ASSEMBLIES, CLASS2, CURRENT REVISION.



DETAIL A (SIDE VIEW) - NO SCALE.
INSTALL SPACERS (YY) AND SCREWS (XX) AS SHOWN.



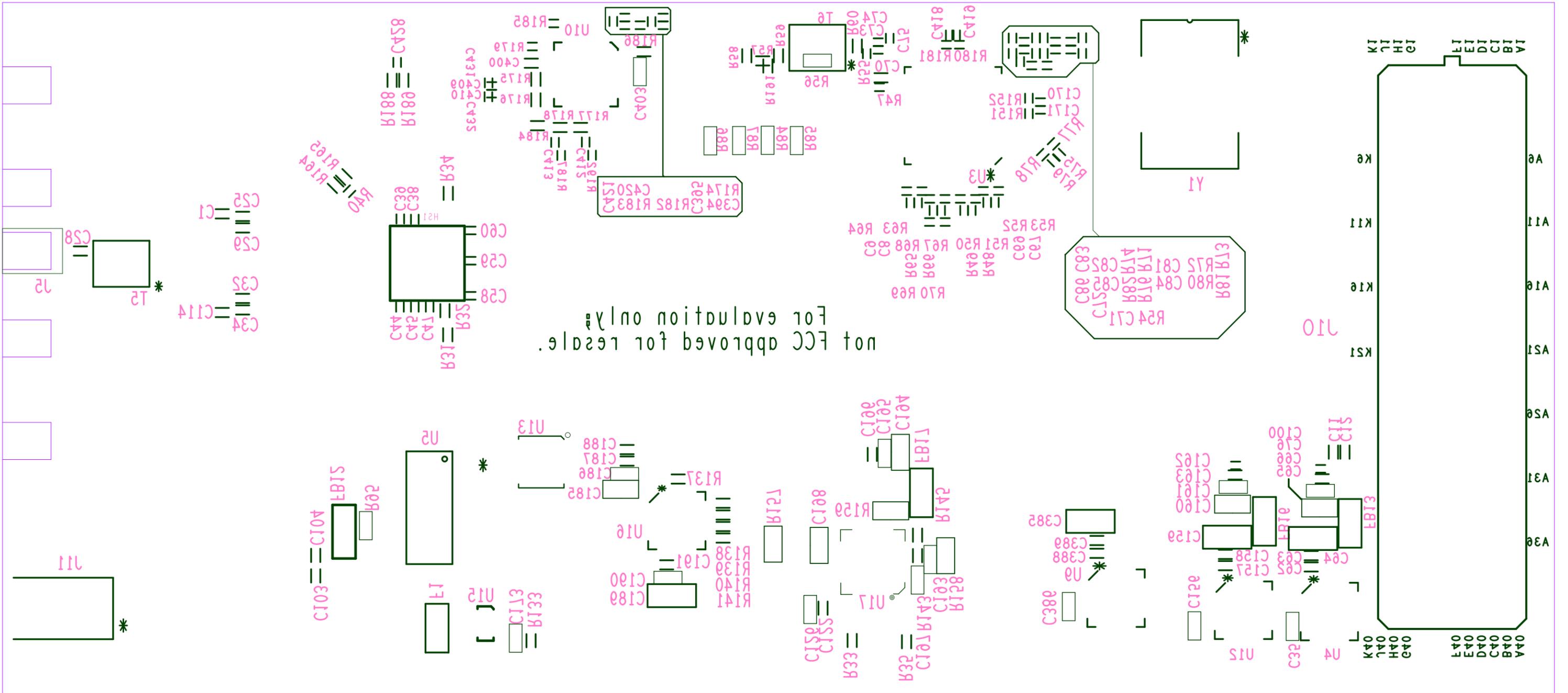
TOP VIEW



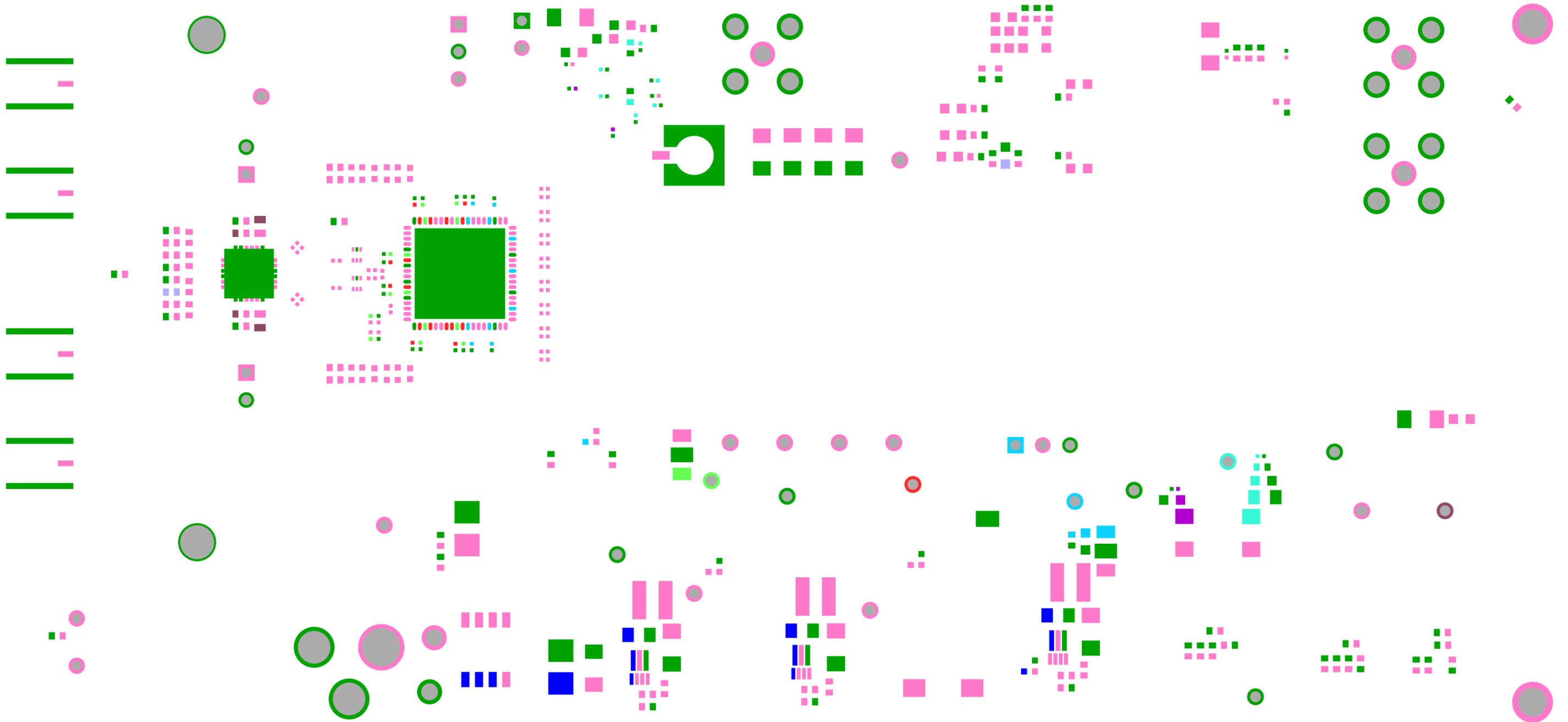
BOTTOM VIEW

TIDA-01016

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES +/- .XX +/- .01 +/- +/- .XXX +/- .005 +/-	CONTRACT NO.		TEXAS INSTRUMENTS INC.				
	APPROVALS	DATE	ASSEMBLY DRAWING TSW32RF45 HSP-013				
DRAWN JV SMITH		03-18-16					
MATERIAL		ENGR R. PRENTICE	03-18-16	SIZE	CODE IDENT NO.	DRAWING NO.	REV.
SEE NOTE 5				B			E1
FINISH		SEE NOTES 7, 8, 9		SCALE	NONE	SHEET 1 OF 1	
DO NOT SCALE DRAWING							

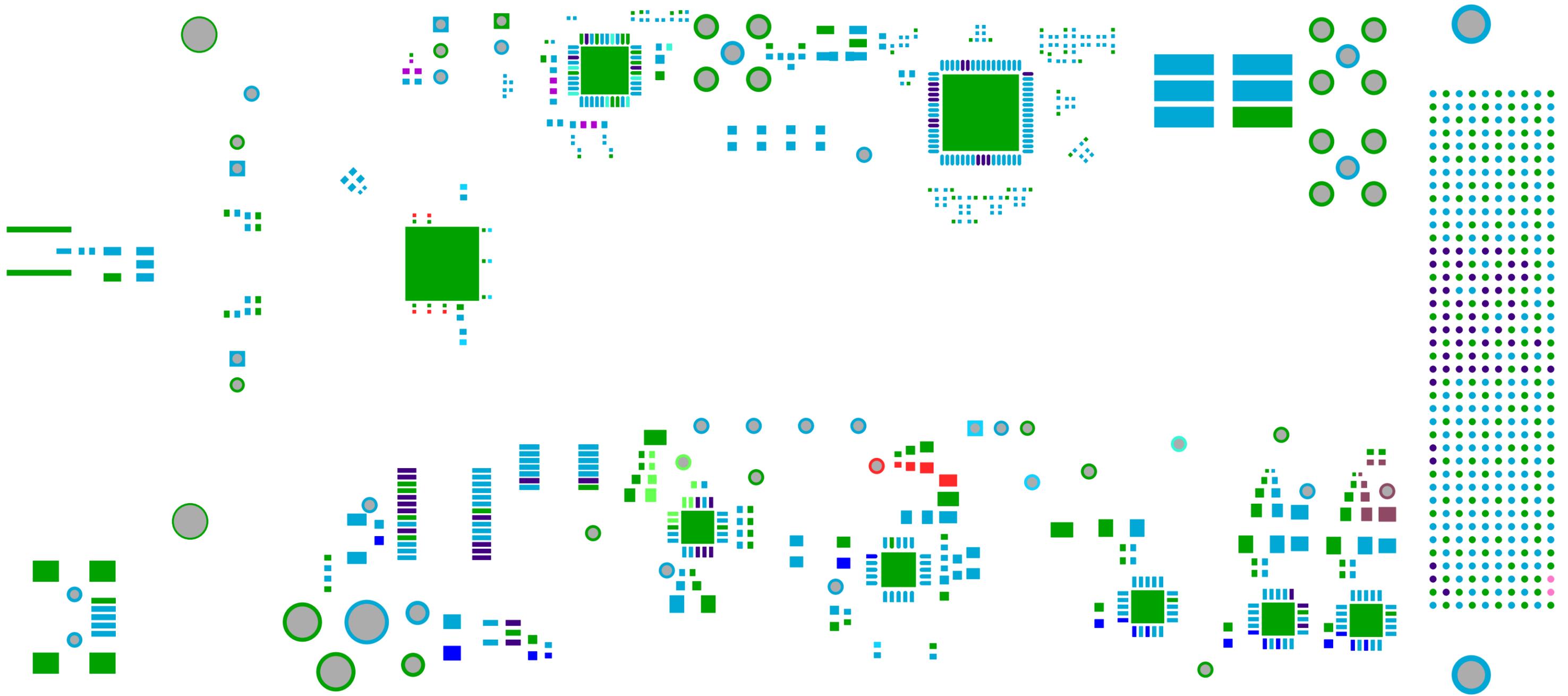


TIDA-01016
 TEXAS INSTRUMENTS, INC.
 TSW32RF45EVM HSP-013
 PCB REV E1
 SILKSCREEN BOTTOM

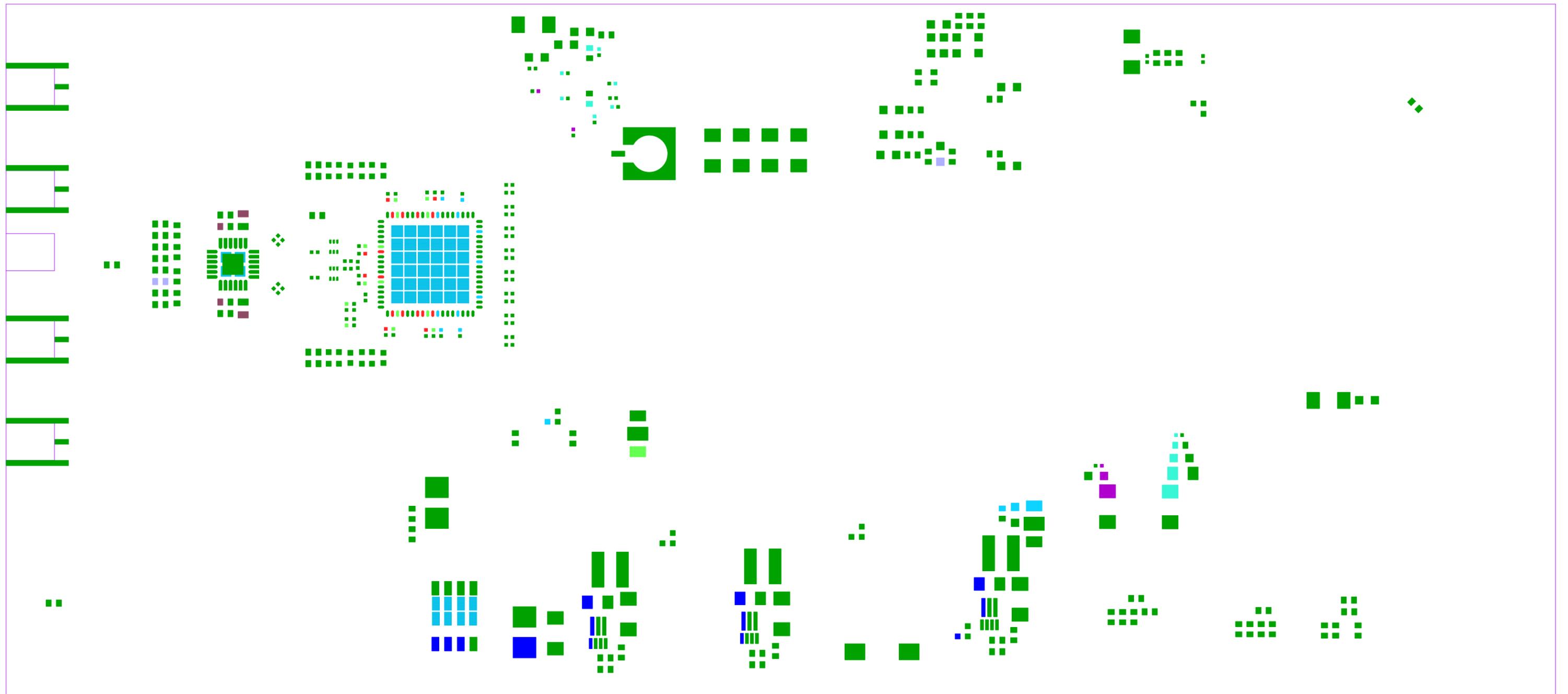


TIDA-01016

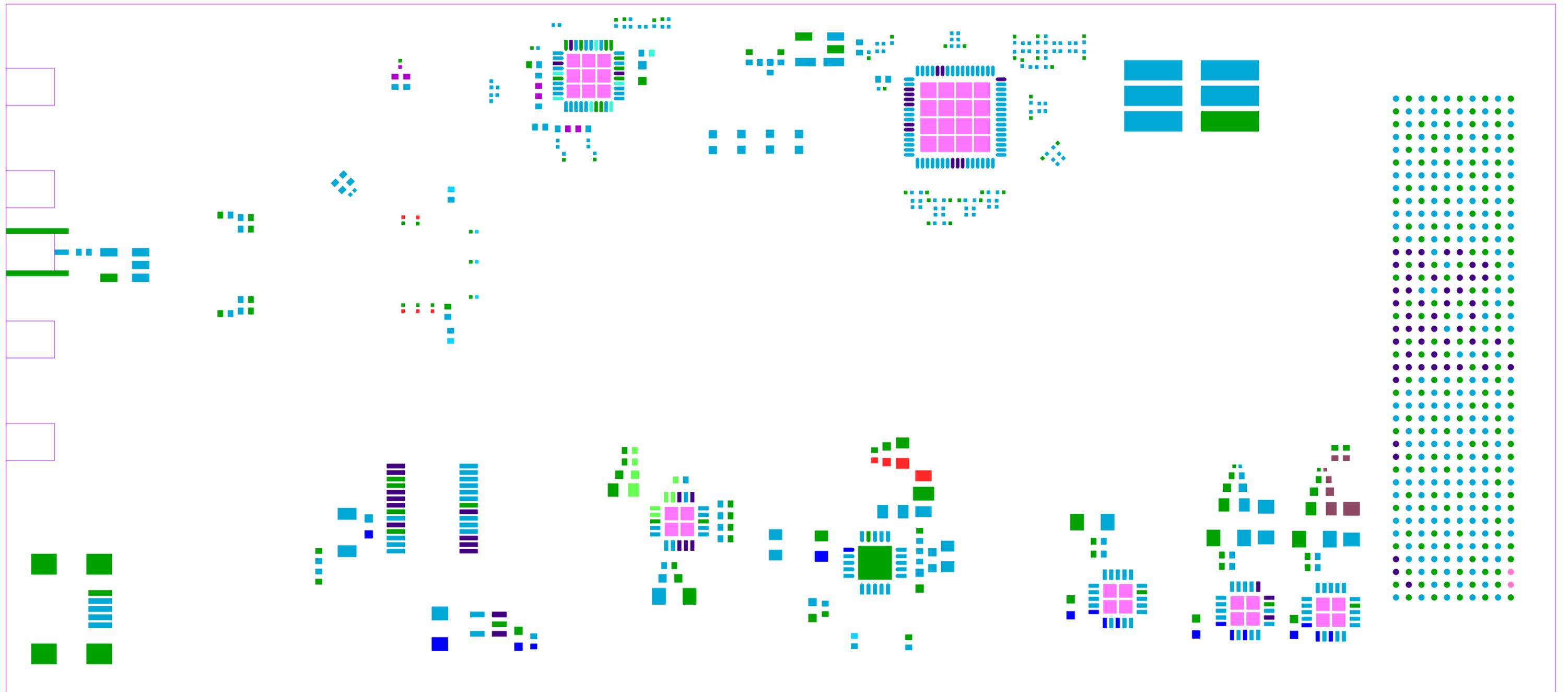
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
SOLDERMASK TOP



TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
SOLDERMASK BOTTOM

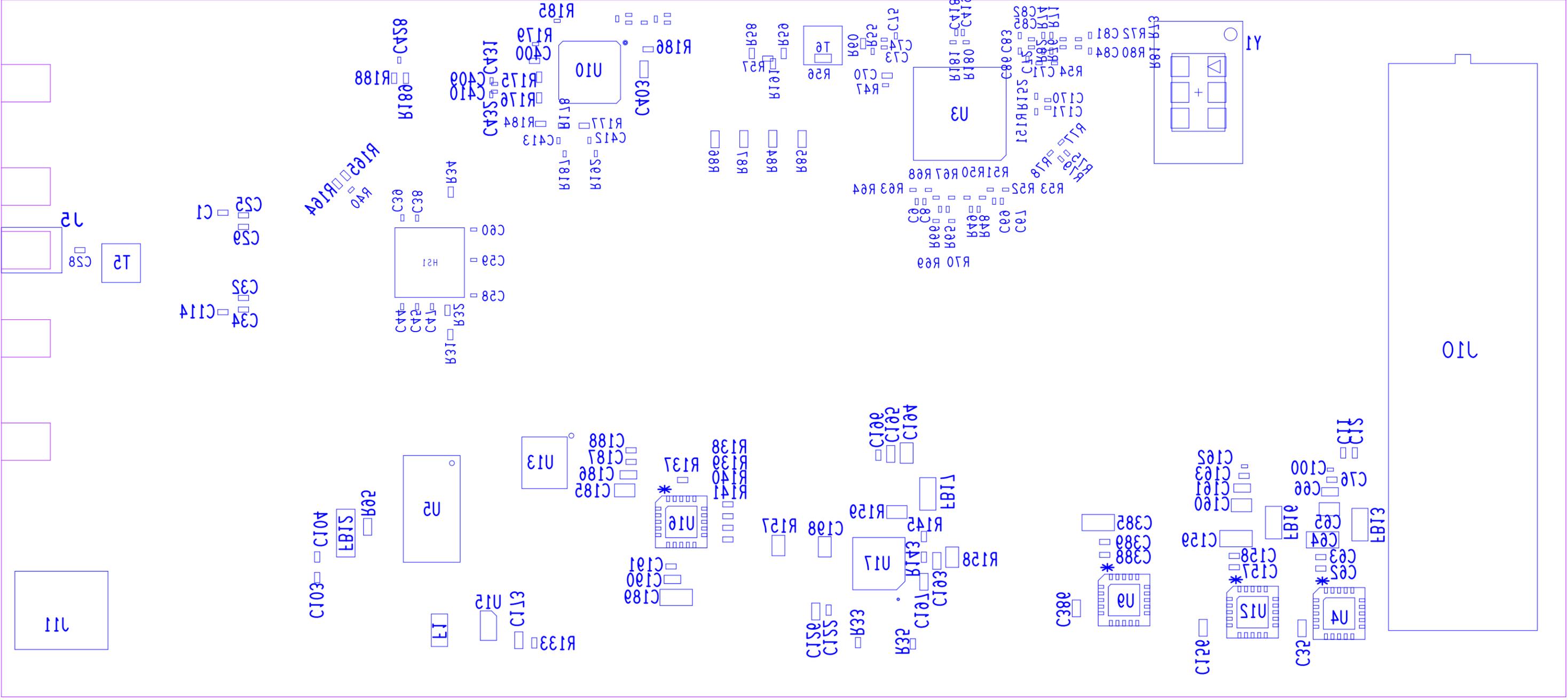


TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
PASTEMASK TOP



TIDA-01016
TEXAS INSTRUMENTS, INC.
TSW32RF45EVM HSP-013
PCB REV E1
PASTEMASK BOTTOM

TIDA-01016



conductive glue.
using thermal
Attach heat sink.

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE

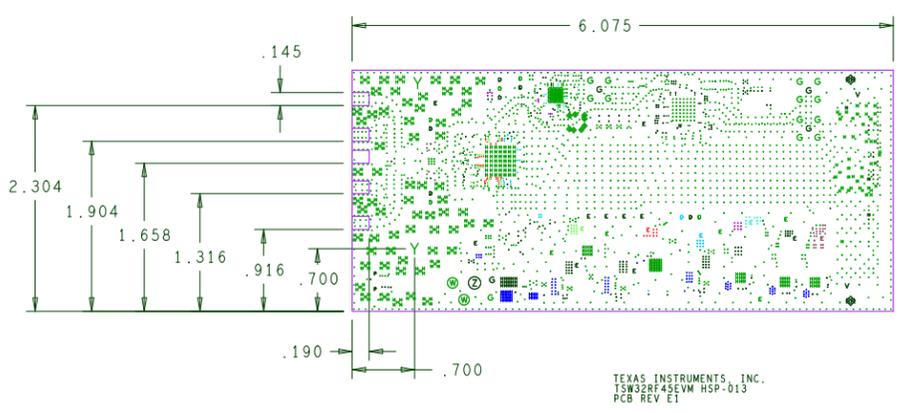
UNLESS OTHERWISE SPECIFIED, ALL NOTES ARE APPLICABLE.

- APPLICATION DESIGN, MANUFACTURING AND INSPECTION DOCUMENTS.
IPC-2221A & IPC-2222 / DESIGN STANDARD FOR RIGID PRINTED CIRCUIT BOARDS AND RIGID PRINTED BOARD ASSEMBLIES.
IPC-6012B / QUALIFICATION AND PERFORMANCE SPECIFICATION FOR RIGID PRINTED BOARD, CLASS 2, CURRENT REVISION.
IPC-A-600G / ACCEPTABILITY OF PRINTED BOARDS, CLASS 2, CURRENT REVISION.
- VIA 8 & 10MIL SIZES APPLY AFTER PLATING. TOLERANCE TO BE +.003/- .010.
HOLE SIZE APPLY AFTER PLATING. TOLERANCE TO BE +/- .003.
- REGISTRATION TOLERANCE: ARTWORK +/- .002.
ALL HOLE CENTERS +/- .005 FROM DIMENSION DATUM.
- MINIMUM COPPER WALL THICKNESS SHALL BE .001 INCH.
FOR ALL PLATED THROUGH HOLES. BREAKOUT NOT ALLOWED.
- PROCESS AND MATERIAL MUST CONFORM TO UL 796. MATERIAL MUST MEET OR EXCEED UL FLAMMABILITY RATING 94V-0.
MATERIAL: MULTI-LAYER (SEE DETAIL 'A')
SEE LAYER STACKUP FOR ALL PRE-PREG & CORE THICKNESSES, COPPER OZ AND MATERIAL. FINISHED BOARD THICKNESS: .060 +/- 10%
- MANUFACTURE'S UL MARKING, FLAMMABILITY RATING, LOGO AND DATE CODE TO BE PLACED IN SILKSCREEN ON BOTTOM SIDE OF THE BOARD.
- SMOBC/IMMERSION GOLD: 2 - 8 uIN OVER 118-236 uIN NICKEL PLATING.
- SOLDERMASK BOTH SIDES USING TAIYO (OR EQUIVALENT)
COLOR = RED (0.001 TO 002" THICK OVER METAL.
- SILKSCREEN BOTH SIDES USING WHITE NPI LEADFREE.
REGISTRATION TOLERANCE TO BE +/- .005.
INK IS NOT ALLOWED ON EXPOSED PLATED AREA.
- P.C. BOARD TO BE FREE OF DIRT, OIL, FINGER PRINTS, ETC.
- BOARD WARPAGE: WARP AND TWIST SHALL NOT EXCEED .007 INCH PER INCH MEASURED AT ANY LOCATION OR DIRECTION ON THE BOARD.
- BOARD MUST BE 100% ELECTRICALLY TESTED TO ENSURE NO SHORTS OR OPEN CIRCUITS AT 20V.

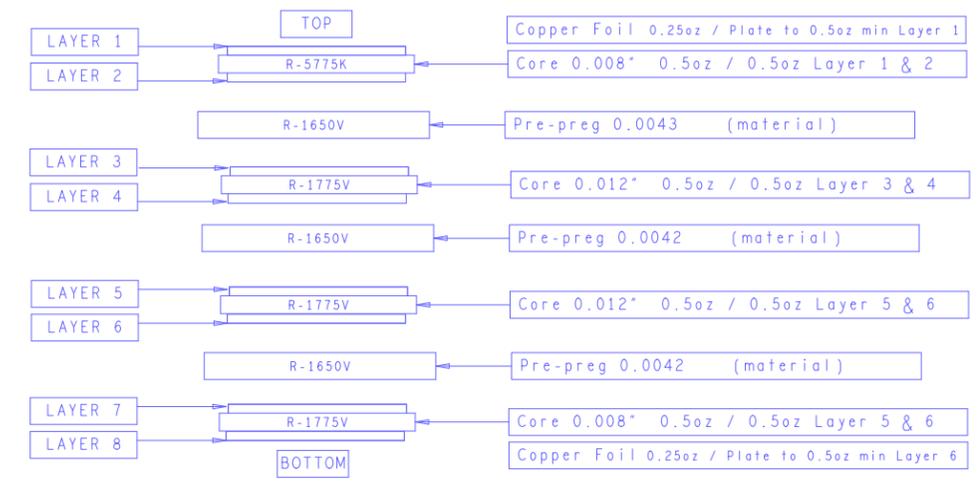
- ALL OUTER LAYERS USING A 19MIL TRACE WIDTH SHALL BE 50 OHMS SINGLE ENDED +/- 10%.
- 9MIL TRACE WIDTH AND 6MIL SPACING ON TOP SIDE OF BOARD SHALL BE 100 OHMS DIFFERENTIAL +/- 10%.
8MIL TRACE WIDTH AND 6MIL SPACING ON BOTTOM SIDE OF BOARD SHALL BE 100 OHMS DIFFERENTIAL +/- 10%.
- MINIMUM COPPER CONDUCTOR WIDTH IS: 4MIL.
MINIMUM COPPER CONDUCTOR SPACING IS: 3.5MIL.
- ALL INNER LAYER UNCONNECTED PADS SHALL BE REMOVED.
- PWB MUST BE ROHS COMPLIANT AND SURVIVE LEAD FREE ASSEMBLY.
MAX REFLOW OF 260 DEGREES C (6 PASSES).
- ALL THROUGH VIAS TO BE FILLED WITH NON-CONDUCTIVE MATERIAL.
FILLED VIAS TO BE PLATED AFTER PLUGGING TO PRESENT FLAT SURFACE TO DEVICE.
NO POTHOLE.

D
C
B
A

D
C
B
A



DRILL CHART: TOP to BOTTOM			
ALL UNITS ARE IN MILS			
FIGURE	SIZE	PLATED	QTY
-	6.0	PLATED	175
-	8.0	PLATED	2207
-	10.0	PLATED	139
-	12.0	PLATED	511
•	13.0	PLATED	16
•	15.0	PLATED	8
•	38.0	PLATED	12
*	40.0	PLATED	20
o	62.0	PLATED	5
o	67.0	PLATED	12
o	106.0	PLATED	2
o	120.0	PLATED	2
Y	125.0	PLATED	2
o	140.0	PLATED	1
*	35.0	NON-PLATED	2
v	50.0	NON-PLATED	2



TIDA-01016

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES +/- .XX +/- .01 +/- .XXX +/- .005 +/-	CONTRACT NO.		TEXAS INSTRUMENTS INC.				
	APPROVALS	DATE	FABRICATION DRAWING TSW32RF45 HSP-013				
DRAWN JV SMITH		03-18-16					
MATERIAL	ENG R. PRENTICE		03-18-16	SIZE	CODE IDENT NO.	DRAWING NO.	REV.
SEE NOTE 5			D				E1
FINISH			SCALE NONE				SHEET 1 OF 1
DO NOT SCALE DRAWING			1				1

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